



BM 9260-1



BM 9280



BM 9352

## Global BM 9000 Series VARIOUS BLINDSTITCH MACHINES

### BM 9260-1

- High speed, single thread, blindstitch beltloop sewing machine. Fabric is cut to required width, then folded and sewn into 10 mm beltloops. No skip stitch mechanism.
- Máquina de puntada invisible de una aguja y un hilo para coser pasadores de cintura. El tejido es cortado a la anchura requerida y los pasadores doblados y cosidos a 10 mm de anchura. Sin saltador de puntada.
- Einfaden Blindstich - Gürtelschlaufen-Maschine. Der Stoff wird in der gewünschte Breite geschnitten, gefaltet und zu 10 mm breiten Gürtelschlaufen genäht. Die Maschine hat keine Intervall-Einrichtung.
- Machine point invisible une aiguille, 1 fil à grande vitesse pour réalisation de passants. Les tissus est coupé à largeur requise, ensuite remplié et cousu en passants de largeur 10 mm. Pas de dispositif de point sauté.

### BM 9280

- Single thread blindstitch machine for blind hemming of the waistband.
- Máquina de puntada invisible, un hilo para hilvanar el forro de la pretina del pantalón.
- Einfaden - Hosenbundfutter - Staffiermaschine.
- Machine point invisible un fil pour glaçage des ceintures.

### BM 9352

- High speed blindstitch machine equipped with independant adjustable plungers for sewing over cross seams on medium / heavy materials.
- Máquina de puntada invisible de alta velocidad com doble leva, ajustable independientemente, para coser en materiales con costuras trasversales. Para materiales medios y pesados.
- Hochgeschwindigkeits, Blindstichmaschine mit unabhängig von einander einstellbaren Taucher, geeignet für kreuzende Säume an mittelschweren und schweren Materialien.
- Machine point invisible rapide, équipée avec des plongeurs indépendants pour le passage de couture transversal sur des matières moyennes à lourdes.

### TECHNICAL SPECIFICATIONS

**MACHINE SPEED**  
max 2000 spm

**STITCH LENGTH**  
min. 3 mm  
max. 8 mm

**NEEDLE TYPE**  
2140 TP / LW x 6T

**SKIP STITCH**  
1:1 - 2:1

## Global BM 9000 Series

### VARIOUS BLINDSTITCH MACHINES

### FOR FELLING, HEMMING AND SIMILAR OPERATIONS.



#### Global® BM 9280 Blindstitch machine

With this high speed blindstitch machine the waistband linings are attached on european-style trousers (blindstitch seam lies on top of the waistband seam). Due to the spring-loaded presser foot, this machine overcomes the change of thickness free of marks (p.e. at cross seams, pocket bags).



#### Global® BM 9260-1 Belt loop machine

The fabric is first cut to size by two knives, then passes through a folder and sewn by one thread blindstitch to produce a perfect 10 mm double belt loop, suited to classic men's and women's wear.

non skip

1:1



One thread belt loop



#### Global® BM 9352 Double plunger machine

For medium to heavy materials with two spring-loaded plungers. When sewing over cross seams, automatically springing down so that the needle pierces the upper cloth layer only. The two presser feet shoes act like a scanner and are adjustable to the thickness of the fabric.

### SPECIFICATIONS

MODEL	NUMBER OF NEEDLES	Max. stitch length mm	Materials		NEEDLE SYSTEM	NUMBER OF THREADS	PRESSER FOOT LIFT (MM)	Hemming	Belt loop system	MAX. SEWING SPEED
			L	M						
BM 9260-1	1	8	–	•	2140 TP	1	12	–	•	2000
BM 9280	1	8	–	•	2140 TP	1	12	•	–	2000
BM 9352	1	8	–	•	2140 TP	1	12	•	–	2200