



# GLOBAL

## ZZ 1266-3S

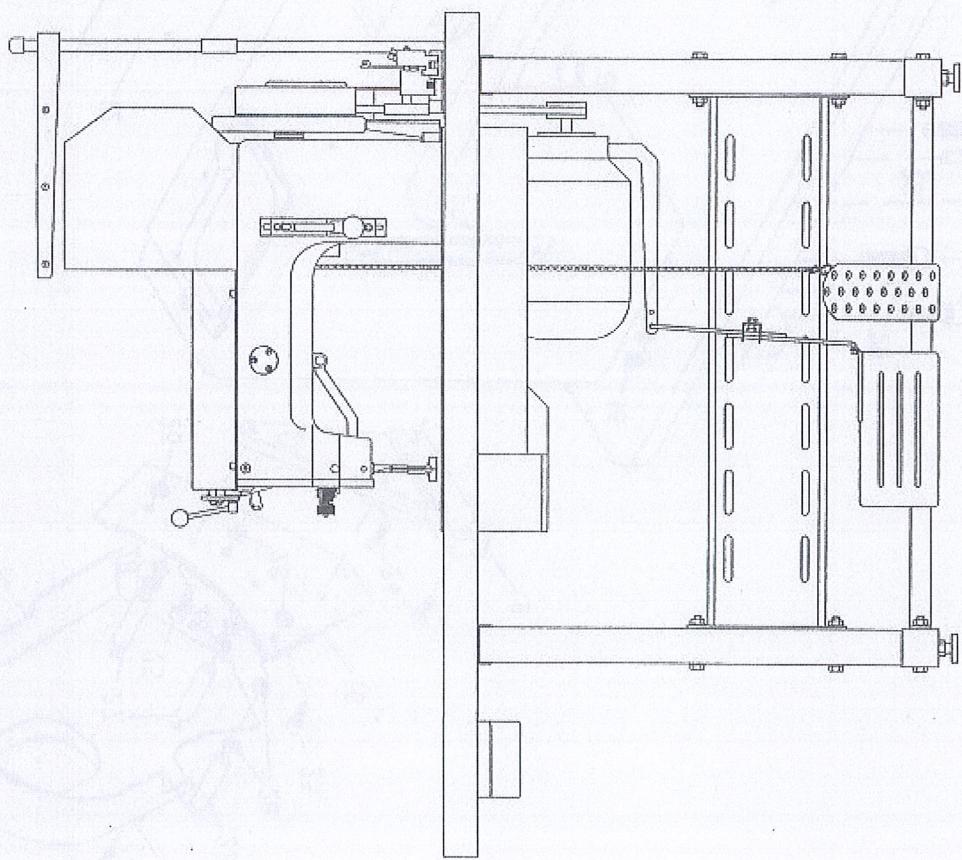
Cam Controlled Extra heavy duty, zig-zag  
sewing machine.

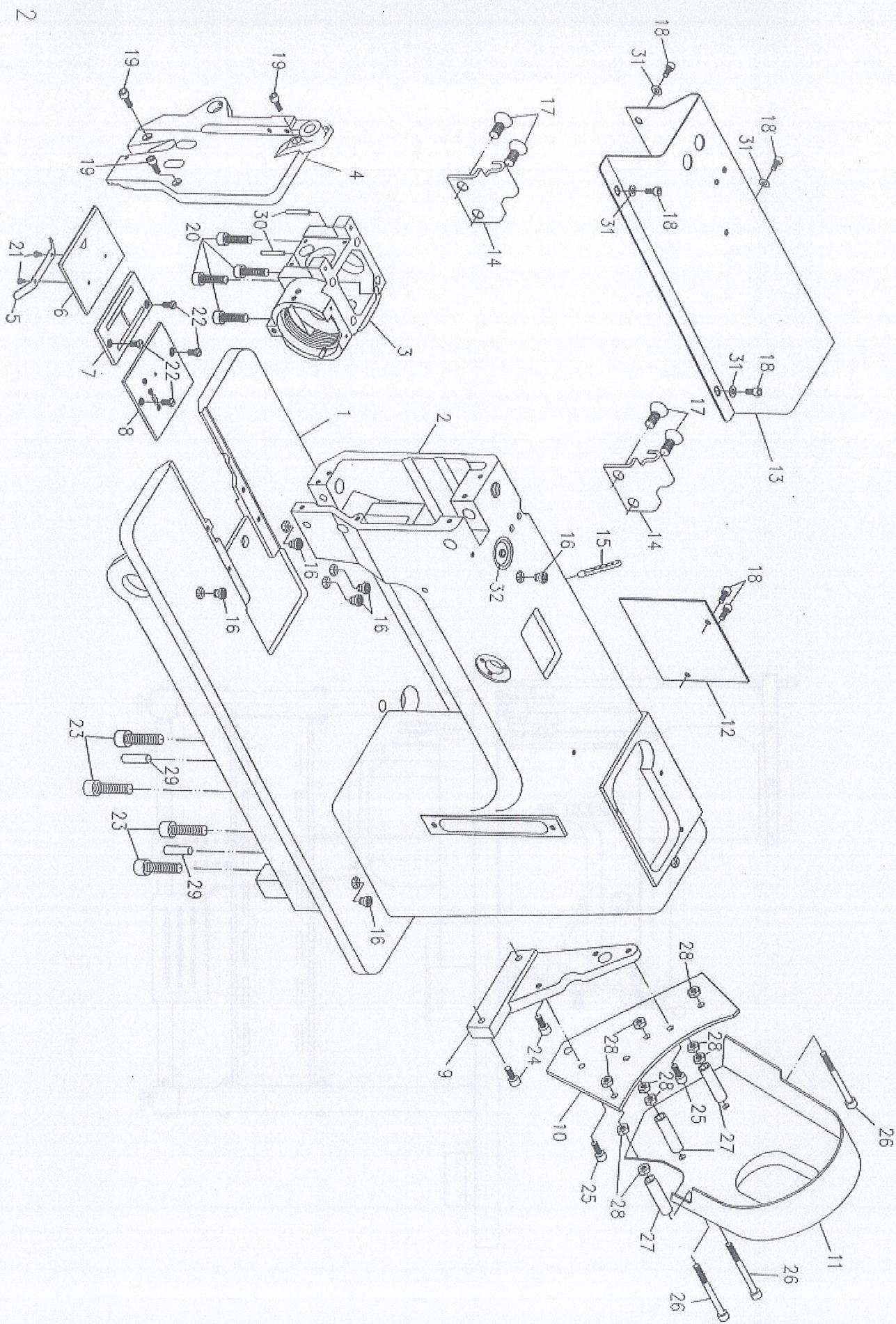
### Spare parts manual

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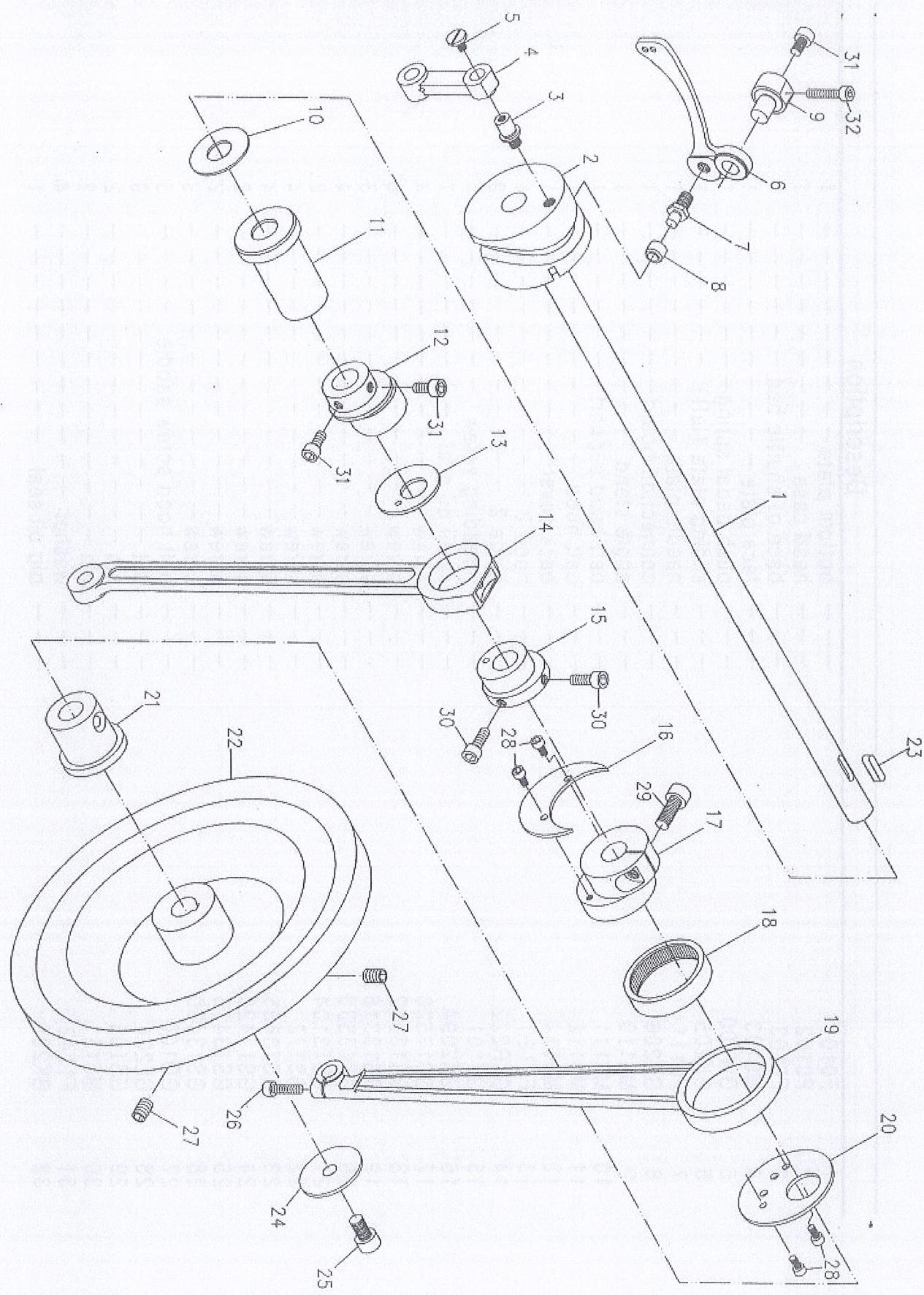
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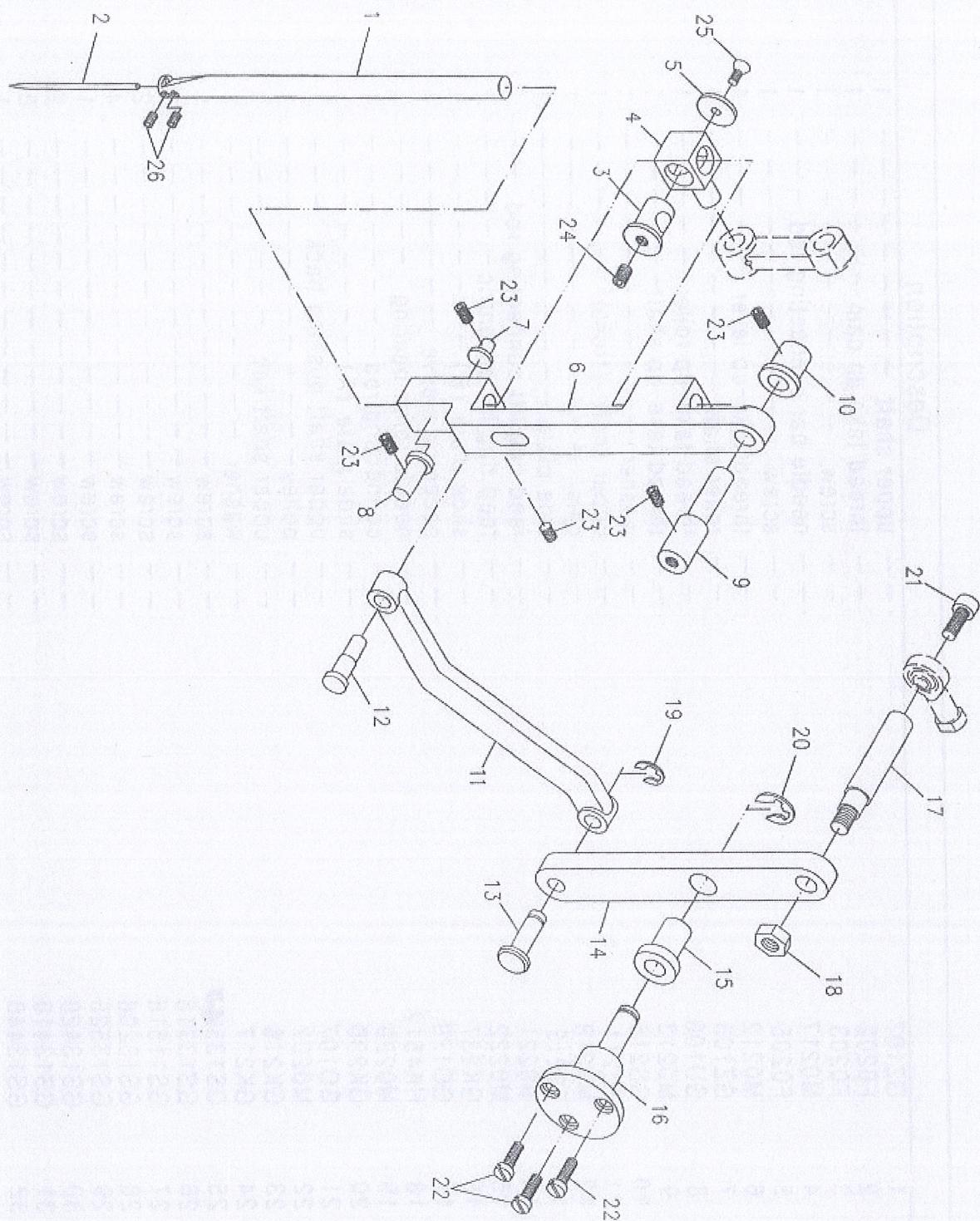




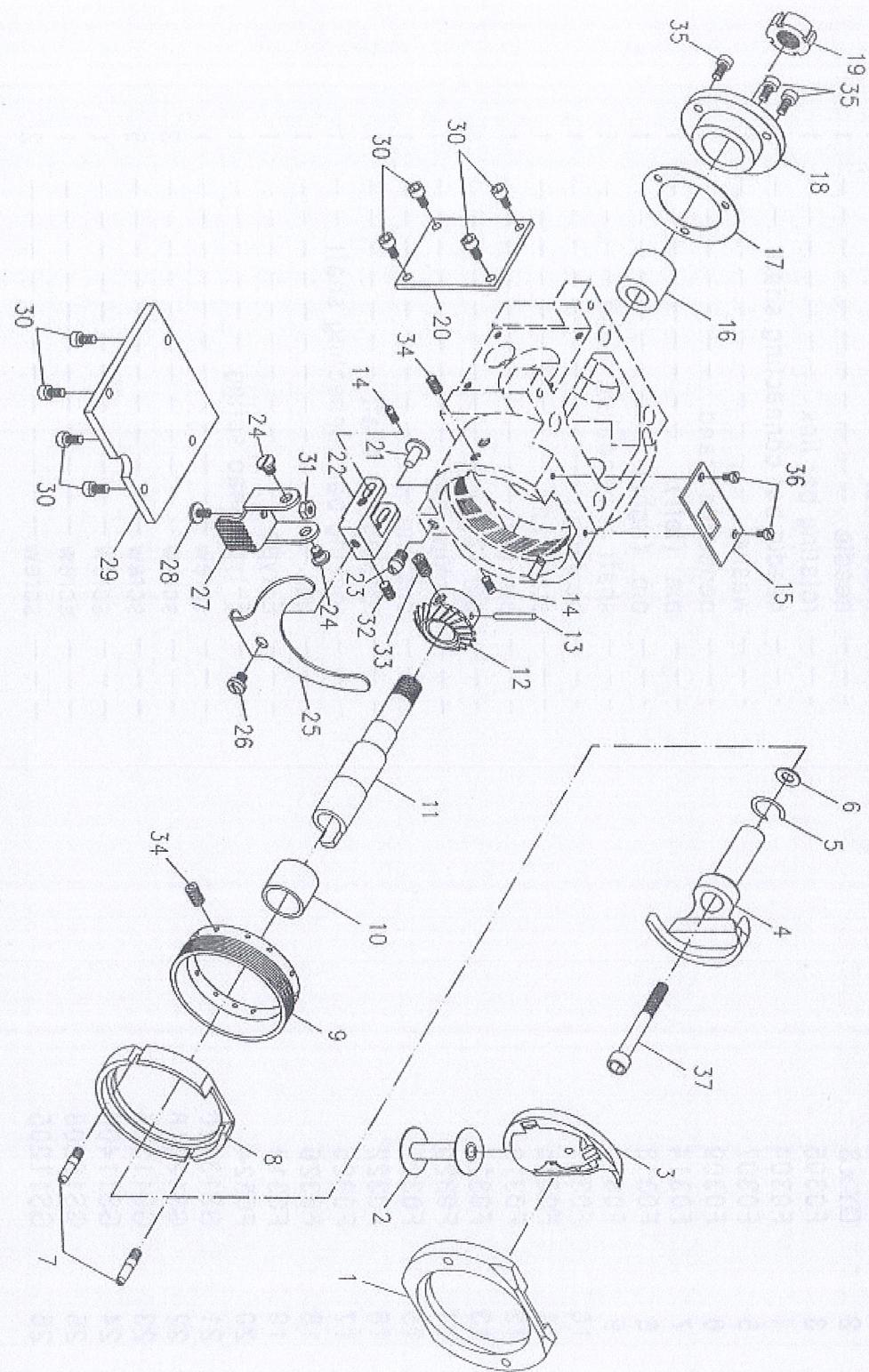
		Description
1	F0101	bottom plate ---
2	F0102	head case ---
3	F0103	base of shuttle bed ---
4	M0103	face plate ---
