

GLOBAL

BT 2900

Bartack

Parts manual

Always switch off the electricity when working on
the machine.

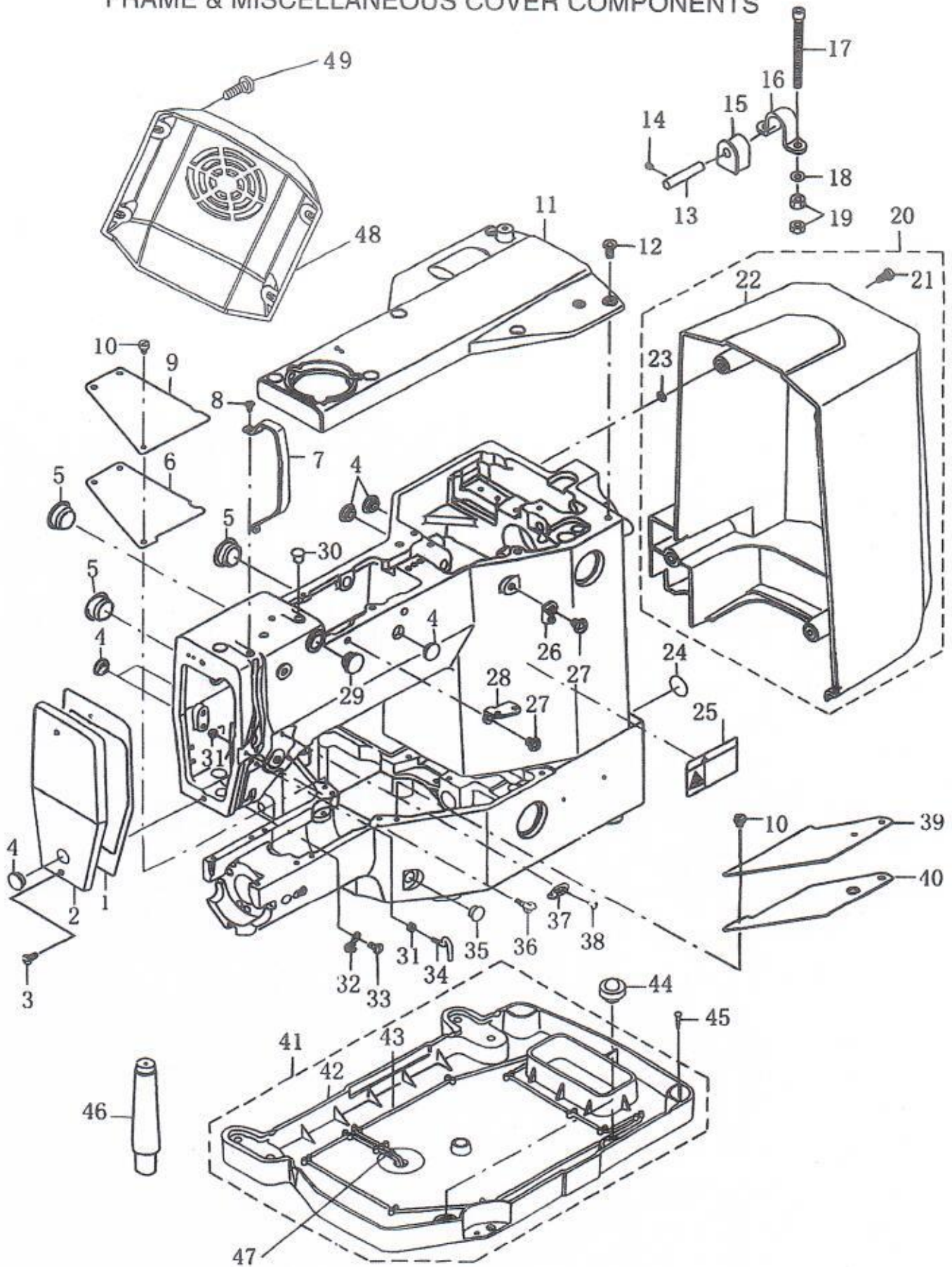
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1. 机体部分

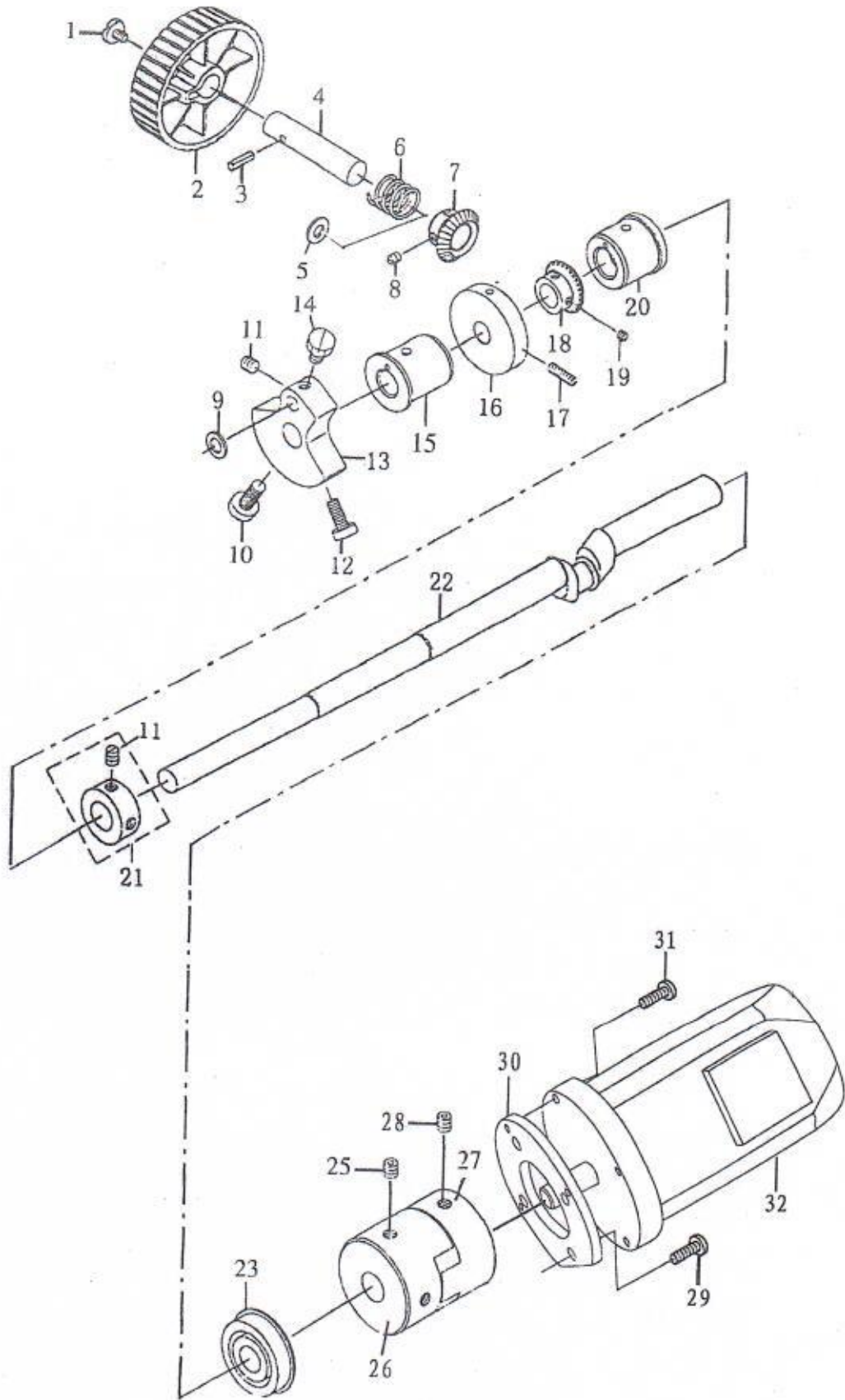
FRAME & MISCELLANEOUS COVER COMPONENTS



序号	图号	零件名称	Description	数量
1	D8.01-2	垫	FACE PACKING	1
2	D8.01-1	面盖	FACE PLATE ASM.	1
3	FJ65	螺钉SM11/64 × 40 × 10(7 × 2.5)	SCREW 11/64 × 40 L=10	2
4	D8.13-1	橡胶堵	RUBBER PLUG D=12.4 L=4	6
5	D8.13-15	橡胶堵	RUBBER PLUG	3
6	D280119	座盖A密封垫	BED COVER PACKING A	1
7	D8.01-3	挑线护板	BALANCE COVER	1
8	FJ65	螺钉SM9/64 × 40 × 7(6 × 2.5)	SCREW 9/64 × 40 L=7	2
9	D280110	座盖A	BED COVER A	1
10	FJ67	螺钉SM11/64 × 40 × 6(7.8 × 1.5)	SCREW 11/64 × 40 L=6	5
11	D280103	上盖	TOP COVER	1
12	FJ67	螺钉SM15/64 × 28 × 12(10 × 4)	SCREW 15/64 × 28 L=12	6
13	D280117	铰链销	HINGE STUD	2
14	FJ80	螺钉SM11/64 × 40 × 4(2)	SCREW 11/64 × 40 L=4	2
15	D280116	铰链橡胶座	HINGE RUBBER	2
16	D280118	机座铰链架	BED HINGE	2
17	GB65-85	螺钉M6 × 80	HEXAGONAL-HOLE BOLT M6 L=80	5
18	GB96-85	垫圈6	WASHER 6	5
19	GB6170-86	螺母M6	NUT M6	6
20		安全罩组件	SAFETY COVER ASM	1
21	FJ65	螺钉SM11/64 × 40 × 15(10 × 3)	SCREW 11/64 × 40 L=15	(4)
22	D280104G	安全罩	SAFETY COVER	(1)
23	D280105	止推垫	STOPPER	(4)
24	D8.01-32	接地标牌	GROUND MARK	1
25	D280107	警示牌	SAFETY LABEL	1
26	D280705	1号导线板	THREAD GUIDE NO.1	1
27	FJ67	螺钉SM15/64 × 28 × 7(10 × 4)	SCREW 15/64 × 28 L=7	2
28	D8.05-22	过线板	THREAD GUIDE PLATE	1
29	D280108	橡胶堵	RUBBER PLUG	1
30	D8.13-29	橡胶堵	RUBBER PLUG	1
31	FJ6170	螺母SM9/64 × 40(6 × 3)	NUT 9/64 × 40	2
32	D8.05-23	过线勾(B)	ARM THREAD GUIDE B	1
33	FJ67	螺钉SM11/64 × 40 × 7(7 × 2.8)	SCREW 11/64 × 40 L=7	1
34	D8.05-2	挑线过线勾(L形)	L-SHAPED THERAD GUIDE A	1
35	D8.13-12	橡胶堵	RUBBER PLUG	1
36	D8.05-1	缓线过线勾	THREAD GUIDE	1
37	D8.05-24	过线板(A)	ARM THREAD GUIDE A	1
38	FJ67	螺母SM9/64 × 40 × 6(7 × 2.8)	SCREW 9/64 × 40 L=6	1
39	D280112	座盖B	BED COVER B	1
40	D280106	座盖密封垫	BED COVER PACKING B	1
41		机座组件	OIL PAN ASM	1
42	D280109	机座	OIL PAN	(1)
43	FZ339-85	油线Φ3	OIL WICK	(1)
44	D8.01-33	机座橡胶垫	FRAME SUPPORT RUBBER	2
45	GB100-86	木螺钉4 × 30	SCREW D=4 L=30	2
46	D280113	机头支承杆组件	FRAME SUPPORT BAR ASM	1
47	D8.13-5	油线卡	OIL WICK HOLDER	1
48	D2801200	电机罩组件	MOTOR COVER	1
49	GB67	螺钉M4 × 10	SCREW M4 L=10	4

