



SS 5504 PWB

## SUNSHINE 5500 Series

### HIGH SPEED, DOUBLE CHAINSTITCH MACHINES WITH REAR PULLER

#### 5503

- Three needle, double chainstitch flatbed machines, lapseaming is accomplished easily and smoothly by the combination of the puller and the tractor foot. Machine is ideal for flatbed work on medium to heavy fabrics.
- Máquina de 3 agujas cadeneta doble, con base plane. La combinación del prensatelas "Tractor" y el puller hace que la máquina sea muy util en todo tipo de trabajo, costuras doble ó curzadas. Máquina especial para trabajos con materiales medio pesados a pesados.
- 3 Nadel Doppelkettenstich-Flachbettmaschine zum Herstellen von Kappnähten; Nadelabstand 6,4 mm oder 7,2 mm.
- Machine base plane à double point de chaînette 3 aiguilles pour la réalisation aisée et régulière de coutures rabattue par l'entraînement combiné du puller et du pied tracteur. Machine idéale pour le travail à plat sur tissus moyens et lourds.
- Macchina a base piana 3 aghi a catenella doppia per cuciture rinforzate. Macchina ideale per cuciture ad incastro su materiali medio-pesanti.

#### 5504

- Four needle, double chainstitch flatbed machine. This machine is designed for straight stitching of waistbands on garments such as jeans and workwear. It is equipped with a puller for smooth operations on thick fabrics, even when crossing seams.
- Máquina de 4 agujas cadeneta doble, con base plane. Esta máquina esta fabricada para coser cinturones al pantalon como vaqueros ó ropa laboral. Esta equipada con puller para materiales muy pesados y pasar costuras abultadas.
- 4 Nadel Doppelkettenstich-Flachbettmaschine mit Puller, zum Herstellen von Jeansbund.
- Machine base plane à double point de chaînette 4 aiguilles destinées à la couture des ceintures sur jeans et vêtements de travail. Cette machine est équipée d'un puller qui permet une couture régulière sur tissus épais, même dans le cas de couture croisée.
- Macchine a base piana 4 aghi a catenello doppia per la confezione di cinture dei pantaloni quali jeans, pantaloni sportivi e da lavoro. Dotata di puller posteriore a trascinamento superiore.

### TECHNICAL SPECIFICATIONS

**MACHINE SPEED**  
max to 4200 spm

**STITCH TYPE**  
401

**NUMBER OF NEEDLES**  
3 or 4

**FEED TYPE**  
drop feed

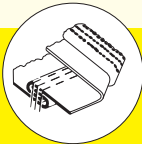
**STITCH LENGTH**  
4,2 mm

**PRESSER FOOT LIFT**  
12 mm

**NEEDLE TYPE**  
UY 128 GAS

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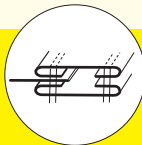
High speed double chainstitch machines with rear puller for jeans and other specialized usages. These machines are equipped with an automatic lubrication system.



Lap seam stitching for medium weight jeans material.

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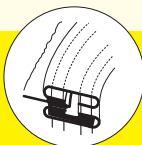
Model	Number of needles	Number of threads	Needle distance (mm)	Stitch length (mm)	Needle system	Max sewing speed
5503 TF - tractor foot	3	6	6,4 - 7,2	1 - 4,2	UY 128 GAS	4200
5303 PTF - tractor foot + puller	3	6	6,4 - 7,2	1 - 4,2	UY 128 GAS	4000



Waistband attaching for specialized usage like jeans materials.

### Sunshine 5504 Series

Model	Number of needles	Number of threads	Needle distance (mm)	Stitch length (mm)	Needle system	Max sewing speed
5504 PWB puller	4	8	6,4-25,4-6,4	1,6 - 3,6	UY 128 GAS	4200



Waistband attaching for specialized usage like jeans materials.  
The special feature of this machine is compensating bottom rollers in the rear puller section for stitching curved waistbands.

### Sunshine 5504 Series

Model	Number of needles	Number of threads	Needle distance (mm)	Stitch length (mm)	Needle system	Max sewing speed
5504 PWBC curved puller	4	8	6,4-25,4-6,4	1,6 - 3,6	UY 128 GAS	4200