5	GW100	push pedal spring ---
6	GK205	sliding plate (left) ---
7	F0111	needle plate ---
8	GK206	connection board ---
9	M0110	angle stand ---
10	M0111	belt hood support ---
11	M0112	belt hood ---
12	M0114	back cover ---
13	F0120	hood 2 ---
14	GXR222	hinge 2 ---
15	GX101	threading screw ---
16	GK209A	small oil seal ---
17	GS17520	screw ---
18	GS13312	screw ---
19	GS13316	screw ---
20	GS13530	screw ---
21	GS12104	screw ---
22	GS172	screw ---
23	GS13635	screw ---
24	GS13420	screw ---
25	GS13416	screw ---
26	GS13480	screw ---
27	GO100	belt hood screw saddle ---
28	GL204	nut ---
29	GS105	pin ---
30	M0131	pin ---
31	F1142	washer ---
32	GK208	big oil seal ---



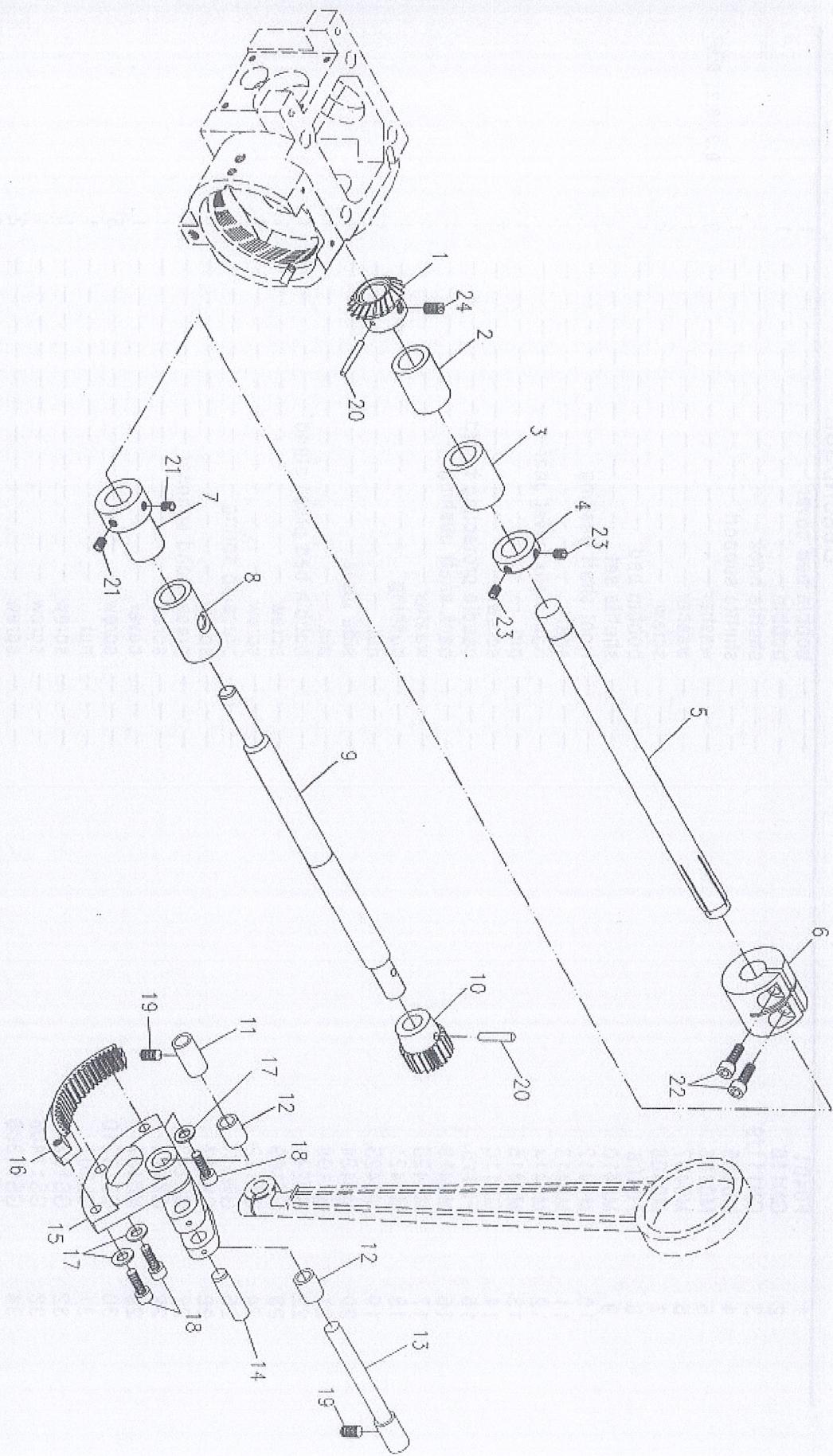
		Description
1	GZ107	upper shaft --- --- --- --- --- ---
2	F0202	thread take up cam --- --- --- --- --- ---
3	F0203	screw --- --- --- --- --- ---
4	M0217	needle bar connecting rod --- --- --- --- --- ---
5	F0205	screw --- --- --- --- --- ---
6	M0212	thread take-up lever --- --- --- --- --- ---
7	GZ105	roller shaft --- --- --- --- --- ---
8	GU100	thread take-up roller --- --- --- --- --- ---