2. 主轴部分

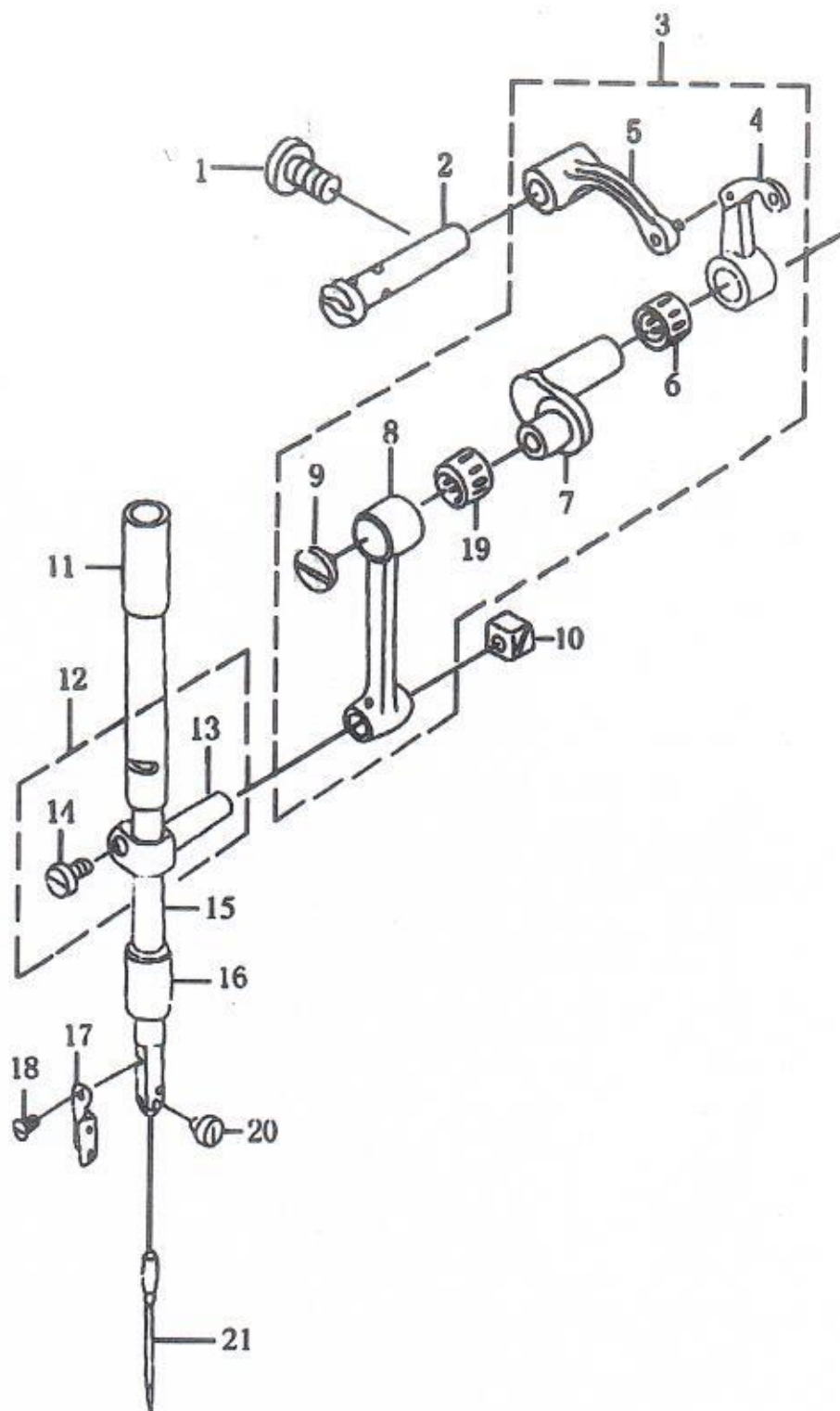
MAIN SHAFT COMPONENTS



序号	图号	零件名称	Description	数量
1	D280202	手轮紧定螺钉	HANDWHEEL SETSCREW	1
2	D280203	手轮	PULLEY	1
3	GB879-86	销4×14	SPRING PIN 4×14	1
4	D280205	手轮轴	PULLEY SHAFT	1
5	D280220	缓冲垫	CUSHION	1
6	D280204	手轮压簧	SPRING	1
7	5100202	手轮齿轮	HAND PULLEY GEAR	1
8	GB74	螺钉M5×4	SCREW M5×4	1
9	D8.02-1	调整垫圈	NEEDLE ROD CRANK WASHER	2
10	D8.02-2	锥形螺钉	SCREW	1
11	FJ80	螺钉SM1/4×40×6	SCREW 1/4×40 L=6	3
12	FJ70	螺钉SM15/64×28×14(9×5.8×5)	SCREW 15/64×28 L=14	1
13	D8.02-3	针杆曲柄	COUNTER WEIGHT	1
14	FJ29.1	螺钉SM1/4×40×12(9×4)	SCREW 1/4×40 L=12	1
15	D280207	主轴前套	MAIN SHAFT FRONT BUSHING	1
16	D280208	底线绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	1
17	GB74	螺钉M6×6	SCREW M6×6	2
18	5100202	手轮齿轮	HAND FULLEY GEAR	1
19	GB74	螺钉M5×5	SCREW M5×5	2
20	D280211	主轴中套	MAIN SHAFT CENTER WHEEL	1
21	D280212	挡圈	THRUST COLLAR ASM	1
22	D28A0210	主轴	MAIN SHAFT	1
23	6302 NR.ZZ	单列球轴承	UPPER SHAFT REAR BEARING	1
24				
25	GB80-85	螺钉M6×6	SCREW M6 L=6	2
26	D300212	主轴联轴器	MAIN SHAFT COUPLING	1
27	D300211	电机轴联轴器	MAIN MOTOR COUPLING	1
28	GB80-85	螺钉M6×16	SCREW M6 L=16	1
29	FJ67	螺钉SM11/64×40×14(7×2.8)	SCREW 11/64×40 L=14	4
30	D280221	电机板	MOTOR BASE	1
31	GB70	螺钉M5×15	SCREW M5 L=15	3
32		主轴电机 400W	MAIN MOTOR	1

3. 针杆部分

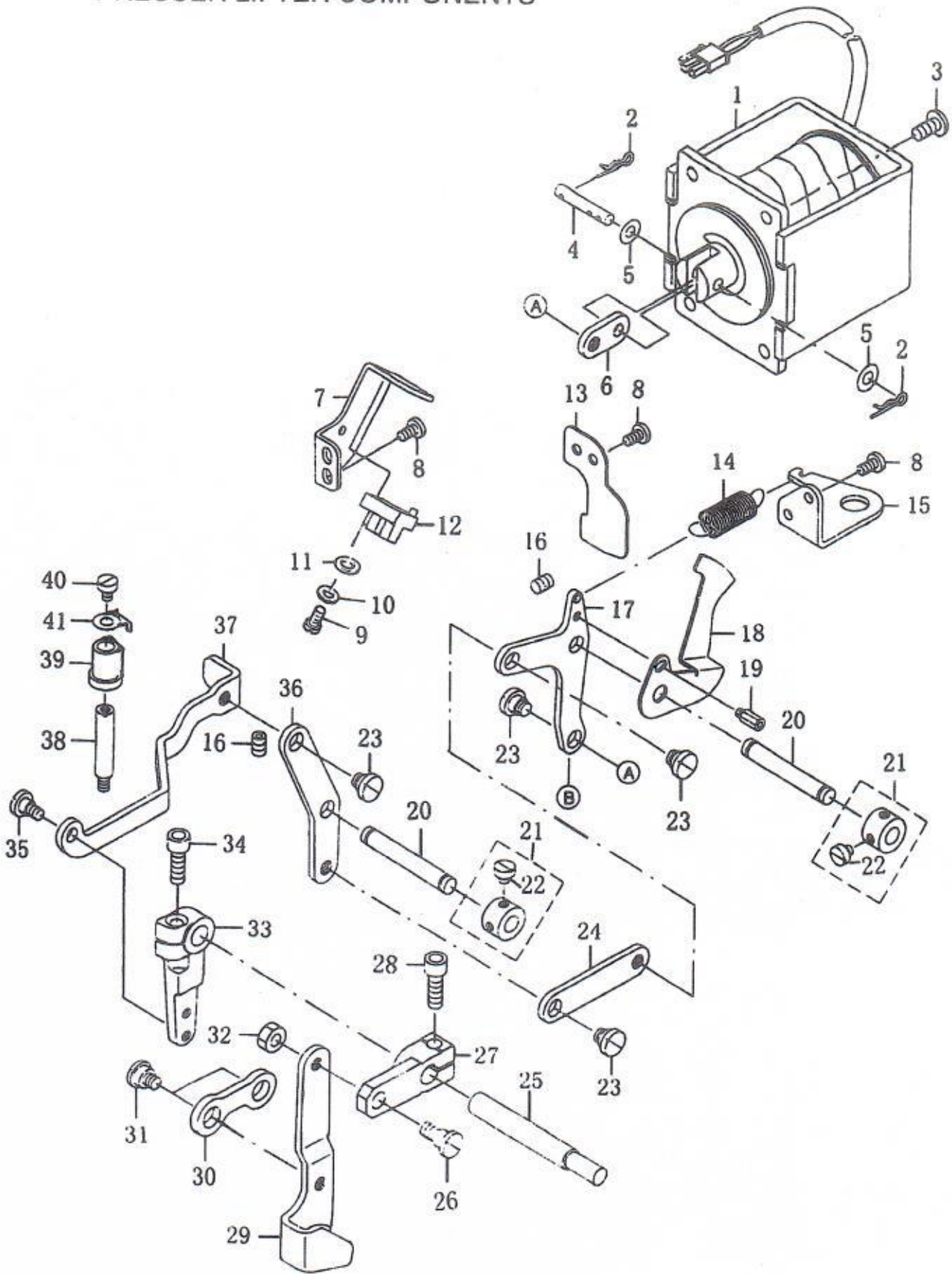
NEEDLE BAR COMPONENTS



序号	图号	零件名称	Description	数量
1	FJ65	螺钉SM15/64 × 28 × 11(7.5 × 3)	SCREW 15/64 × 28 L=11	1
2	D8.15-2	挑线杆轴	BALANCE CRANK PIN	1
3		挑线联杆平衡组件	LINK BALANCE ASM.	1
4	D8.15-8	挑线杆	THREAD TAKE-UP LEVER	1
5	D8.15-3	挑线摇杆	THREAD TAKE-UP CRANK	1
6	GB5846-86	滚针轴承DKS081208	NEEDLE BUSHING	1
7	D8.15-9	针杆曲柄联杆	NEEDLE ROD CRANK	1
8	D8.15-11	针杆联杆	NEEDLE BAR CRANK ROD	1
9	D.815-10	左旋螺钉	LEFT SCREW	1
10	D.815-12	滑块	SQUARE BLOCK	1
11	D8.15-1	针杆上套	NEEDLE ROD METAL	1
12		针杆连接组件	NEEDLE BAR CONNECTING ASM.	1
13	D8.15-5	针杆连接轴	NEEDLE BAR CLAMP	1
14	FJ65	螺钉SM9/64 × 40 × 6(6 × 2.5)	SCREW 9/64 × 40 L=6	1
15	D8.15-4	针杆	NEEDLE BAR	1
16	D8.15-1	针杆下套	NEEDLE ROD LOWER METAL	1
17	D280301	针杆导线器	NEEDLE BAR THREAD GUIDE	1
18	FJ69	螺钉SM3/32 × 56 × 4.5(Φ3.9)	SCREW 3/32 × 56 L=4.5	1
19	GB5846-86	滚针轴承DKS081110	NEEDLE DRIVING LEVER BEARING	1
20	FJ65	螺钉SM1/8 × 44 × 3(5 × 1.5)	SCREW 1/8 × 44 L=3	1
21	DP × 5	机针(14#, 16#)	NEEDLE DP × 5(14#,16#)	1

4. 压脚拨线控制部分

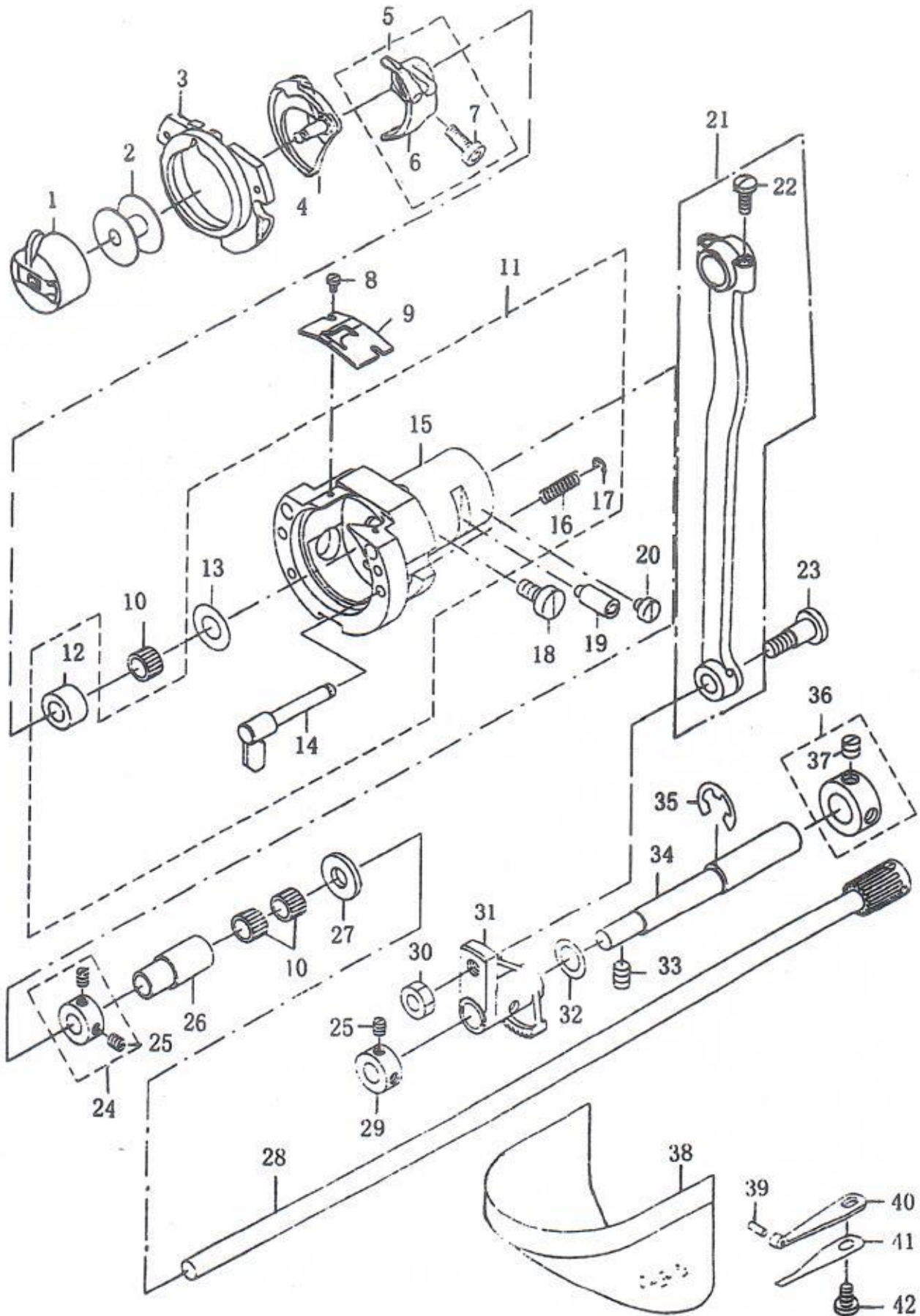
PRESSER LIFTER COMPONENTS



序号	图号	零件名称	Description	数量
1	D2804110	升降压脚电磁铁组件	PRESSER LIFTING SOLENOID ASM.	1
2	D280420	夹紧销	PIN	2
3	FJ65	螺钉SM15/64 × 28 × 14(10 × 4)	SCREW 15/64 × 28 L=14	4
4	D280419	电磁铁销轴	MAGNET PIN	1
5	GB97.1	垫圈5	WASHER	2
6	D280414	电磁铁连杆	PRESSER SOLENOID LINK	1
7	D280402	传感器固定板	SENSOR IWSTALLING PLATE	1
8	FJ67	螺钉SM11/64 × 40 × 7.8(8 × 2.2)	SCREW SM11/64 × 40 L=7.8	1
9	GB818	螺钉M3 × 10	SCREW M3 × 10	1
10	GB859	垫圈3	WASHER	1
11	GB97.1	垫圈3	WASHER	1
12		传感器	SENSOR	1
13	D280404	隔板	PLATE	1
14	D8.22-5	拉力弹簧	SPRING	1
15	D280401	弹簧挂钩	SPRING SUSPENSION	1
16	FJ80	螺钉SM15/64 × 28 × 8(3)	SCREW 15/64 × 28 L=8	2
17	D280412	提升连杆D	LIFTING LINK D	1
18	D280403	压脚升降传感器切片	PRESSER SENSOR SLIT	1
19	5101543	连接螺钉	SCREW	1
20	D8.21-20	转轴	SHAFT BLOCK SHAFT	1
21	D280413	紧圈组件D=7.94 W=10	THRUST COLLAR ASM. D=7.94 W=10	2
22	FJ65	螺钉SM11/64 × 40 × 5(5.5 × 1.5)	SCREW 11/64 × 40 L=5	4
23	D280405	铰接螺钉D=8 H=3.4	HINGE SCREW D=8 H=3.4	4
24	D280418	提升连杆C	LIFTING LINK C	1
25	D280408	升降轴	PRESSER LIFTING SHAFT	2
26	D8.07-10	螺钉轴 D=7.94 H=6	HINGE SCREW D=7.94 H=6	1
27	D280407	摆臂	ARM	1
28	GB70-85	螺钉M6 × 18	SCREW M6 L=18	1
29	D280409	升降压杆	LOWERING FOOT	1
30	D280406	连杆	CONNCTING ROD	1
31	D8.07-9	螺钉轴	HINGE SCREW D=10 H=4	2
32	FJ6170	螺母SM15/64 × 28(9 × 3)	NUT 15/64 × 28	1
33	D8.04-8	联杆	CONNECTING ARM	1
34	FJ70	螺钉SM15/64 × 28 × 16.5(9.8 × 5.8 × 5)	SCREW 15/64 × 28 L=16.5	1
35	D8.04-18	螺钉轴	HINGE SCREW D=6.35 H=3.9	1
36	D280417	提升连杆B	LIFTING LINK B	1
37	D280415	提升连杆A	LIFTING LINK A	1
38	D280416	支撑螺钉	OIL PUMP SUPPORT	1
39	D2804210	减振橡胶圈组件	RUBBER BUSH	1
40	FJ65	螺钉SM11/64 × 40 × 6(8 × 1.3)	SCREW 11/64 × 40 L=6	1
41	D280422	定位板	STOR LEVER	1

5. 下轴部分

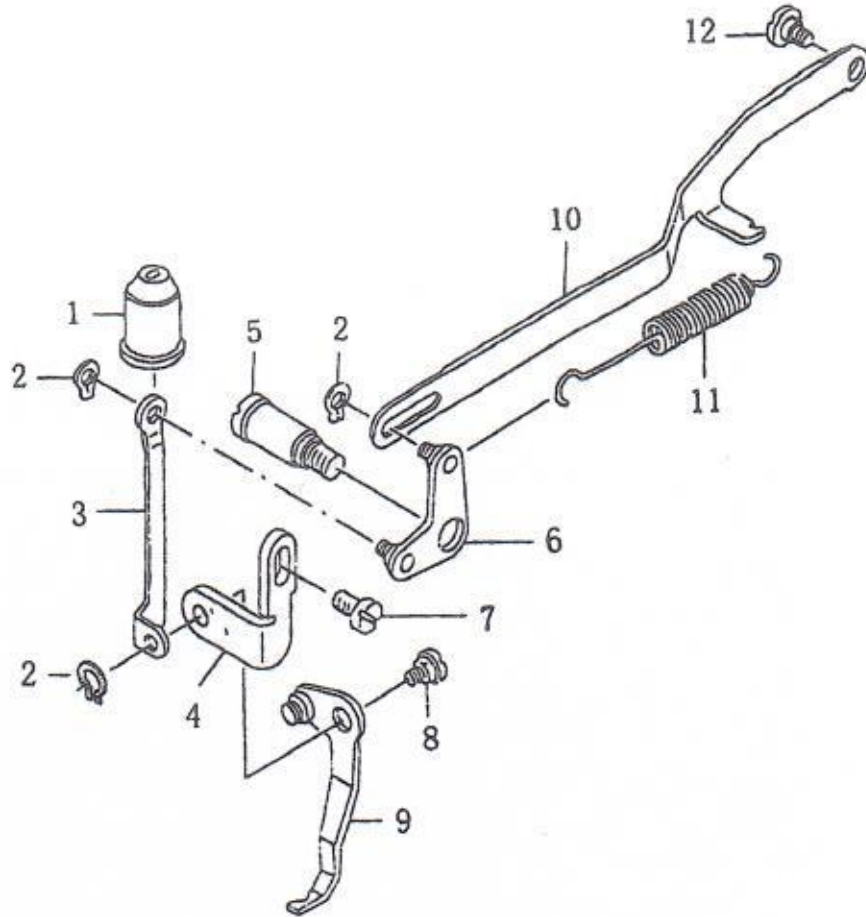
SHUTTLE DRIVER SHAFT COMPONENTS



序号	图号	零件名称	Description	数量
1	D280511	梭芯套	BOBBIN CASE ASM.(RACING PREVENT)	1
2	D280515	梭芯	BOBBIN	1
3	D280502	梭床盖B	INNER HOOK PRESSER ASM.	1
4	Y01.08-24 B1818-280-000	梭床销 摆梭	GUIDE PIN INNER HOOK	(2) 1
5	D8.14-3	梭托组件	DRIVER ASM.	1
6	FJ70	梭托	SHUTTLE DRIVER	(1)
7	GB65	螺钉SM3/16 × 28 × 12(7.5 × 4)	SCREW 3/16 × 28 L=12	(1)
8	GB65	螺钉M2.5 × 3	SCREW M2.5 × 3	2
9	5100511	梭床分线板	SHUTTLE UPPER SPRING	1
10	GB5846-86	轴承DKS81110	BEARING	3
11	D8.14-4	梭床体组件	SHUTTLE ASM.	1
12	D8.14-4	下轴前套	SHUTTLE NEEDLE OUTER PING	(1)
13	D8.14-5	垫圈	WASHER	(1)
14	D2805100	压杆组件	INNER HOOK PRESSER ASM.	(2)
15	5100504	梭床体	SHUTTLE	(1)
16	D280509	压簧	INNER HOOK PRESSER SPRING	(2)
17	GB896-86	挡圈3	E-RING 3	(2)
18	FJ65	螺钉SM15/64 × 28 × 11.5(8 × 5)	SCREW 15/64 × 28 L=11.5	1
19	D8.14-15	调节轴	SHUTTLE RACE ADJUSTING SHAFT	1
20	FJ65	螺钉SM11/64 × 40 × 5(8.2 × 1.4)	SCREW 11/64 × 40 L=5	1
21	D2805070	摆梭连杆组件	CRANK ROD ASM.	1
	D2805071	摆梭连杆	CRANK ROD	(1)
	D2805072	连杆盖	ROD COVER	(1)
22	FJ65	螺钉SM11/64 × 40 × 10.5(6.5 × 3.2)	SCREW 11/64 × 40 L=10.5	(2)
23	5100515	螺钉轴	HINGE SCREW D=8 H=10.2	1
24	D8.14-8	挡圈组件	THRUST COLLAR ASM. D=8 W=8	2
25	FJ80	螺钉SM11/64 × 40 × 4	SCREW 11/64 × 40 L=4	6
26	D8.14-9	下轴后套	LOWER SHAFT REAR MATAL	1
27	D8.14-19	垫圈	LOWER SHAFT THRUST WASHER	1
28	D280504	下轴组件	LOWER SHAFT GEAR A ASM.	2
	5100506	下轴	SHUTTLE DRIVER SHFT	(1)
	GB117	小齿轮	GEAR	(1)
	GB74	销3 × 16	PIN	(1)
		螺钉M5 × 4	SCREW M5 × 4	(1)
29	D280512	前挡圈	THRUST COLLAR	1
30	GB6170	螺母M6 × 0.75	NUT M6 × 0.75	1
31	5100514	摆动齿轮	OSCILLATOR	1
32	D280514	垫圈	WASHER	1
33	FJ80	螺钉SM15/64 × 28 × 8(3)	SCREW 15/64 × 28 L=8	2
34	D280506	摆动齿轮偏心轴	OSCILLATING ECCENTRIC SHAFT	1
35	GB896-86	挡圈9	E-RING 9	1
36	D280508	后挡圈组件	THRUST COLLAR ASM. D=12 W=10	1
37	FJ80	螺钉SM1/4 × 40 × 6	SCREW 1/4 × 40 L=6	2
38	D8.14-1.1	罩盖组件	CYLINDER ASM. CAP	1
39	GB119-86	销B2 × 10	HOOK COVER PRESSER SPRING PIN	1
40	D8.14-18	罩盖弹簧板(A)	HOOK COVER PRESSER SPRING A	1
41	D8.14-17	罩盖弹簧板(B)	HOOK COVER PRESSER SPRING B	1
42	FJ65	螺钉SM11/64 × 40 × 11(10 × 3)	SCREW 11/64 × 40 L=11	1