9	M0213	thread take-up shaft --- --- --- --- --- ---
10	GS215	washer --- --- --- --- --- ---
11	F0211	upper shaft (front) --- --- --- --- --- ---
12	M0218	cam --- --- --- --- --- ---
13	F0213	slide plate --- --- --- --- --- ---
14	M0221	feed dog lift connecting rod --- --- --- --- --- ---
15	M0222	feed dog lift eccentric --- --- --- --- --- ---
16	GK237	slide plate (B) --- --- --- --- --- ---
17	GO129	eccentric sleeve --- --- --- --- --- ---
18	HK4512	needle roller bearing --- --- --- --- --- ---
19	M0229	connecting rod --- --- --- --- --- ---
20	GK236	slide plate (A) --- --- --- --- --- ---
21	GO107	upper shaft bushing back --- --- --- --- --- ---
22	M0207	pulley --- --- --- --- --- ---
23	GK216	upper shaft key --- --- --- --- --- ---
24	GK217	washer --- --- --- --- --- ---
25	GS13540	screw --- --- --- --- --- ---
26	GS13316	screw --- --- --- --- --- ---
27	GS11516	screw --- --- --- --- --- ---
28	GS13208	screw --- --- --- --- --- ---
29	GS13525	screw --- --- --- --- --- ---
30	GS13420	screw --- --- --- --- --- ---
31	GS13410	screw --- --- --- --- --- ---
32	GS13440	screw --- --- --- --- --- ---