6. 拨线执行部分

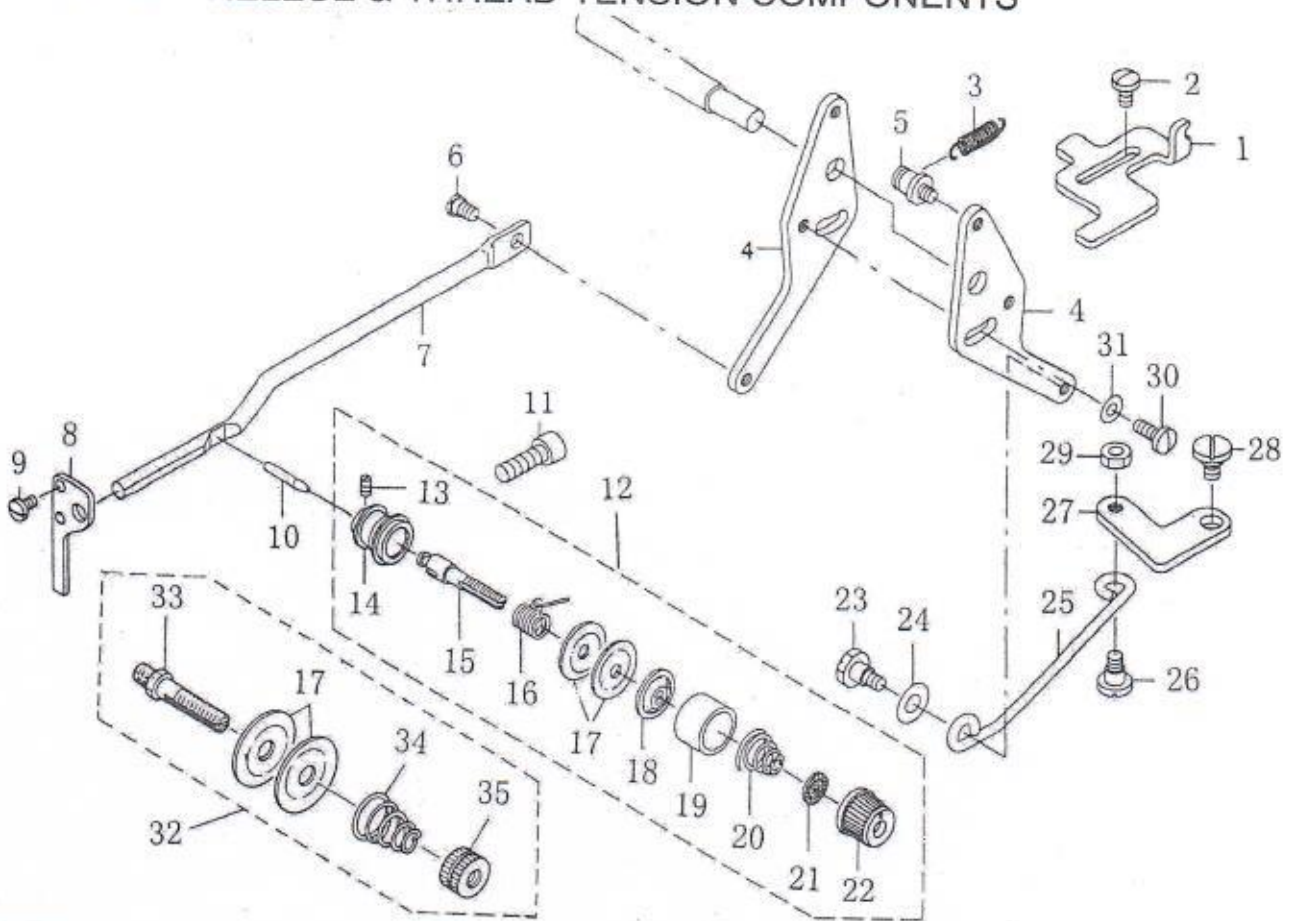
WIPER MECHANISM COMPONENTS



序号	图号	零件名称	Description	数量
1	D8.04-3	密封罩	OIL SHIELD CAP	1
2	GB894.1-86	挡圈	RETAINING RING 5	3
3	D8.04-1	连接板	WIPER CONNECTING PLATE	1
4	D280601	接线杆座	WIPER BASE PLATE	1
5	D8.04-16	螺钉轴	WIPER CONNECTING SCREW	1
6	D8.04-5.2	拨线杠杆组件	WIPER CONNECTING ARM ASM.	1
7	FJ65	螺钉SM11/64 × 40 × 8(8 × 2.5)	SCREW 15/64 × 40 L=8	1
8	D8.04-19	螺钉轴	HINGE SCREW D=6.35 H=2.1	1
9	S1006010	拨线杠杆组件	WIPER ASM.	1
10	D8.04-7	前拉杆	WIPER CONNECTING LINK	1
11	D8.04-6	拉簧	SPRING	1
12	D8.04-17	螺钉轴	HINGE SCREW D=5.3 H=2.2	1

7. 线道部分

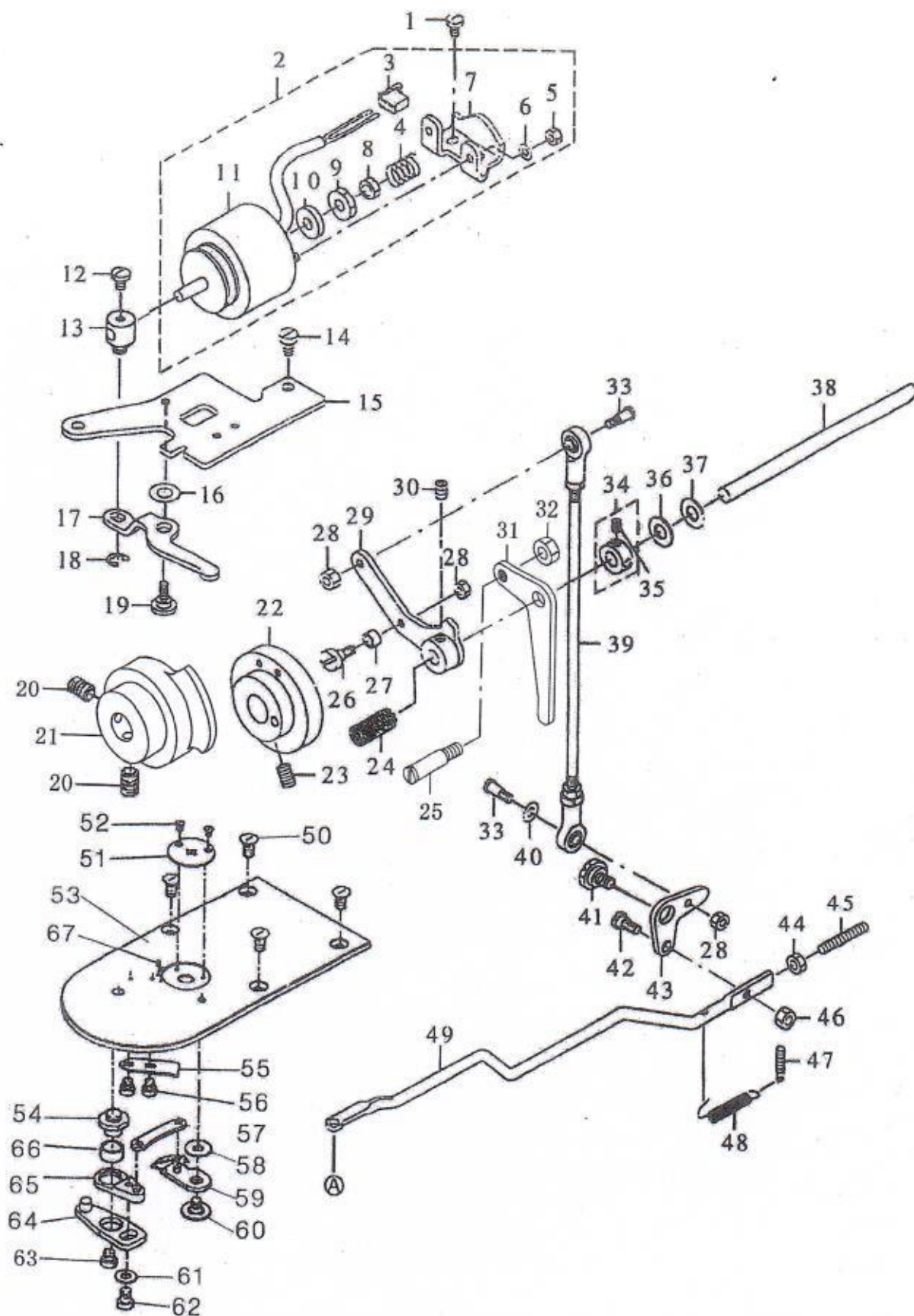
TENSION RELEASE & THREAD TENSION COMPONENTS



序号	图号	零件名称	Description	数量
1	D280704	调节板止动器	ADJUSTING ARM STOPPER	1
2	D8.11-15	螺钉	SCREW 11/64 × 40 L=8	2
3	D280703	拉簧	PRESSURE SPRING	1
4	D280701	挂线调节板	TENSION RELEASE ADJUSTING ARM	2
5	D280702	挂簧螺钉	SUSPENSION SCREW	1
6	D8.05-5	螺钉轴	HINGE SCREW D=5.3 H=2.2	1
7	D8.05-4	松线杆	TENSION RELEASE BAR	1
8	D8.05-6	支撑板	THREAD TENSION ARM	1
9	FJ67	螺钉 SM9/64 × 40 × 6(5.5 × 1.5)	SCREW 9/64 × 40 L=6	2
10	D280711	支线销	TENSION RELEASE PIN	1
11	FJ29.1	螺栓 SM15/64 × 28 × 17(9 × 4)	SCREW 15/64 × 28 L=17	1
12		第二夹线器组件	SECOND THREAD TENSION ASM.	1
13	FJ75	螺钉 SM9/64 × 40 × 5.9(2.5 × 1)	SCREW 9/64 × 40 L=5.9	(1)
14	D8.05-7	夹线座	THREAD TENSION ROD LARGE	(1)
15	D8.05-11	夹线螺轴(2号)	THREAD TAKE-UP SPRING	(1)
16	F81525	挑线弹簧	TAKE-UP SPRING (HEAVY)	(1)
17	D8.05-15	夹线盘	THREAD TENSION DISK	(4)
18	D8.05-8	松线顶板	THREAD TENSION DISK PRESSER	(1)
19	Y01.06-1	弹簧盒	TENSION DISK PRESSER TUBE	(1)
20	D8.05-9	夹线器 II 压簧	TENSION SPRING	(1)
21	D8.05-10	夹线杆垫圈	ROTATING STOPPER	(1)
22	D8.05-12.1	调节旋钮 A	THREAD TENSION NUT	(1)
23	D280707	铰接螺钉 D=6.35 H=4.8	HINGE SCREW D=6.35 H=4.8	1
24	SJ08 A18-8	垫圈	WASHER	1
25	D280710	松线连杆	TENSION RELEASE CONNECTING ROD	1
26	D8.04-18	螺钉轴	HINGE SCREW D=6.35 H=3.9	1
27	D280709	松线连板	TENSION RELEASE LINK	1
28	D280708	铰接螺钉	HINGE SCREW	1
29	FJ6170	螺母 SM3/16 × 28(7 × 3)	NUT 3/16 × 28	1
30	FJ65	螺钉 SM11/64 × 40 × 10.5(7 × 2.5)	SCREW 11/64 × 40 L=10.5	1
31	F81804	垫圈	WASHER	1
32		第一夹线器组件	FIRST THREAD TENSION ASM.	1
33	D8.05-14	压线盘螺栓(1号)	THREAD TENSION ROD	(1)
34	D280706	第一夹线器弹簧	FIRST THREAD TENSION SPRING	(1)
35	D8.05-13	调节螺母	TENSION NUT, NO.1	(1)