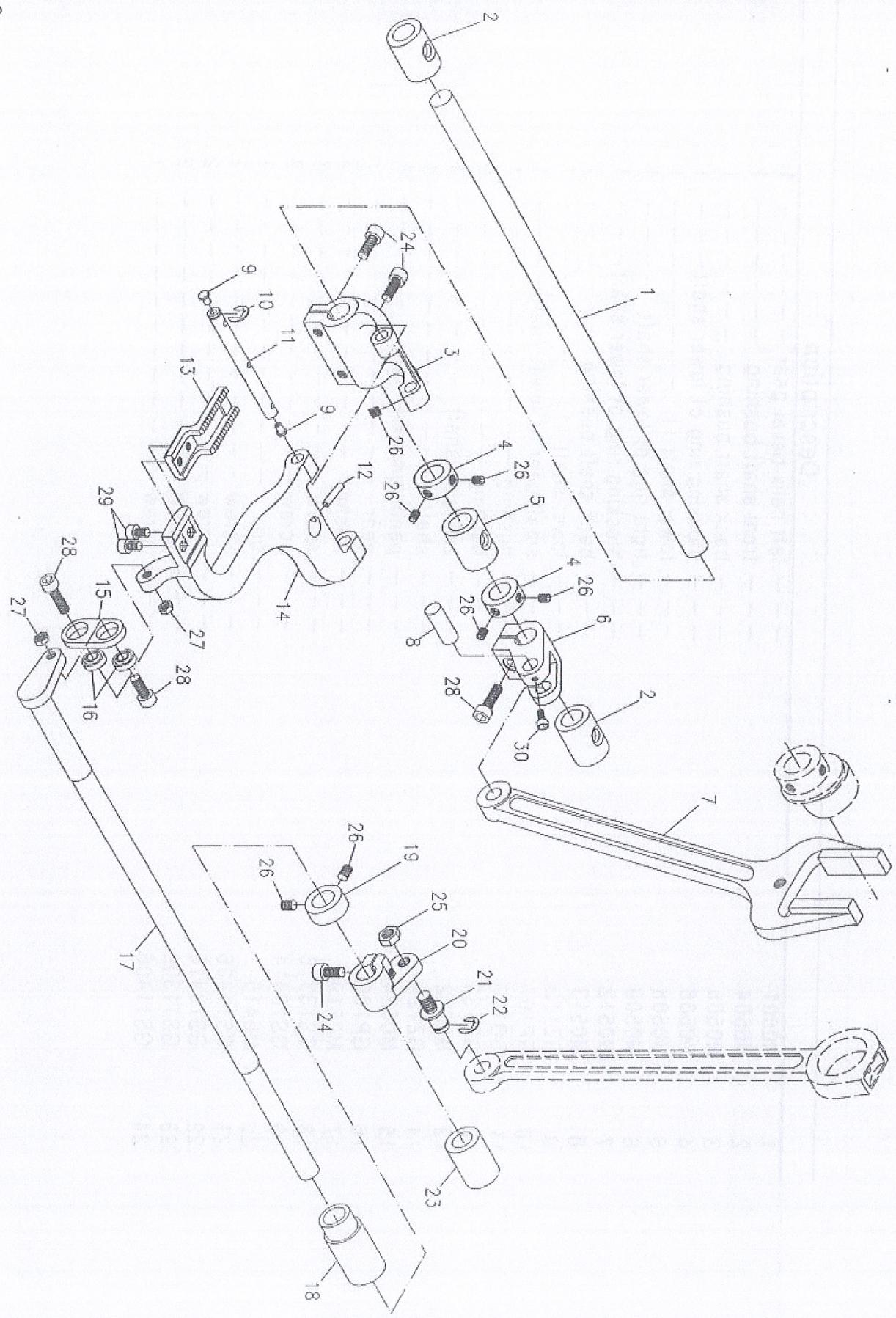
		Description
1	F0301	needle bar — — — — —
2	DY×3	needle — — — — —
3	F0305	rotating bar link — — — — —
4	F0304	needle bar connecting shaft — — — — —
5	F0307	washer — — — — —
6	F0309	pendulum stand — — — — —
7	F0314	pin (left) — — — — —
8	F0313	pin (right) — — — — —
9	F0310	shaft of pendulum stand — — — — —
10	F0311	bushing — — — — —
11	F0315	stand link — — — — —
12	F0316	pin (1) — — — — —
13	F0318	pin (2) — — — — —
14	F0320	rocking bar — — — — —
15	F0321	bushing — — — — —
16	F0322	rocking bar shaft — — — — —