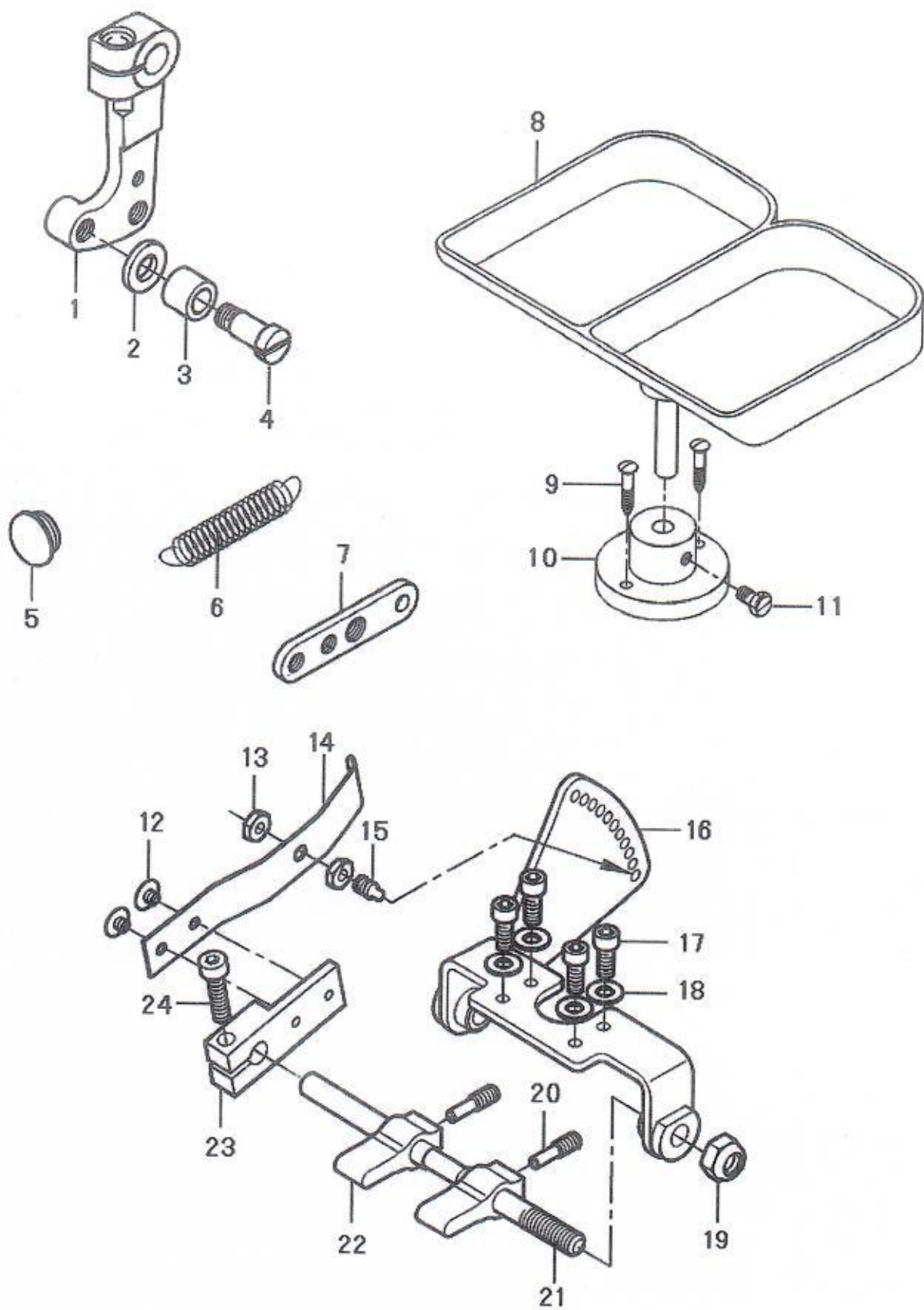
8. 剪线控制传动及剪线执行部分

TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



序号	图号	零件名称	Description	数量
1	GB/T 70.1	螺钉 M4×6	SCREW M4 L=6	2
2	5310112	左扣夹 A	CLAMP JAM LEVER, LEFT	1
3	5310103	夹板	BUTTON CLAMP	2
4	5310110	螺钉轴 A	HINGE SCREW	2
5	5310127	连杆	LINK	1
6	GB/T 97.1	垫圈 2	WASHER 2	2
7	602X	轴承 $\phi 2.5 \times \phi 8 \times 2.8$	BEARING	2
8	GB/T 67	螺钉 M2.5×7	SCREW M2.5 L=7	2
9	GB/T 67	螺钉 M2.5×10	SCREW M2.5 L=10	1
10	5310122	中心定位块 A	BUTTON CLAMP SLIDE	1
11	5310137	螺钉轴	HINGE SCREW	1
12	5310115	滑动定位块	STATION BLOCK	1
13	5310111	右扣夹 A	CLAMP JAM LEVER, RIGHT	1
14	GB/T 6172.1	薄螺母 M4	NUT M4	1
15	5310101	导向板	GUIDE PLATE	1
16	5310131	螺钉 A	SCREW	2
17	5300304	支撑板	ACCEPT PLATE UPPER	1
18	FJ 65	螺钉 SM11/64×40×7.8(8×2)	SCREW 11/64-40 L=7.8	2
19	E380307	压缩弹簧	SPRING	1
20	5310118	支撑轴	ADJUSTING SHAFT	1
21	5101523G	螺母 C	NUT	1
22	5101536	螺母 B	NUT	1
23	5310105	支撑座	ACCEPT PLATE BASE	1
24	GB/T 70.1	螺钉 M4×8	SCREW M4 L=8	2
25	GB/T 70.1	螺钉 M4×12	SCREW M4 L=12	2
26	GB/T 96.1	垫圈 4	WASHER 4	5
27	5310130	提升杆	MOVING PLATE	1
28	GB/T 70.1	螺钉 M5×8	SCREW M5 L=8	2
29	GB/T 97.1	垫圈 5	WASHER 5	5
30	GB/T 6170	螺母 M4	NUT M4	2
31	5310129	提升座板	MOVING PLATE BASE	1
32	53101250	扣夹座板组件	PICK-UP FOOT INSTALLING BASE	1
33	GB/T 6184	螺母 M5	NUT M5	2
34	5310126	旋扭螺钉	SCREW	1
35	5310124	滑块 B	SLIDE BLOCK	1
36	53101280	扣夹开合调节板组件	INDICATOR LEVER	1
37	5310132	螺钉轴 C	HINGE SCREW	1
38	GB/T 5783	螺栓 M3×4	BOLT M3 L=4	1
39	GB/T 97.1	垫圈 3	WASHER 3	1
40	GB/T 70.1	螺钉 M6×15	SCREW M6 L=15	1
41	GB/T 96.1	垫圈 6	WASHER 6	1
42	53101080	转轴座组件	PICK-INSTALLING BASE	1
43	5310109	转轴	INSTALLING SHAFT	1
44	53101190	连接板组件	INSTRALLING BASE	1
45	5310136	进给板 C	CLOTH FEED PLATE	1
46	GB/T 5783	螺栓 M3×8	BOLT M3 L=8	4
47	GB/T 5783	螺栓 M5×16	BOLT M5 L=16	1
48	53101200	支撑座组件	BRACKET BASE	1
49	53101214	连杆	LINK SHAFT	1
50	53101390	进给垫板 B 组件	CLOTH FEED PLATE BASE	1
51	GB/T 97.1	垫圈 3	WASHER 3	2
52	GB/T 5783	螺栓 M3×4	BOLT M3 L=4	2
53	5310133	转套	SLIDE ROLLER	2
54	D8.16-13	调整垫 ($\delta 0.9$)	WASHER	1
55	GB/T 5783	螺栓 M4×8	BOLT M4 L=8	1
56	5310134	垫圈	WASHER	4
57	GB/T 5783	螺栓 M4×16	BOLT M4 L=16	2
58	53101380	送料板 C 组件	PRESSURE PLATE	1
59	5310104	弹簧	SPRING	1
60	5310209	支架	HOLDER	1
61	GB/T 67	螺钉 M4×8	SCREW M4 L=8	1
62	GB/T 97.1	垫圈 4	WASHER 4	1

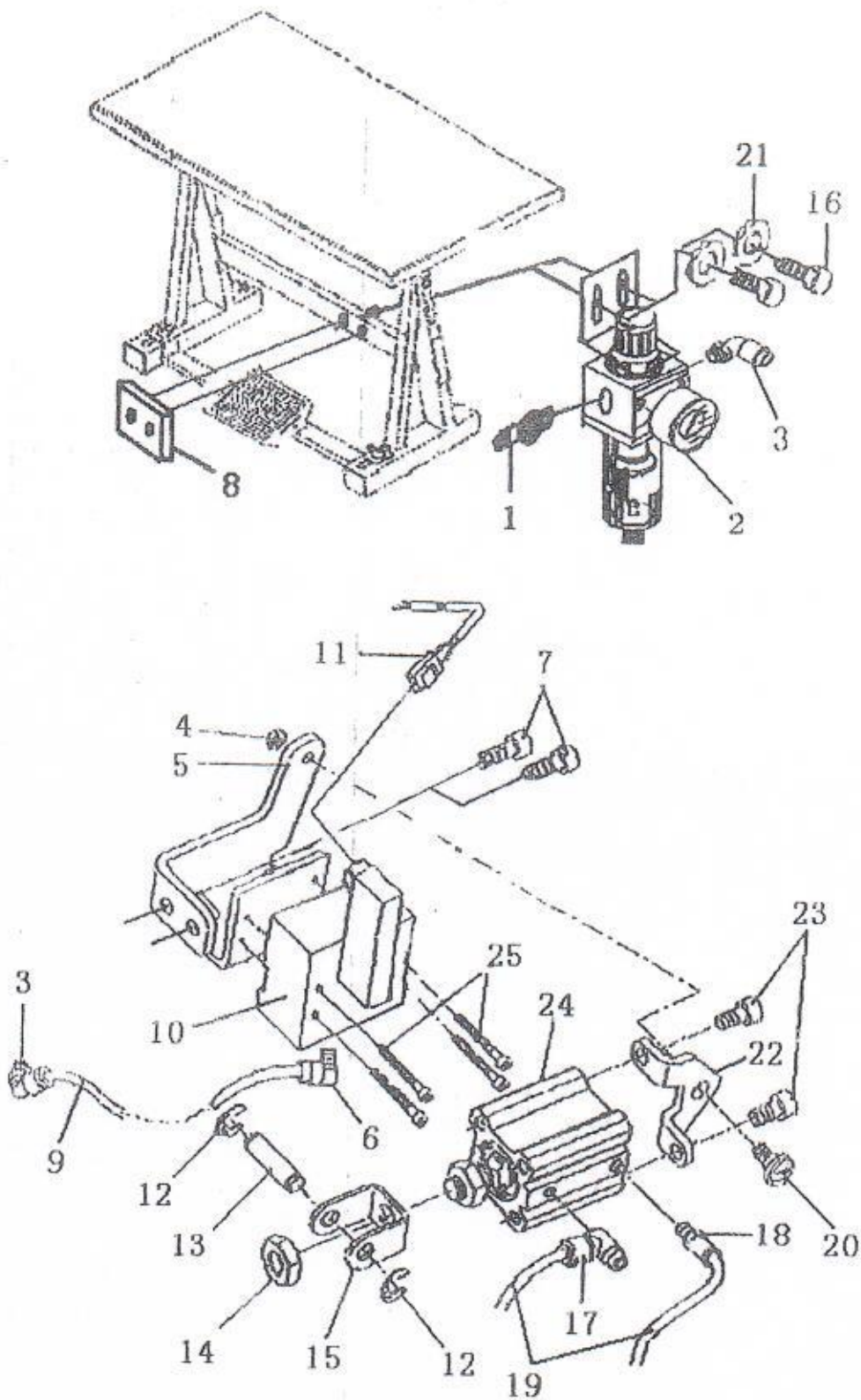
(4). 附件 ACCESSORIES PARTS



序号	图号	零件名称	Description	数量
1	D8.21-6	联动摆杆 B	CONNECTING ASM.	1
2	E380343	垫圈	HOOK SHAFT WASHER	1
3	E380342	转子	STOP MOTION TRIPPING LEVER CAM	1
4	E380303	螺钉轴	HINGE SCREW D=7.94 H=12.7	1
5	D8.13-15	橡胶堵	RUBBER PLUG	1
6	E380301	拉簧	TENTION SPRING	1
7	E380302	连杆	SOLENOID LINK	1
8	E802250	托盘组件	BUTTON TRAY ASM.	1
9	GB845	自攻螺钉 ST4.2×19	WOOD SCREW D=4.2 L=19	2
10	E380601	托盘底座	BUTTON TRAY BASE	1
11	GB/T 29.1	螺栓 M6×12	SCREW M6 L=12	1
12	53101213	螺钉	SCREW	2
13	GB/T 6172.1	螺母 M4	NUT M4	2
14	5310205	弹簧板	SPRING PLATE	1
15	GB/T 75	螺钉 M4×10	SCREW M4 L=10	1
16	53102010	支撑板组件	ACCEPT PLATE	1
17	GB/T 70.1	螺钉 M4×8	SCRES M4 L=8	4
18	GB/T 97.1	垫圈 4	WASHER 4	4
19	GB/T 6184	螺母 M6	NUT M6	1
20	5310204	螺纹销	SCREW PIN	2
21	5310203	摆杆轴	DRIVING ARM SHAFT	1
22	5310202	摆杆	DRIVING ARM	2
23	5310206	连杆	CONNECTING ARM	1
24	GB/T 70.1	螺钉 M4×16	SCRES M4 L=16	1

18. 气动抬压脚驱动部分

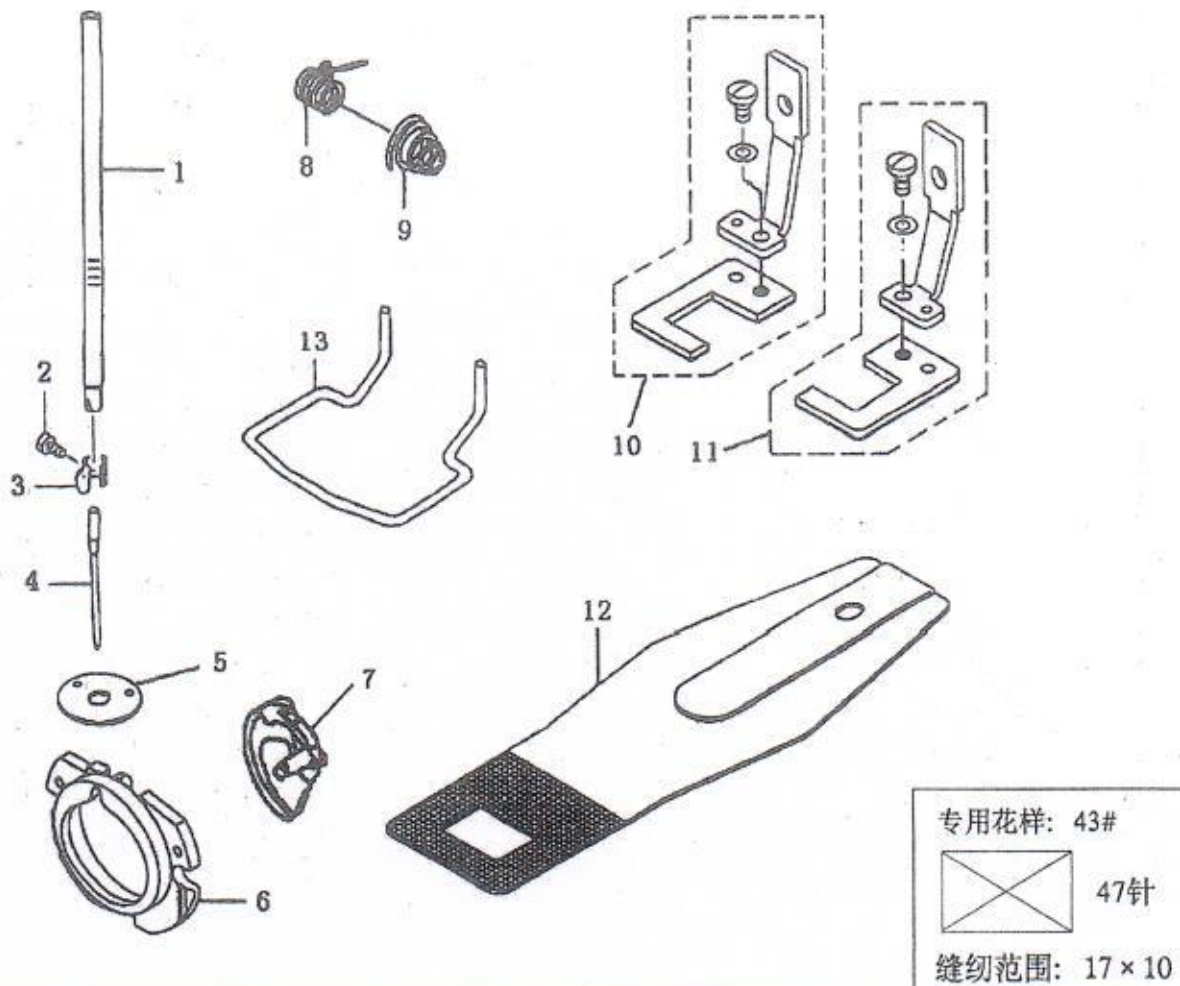
PNEUMATIC PRESSER LIFTER COMPONENTS



序号	图 号	零 件 名 称	Description	数量
1	PM20	快速接头	Connection	1
2	QFLJC-L8	空气过滤减压阀	Filter	1
3	FPH4-02	F型可旋转气动快插管接头	WL-E connection	1
4	GB 6170	螺母 M6	Nut M6	1
5	5101544	基座	Holder	1
6	FPH4-01	F型可旋转气动快插管接头	Connection	1
7	FJ 70	螺钉 SM15×28×16.5(9.8×5.8×5)	Screw SM15×28×16.5	2
8	D281801	固定板	Fixing plate	1
9	PUN-4×0.75-SW	聚胺酯气管	Hose 2.7LW×0.65	1 米
10	169113	电控换向阀	Connecting block right	1
11	644067	电磁阀电缆接头	Wire	1
12	GB 896	挡圈 6	Retaining ring 7	1
13	5101547	连接轴	Pin	1
14	GB 6170	螺母 M10×1.25	Nut M10×1.25	1
15	5101546	连接架	Connector	1
16	GB 70	螺钉 M4×10	Screw M4×10	2
17	FJSC4-M5	调速阀	Connection M5 D4	1
18	FPH4-M5	F型可旋转气动快插管接头	Choke valve	1
19	PUN-4×0.75-SW	聚胺酯气管	Hose 2.7LW×0.65	2×220
20	5101548	铰接轴	Hinge screw	1
21	GB 96	垫圈 4	Washer 4	2
22	5101545	摆架	Flange	1
23	GB 70	螺钉 M6×12	Screw M6×12	1
24	CQ2A25-25DCM	气缸	Cylinder	1
25	GB 70	螺钉 M3×30	Screw M3×30	4

19. GD22308D-T01 箱包带型电脑加固机

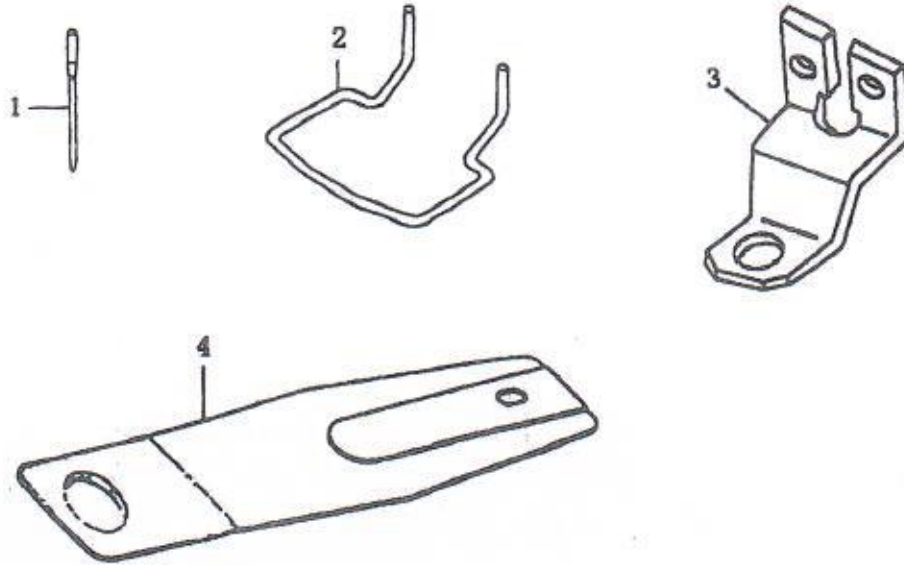
GD22308D-T01 ELECTRONIC BARTACKING MACHINE FOR BAG'S BELT (RECTANGULAR PATTERN)



序号	图号	零件名称	Description	数量
1	E380206	针杆	NEEDLE BAR	1
2	FJ65	螺钉SM1/8 × 44 × 4.5(5 × 1.5)	SCREW 1/8 × 44 × 4.5(5 × 1.5)	1
3	E380207	过线板	THREAD GUIDE	1
4	DP × 17-19	机针	NEEDLE	1
5	S100914	针板座 (φ2.2)	NEEDLE HOLE GUIDE	1
6	D280517	梭床盖C	INNER HOOK PRESSER ASM.	1
	Y01.08-24	梭床销	GUIDE PIN	2
7	D1828-282-N00	摆梭	INNER HOOK	1
8	E380204	挑线弹簧	THREAD TAKE-UP SPRING	1
9	E380205	夹线压簧	THREAD TENSION SPRING	1
10	D2811330	左压脚组件(No.6)	WORK CLAMP FOOT, LEFT NO.6	1
11	D2811320	右压脚组件(No.6)	WORK CLAMP FOOT, RIGHT NO.6	1
12	D281139	进给板	FEED PLATE	1
13	D281142	安全框	FINGER GUARD	1

20. GD22308D-T02 伞顶圆型电脑加固机

GD22308D-T02 ELECTRONIC BARTACKING MACHINE FOR UMBRELLA TOP (CIRCULAR PATTERN)



专用花样: 51# 专用花样: 52# 专用花样: 53#



29针



52针



76针

缝纫范围: $\phi 12$

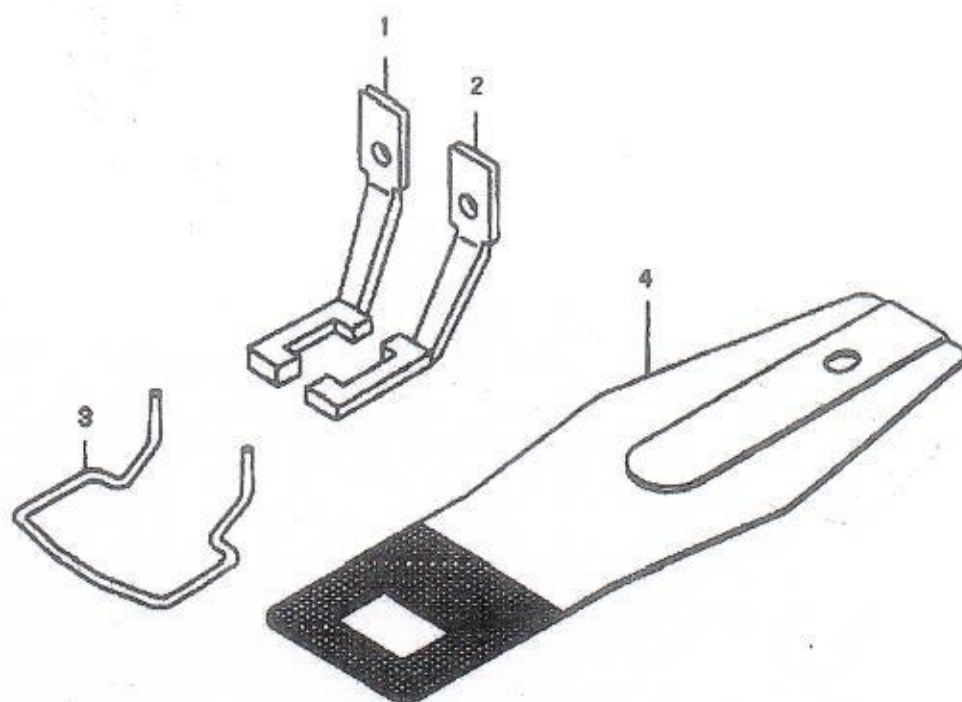
缝纫范围: $\phi 12$

缝纫范围: $\phi 12$

序号	图号	零件名称	Description	数量
1	DP × 5-12	机针	NEEDEL	1
2	D281142	安全框	FINGER GUARD	1
3	D8.24-2.1	圆样压脚组件	WORK CLAMP FOOT (CYCLE STYLE)	1
4	D8.24-1	进给板	FEED PLATE	1

21. GD22308D-T03 方结型电脑加固机

GD22308D-T03 ELECTRONIC BARTACKING MACHINE
(SQUARE PATTERN)



专用花样: 59#

63针

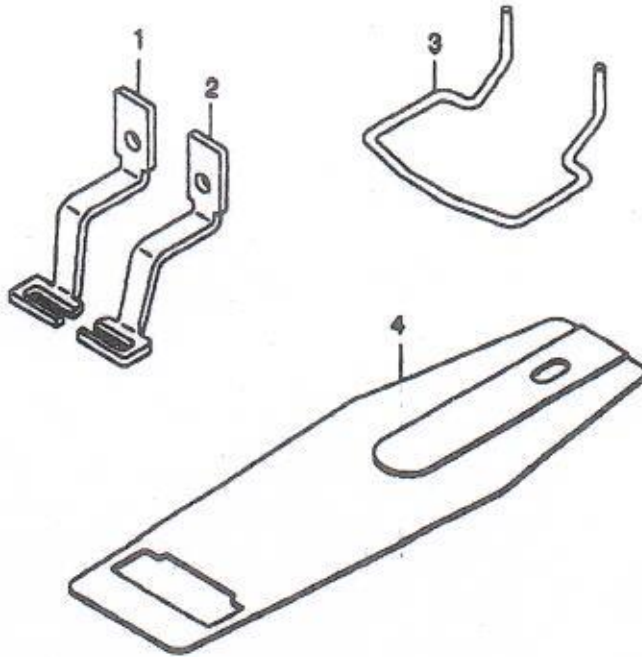
缝纫范围: 12 × 10



序号	图号	零件名称	Description	数量
1	D281144	左压脚	WORK CLAMP FOOT, LEFT	1
2	D281143	右压脚	WORK CLAMP FOOT, RIGHT	1
3	D281142	安全框	FINGER GUARD	1
4	D281145	进给板	FEED PLATE	1

22. GD22308D-T04 装饰钮孔型电脑加固机

GD22308D-T04 ELECTRONIC BARTACKING MACHINE
(DECORATIVE PATTERN)

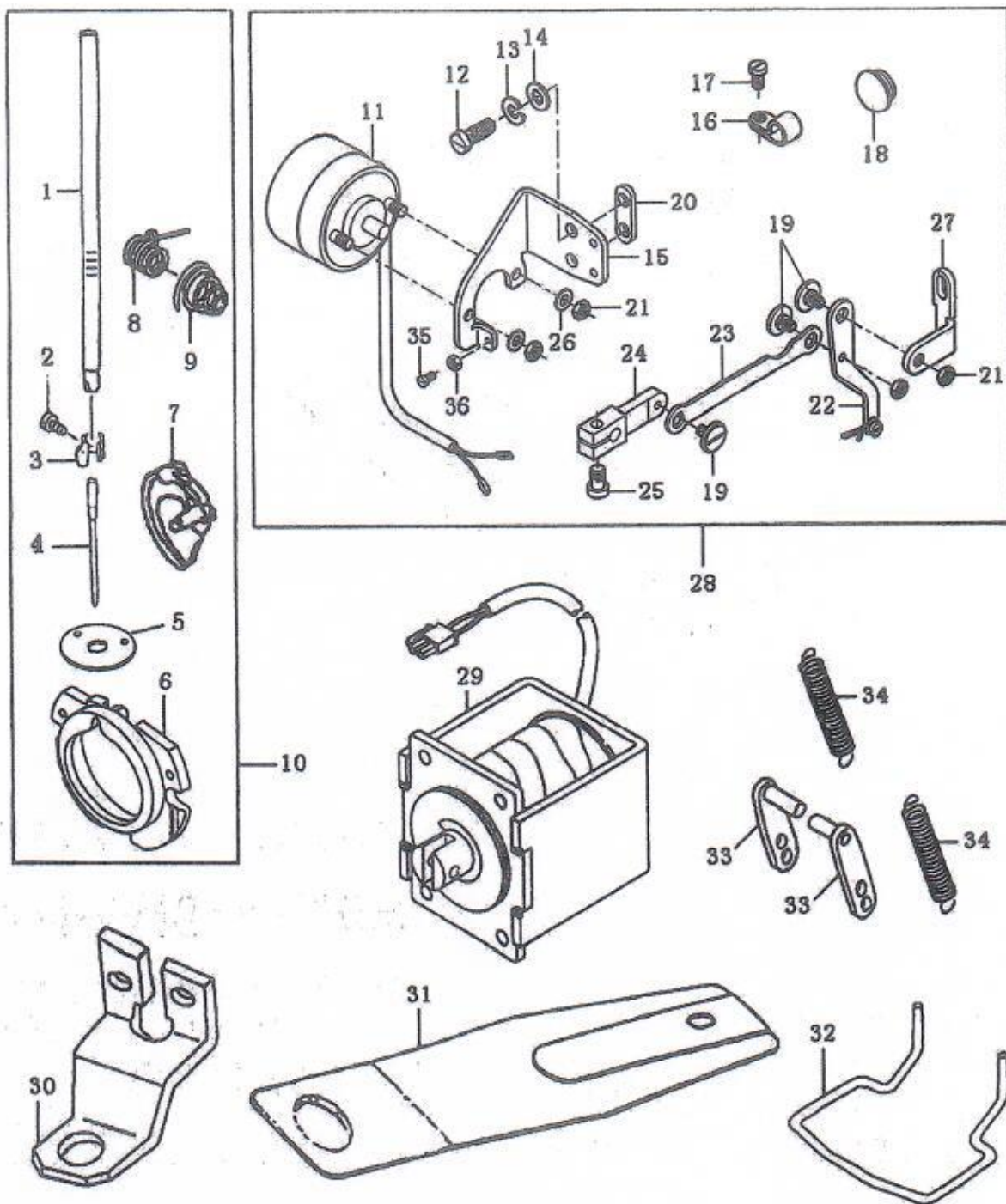





专用花样: 40#	专用花样: 41#
102针	120针
缝纫范围: 4 × 25	缝纫范围: 4 × 25

序号	图号	零件名称	Description	数量
1	D281107	左压脚B	WORK CLAMP FOOT B, LEFT	1
2	D281106	右压脚B	WORK CLAMP FOOT B, RIGHT	1
3	D281128	安全框	FINGER GUARD	1
4	D281111	进给板B	FEED PLATE B	1

23. GD22308D-T05 膨垫圆型电脑加固机

GD22308D-T05 ELECTRONIC BARTCKING MACHINE FOR ELASTRIC MATS (CIR CULAR PATTERN)

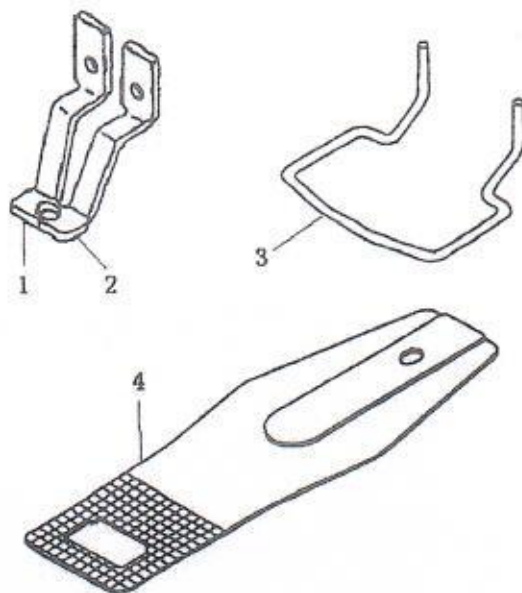


专用花样: P1#	专用花样: P2#	专用花样: P3#
 29针	 52针	 76针
缝纫范围: $\phi 15$	缝纫范围: $\phi 15$	缝纫范围: $\phi 15$

序号	图号	零件名称	Description	数量
1	E380206	针杆	NEEDLE BAR	1
2	FJ65	螺钉SM1/8×44×4.5(5×1.5)	SCREW 1/8×44×4.5(5×1.5)	1
3	E380207	过线板	THREAD GUIDE	1
4	DP×17-19	机针	NEEDLE	1
5	5100914	针板座(φ2.2)	NEEDLE HOLE GUIDE	1
6	D280517	梭床盖C	INNER HOOK PRESSER ASM.	1
7	Y01.08-24	梭床销	GUIDE PIN	2
8	D1828-282-N00	摆梭	INNER HOOK	1
9	E380204	挑线弹簧	THEARD TAKE-UP SPRING	1
9	E380205	夹线压簧	THEARD TENTION SPRING	1
10		厚料机专用部件		1
11	5300106	拨线电磁铁组件	SOLENOID RELAY CABLE ASM.	1
12	FJ67	螺钉SM11/64×40×14(7×2.8)	SCREW 11/64 L=14	2
13	GB859	垫圈4	SPRING WASHER 4	2
14	GB97.1-85	垫圈4	WASHER 4	2
15	5310305	拨线电磁铁座	SOLENOID PITTING PLATE	1
16	DGJ-2	电线固定扣	CABLE CLIP	3
17	FJ67	螺钉SM11/64×40×7(7×2.5)	SCREW 11/64-40 L=7	3
18	F80120	橡胶堵	RUBBER PLUG	1
19	5310302	铰接螺钉	HINGE SCREW	3
20	E380107	垫片	WASHER	1
21	GB6172.1	薄螺母 M4	NUT M4	4
22	53103010	拨线杆组件	WIPER	1
23	5310303	拨线连杆	WIPER LINK	1
24	5310304	拨线摆杆	WIPER ARM	1
25	GB5783	螺栓 M4×12	SCREW M4 L=12	1
26	GB93-87	垫圈4	WASHER 4	2
27	5100602B	拨线杆座	WIPER BASE PLATE	1
28		电子拨线器部件		1
29	D2804110-T	升压脚电磁铁	PRESSER LIFTING SOLENOID ASM.	1
30	D2811470	圆样压脚组件	WORK CLAMP FOOT ASM.	1
31	D281148	圆样进给板	FEED PLATE (CYCLE STYLE)	1
32	D281142	安全框	FINGER GUARD	1
33	D2811530	驱动板组件	LEVER DRIVING PLATE ASM.	1
34	D281152	压脚弹簧	CLOTH PRESSER SPRING	1
35	GB67	螺钉 M3×12	SCREW M3 L=12	1
36	GB6170	螺母 M3	NUT M3	1

24. GD22308D-T06 菊花眼结型电脑加固机

GD22308D-T06 ELECTRONIC BARTACKING MACHINE FOR STITCHED EYELETS

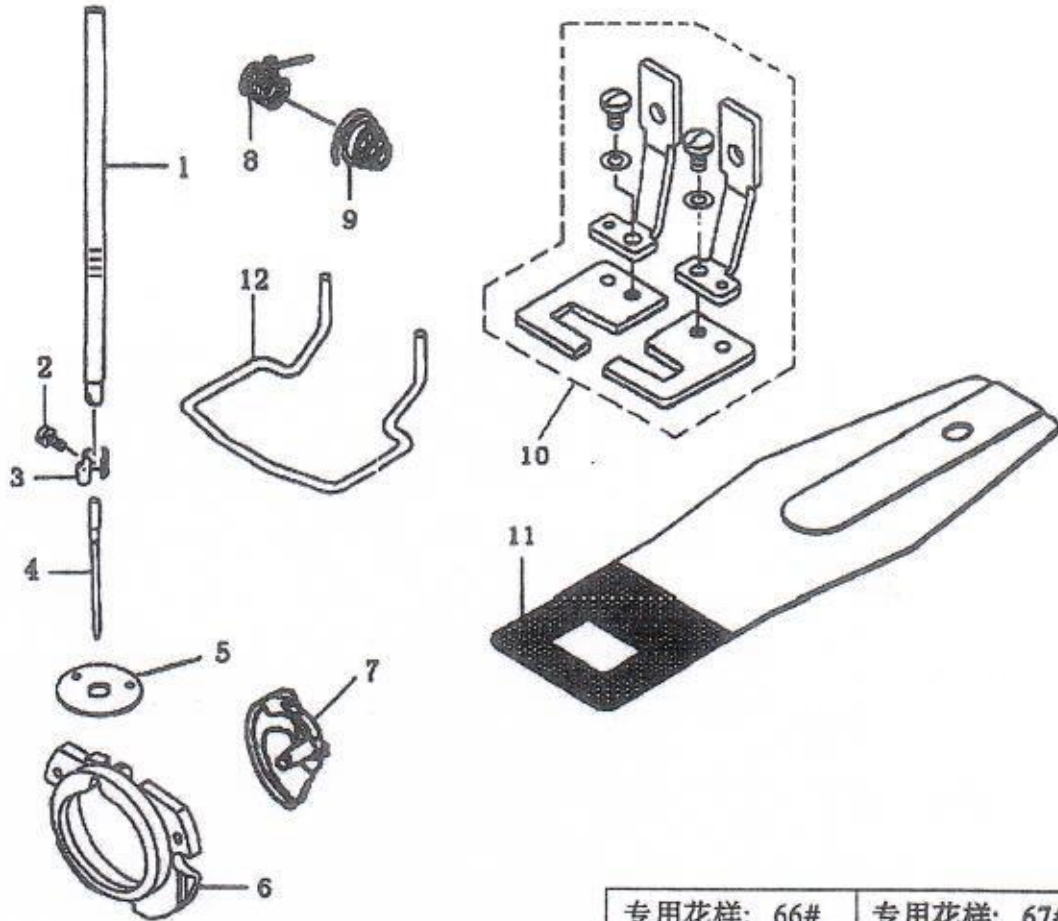


专用花样: 32# 99针 缝纫范围: $\phi 3 \times \phi 9$	专用花样: 33# 110针 缝纫范围: $\phi 2 \times \phi 8$	专用花样: 31# 90针 缝纫范围: $\phi 2 \times \phi 8$	专用花样: 35# 130针 缝纫范围: $\phi 2 \times \phi 8$
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序号	图号	零件名称	Description	数量
1	D281150	左压脚 (鸡眼结)	WORK CLAMP FOOT, LEFT	1
2	D281149	右压脚 (鸡眼结)	WORK CLAMP FOOT, RIGHT	1
3	D281114	安全框 C	FINGER GUARD C	1
4	D281151	进给板	FEED PLATE	1

25. GD22308D-T07 安全带型电脑加固机

GD22308D-T07 ELECTRONIC BARTACKING MACHINE FOR SAFETY BELTS



专用花样: 66#

专用花样: 67#

54针

68针

缝纫范围: 30 × 4

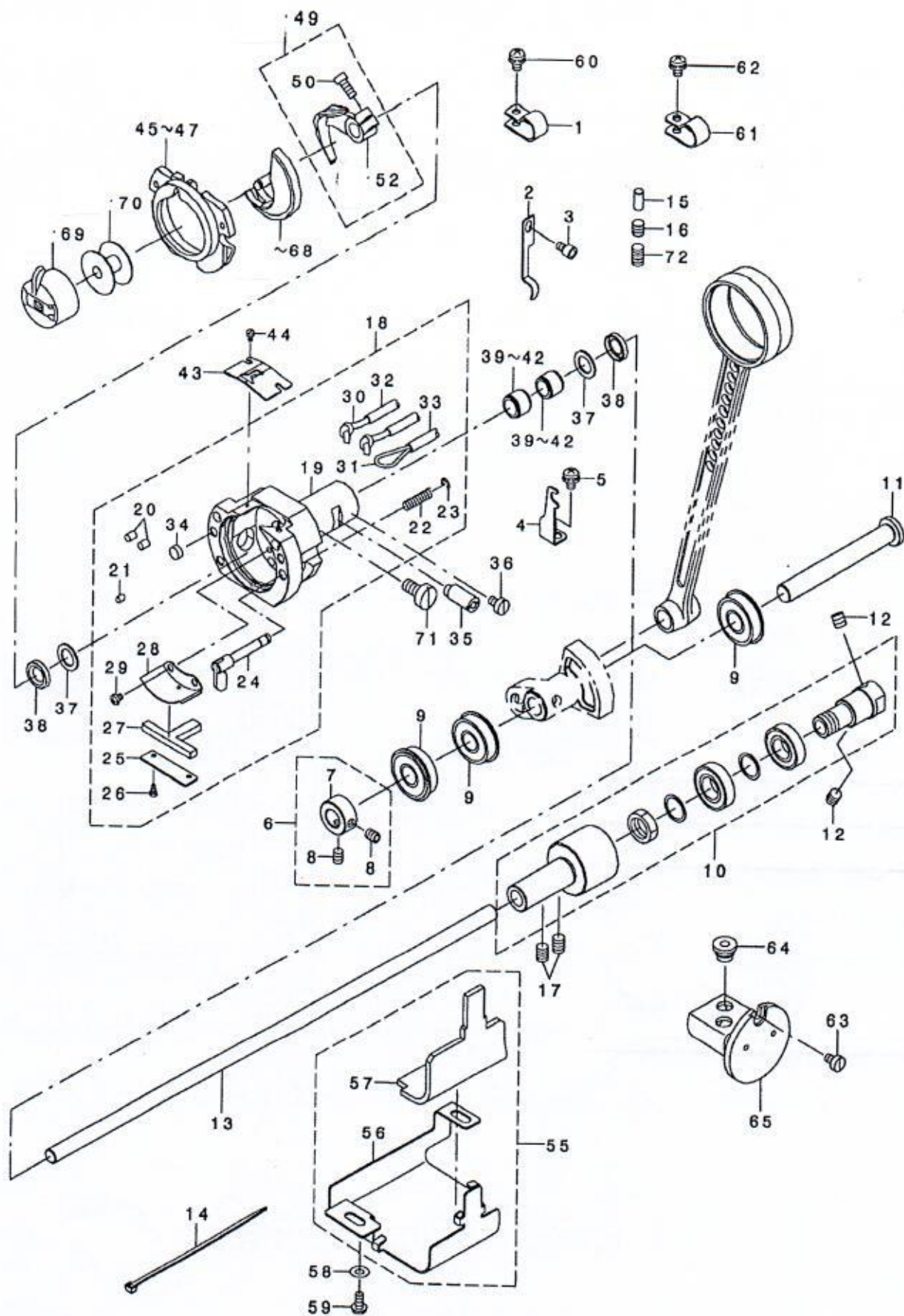
缝纫范围: 40 × 4

序号	图号	零件名称	Description	数量
1	E380206	针杆	NEEDLE BAR	1
2	FJ65	螺钉SM1/8 × 44 × 4.5(5 × 1.5)	SCREW 1/8 × 44 × 4.5(5 × 1.5)	1
3	E380207	过线板	THREAD GUIDE	1
4	DP × 17-19	机针	NEEDLE	1
5	5100914	针板座(Φ2.2)	NEEDLE HOLE GUIDE	1
6	D280517	梭床盖C	INNER HOOK PRESSER ASM.	1
	Y01.08-24	梭床销	GUIDE PIN	2
7	D1828-282-N00	摆梭	INNER HOOK	1
8	E380204	挑线弹簧	THEARD TAKE-UP SPRING	1
9	E380205	夹线压簧	THEARD TENTION SPRING	1
10	51011370	(40 × 5)快换压脚组件	WORK CLAMP FOOT ASM.(40 × 5)	1
11	5101138	进给板(40 × 5)	FEED PLATE(40 × 5)	1
12	D281142	安全框	FINGER GUARD	1

4. SHUTTLE DRIVER SHAFT COMPONENTS

下軸関係

BT 2900 LCH.



REF. NO	NOTE	PART NO.	DESCRIPTION	Qty
1		HX-0015000-0D	CABLE CLIP	1
2		400-12127	OIL PIPE HOLDER	1
3		SM-6040602-TP	SCREW M4 L=6	1
4		400-13721	TUBE CLAMP	1
5		SL-4040891-SC	SCREW M4 L=8	1
6		400-10484	THRUST COLLAR ASM.	1
7		400-10467	THRUST COLLAR	1
8		400-10469	THRUST COLLAR SCREW	(1)
9		SB-1100024-00	BEARING	(2)
10		400-16077	LOWER SHAFT GEAR ASM.	3
11		400-06563	OSCILLATOR SHAFT	1
12		SM-8060612-TP	SCREW M6 L=6	1
13		400-10676	LOWER SHAFT	2
14		EA-9500801-00	CABLE BAND	1
15		400-06578	OIL WICK PRESSER	2
16		SM-8060610-TP	SCREW	1
17		SM-8060812-TP	SCREW M6 L=8	1
18		400-06573	SHUTTLE ASM.	2
19		400-06574	SHUTTLE	1
20		B1820-210-D00	SHUTTLE OIL FELT A	(1)
21		B1821-210-D00	SHUTTLE OIL FELT B	(2)
22		B1822-215-P00	INNER HOOK PRESSER SPRING	(1)
23		RE-0300000-K0	E-RING 3	(2)
24		265-01858	INNER-HOOK-PRESSER ASM.	(2)
25		141-04004	ONCE THROUGH OIL FELT PRESSER	(1)
26		SM-6020460-TP	SCREW M2 L=3.5	(1)
27		141-03907	SHUTTLE ONCE THROUGH OIL FELT	(2)
28		400-06577	SHUTTLE LUBRICATING PLATE	(1)
29		SM-4030455-SP	SCREW	(1)
30		CQ-2000000-00	OIL WICK	(2)
31		CQ-2000000-00	OIL WICK	(2.6)
32		236-30007	TUBE	(1.4)
33		236-30007	TUBE	(1)
34		135-29607	SHUTTLE PACKING	(0.6)
35		400-10471	SHUTTLE RACE ADJUSTING SHAFT	(2)
36		SM-6040650-TP	SCREW M4 L=6	1
37		400-06575	SHUTTLE BEARING RING	1
38		400-06576	SHUTTLE OIL SEAL	2
39	01	SB-3080010-0A	BEARING	2
40	01	SB-3080010-0B	BEARING	2
41	01	SB-3080010-0C	BEARING	2
42	01	SB-3080010-0D	BEARING	2
43		B1815-210-000	INNER HOOK UPPER SPRING	1
44		SM-6020460-TP	SCREW M2 L=3.5	1
45	02	141-03253	INNER HOOK PRESSER ASM., A	2
46	03	141-03352	INNER HOOK PRESSER ASM., B	1
47	06	141-03659	SHUTTLE RACE RING ASM., C	1
48	08	400-11612	DRIVER ASM.	1
49	07	400-14963	SHUTTLE DRIVER ASM.	1
50		SS-6121212-TP	SCREW 3/16-28 L=12.0	1
51	08	400-11611	SHUTTLE DRIVER	(1)
52	07	400-10879	SHUTTLE DRIVER	(1)
53	08	B1828-210-000	BOBBIN CASE ASM. (RAGING PREVE)	(1)
54	08	138-12192	BOBBIN	1
55		400-10473	LOWER SHAFT GEAR COVER ASM.	1
56		400-10474	LOWER SHAFT GEAR COVER	(1)
57		400-10475	LOWER SHAFT GEAR FELT	(1)
58		WP-0450801-SP	WASHER	2
59		SM-5040855-SM	SCREW	2
60		SL-4040891-SC	SCREW M4 L=8	2
61		HX-0015000-0B	CABLE CLIP	1
62		SL-4040891-SC	SCREW M4 L=8	2
63		SM-6040650-TP	SCREW M4 L=6	2
64		400-06840	RUBBER BUSH	1
65		400-06836	OIL TANK ASM.	2
66	05	400-06680	SHUTTLE	1
67	04	400-06681	SHUTTLE (H)	1
68	07	400-14965	SHUTTLE (H)	1
69	07	B1828-210-DAA	BOBBIN CASE ASM.	1
70	07	B1806-210-D00	BOBBIN	1
71		400-10470	SHUTTLE ASM SCREW	1
72	*	SM-8061050-TP	SCREW	1

NOTE (注記)

- 01... SELECTIVE PARTS
- 02... FOR LK-1900AF, AM
- 03... FOR LK-1900AS
- 04... FOR LK-1900AH
- 05... EXCEPT LK-1900AH, AW
- 06... FOR LK-1900AH, AW
- 07... FOR LK-1900AW
- 08... EXCEPT LK-1900AW

- 選択部品
- LK-1900AF, AM用
- LK-1900AS用
- LK-1900AH用
- LK-1900AH, AMを除く
- LK-1900AH, AW用
- LK-1900AW用
- LK-1900AWを除く

Global BT 2900 H

1. MAXCG-HN-1 Shuttle Driver. = SH181
2. MAGCG-ST-2 Shuttle.
3. MAXCG-BC-3 Bobbin Case. — SC181
4. MAXCG-BN-4 Bobbin.

PLEASE NOTE

Part numbers are for large capacity bobbin.