17	F0325	rocking bar connecting shaft — — — — —
18	F0326	nut — — — — —
19	F0319	E-type — — — — —
20	F0324	E-type snap spring — — — — —
21	GS13420	screw — — — — —
22	GS12316	screw — — — — —
23	GS11305	screw — — — — —
24	GS11406	screw — — — — —
25	GS16208	screw — — — — —
26	GS11205	screw — — — — —



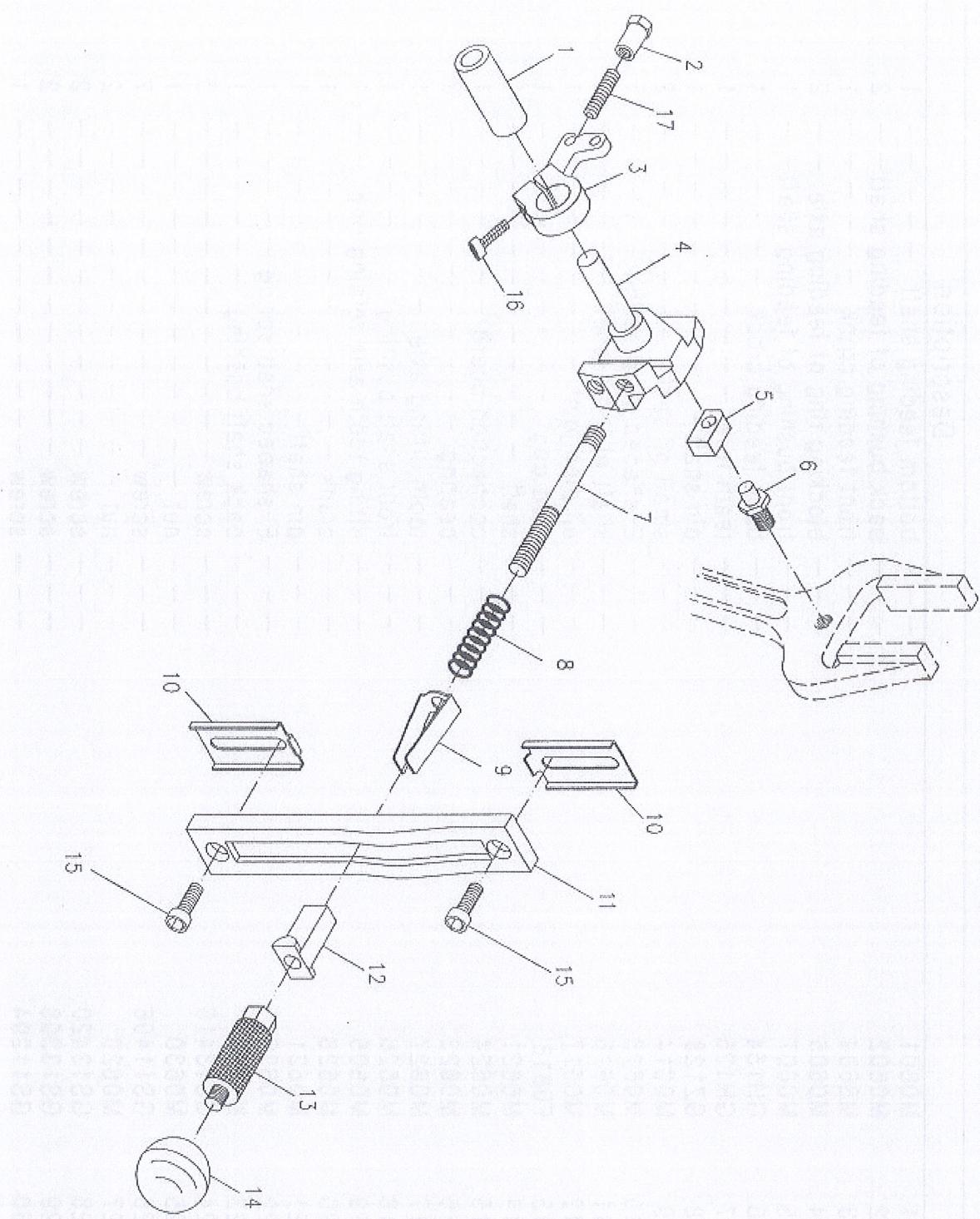
		Description
1	F0401	
2	GN116	bobbin bed cover —
3	GN111/9	bobbin —
4	M0405	shuttle hook —
5	M0406	shuttle support —
6	M0407	washer —
7	M0408	washer —
8	F0408	screw —
9	M0410	bobbin bed —
10	M0412	shuttle set —
11	M0413	front shaft bushing —
12	M0414	shaft —
13	M0415	right helix bevel gear —
14	GX110	pin —
15	F0415	screw —
16	M0419	needle protecting board —
17	M0420	back shaft bushing —
18	M0421	washer —
19	M0423	bushing —
20	M0424	nut —
21	GX108	side plate —
22	GK241	pin —
23	GX109	bobbin bed press stand —
24	GX112	screw —
25	GW111	pressing spring —
26	GX117	screw —
27	GK243	press stand spanner —
28	GX113	screw —
29	M0437	cover —
30	GS13210	screw —
31	GL203	nut —
32	GS102	screw —
33	GS11406	screw —
34	GS11306	screw —
35	GS13216	screw —
36	GS12104	screw —
37	GS13460	screw —



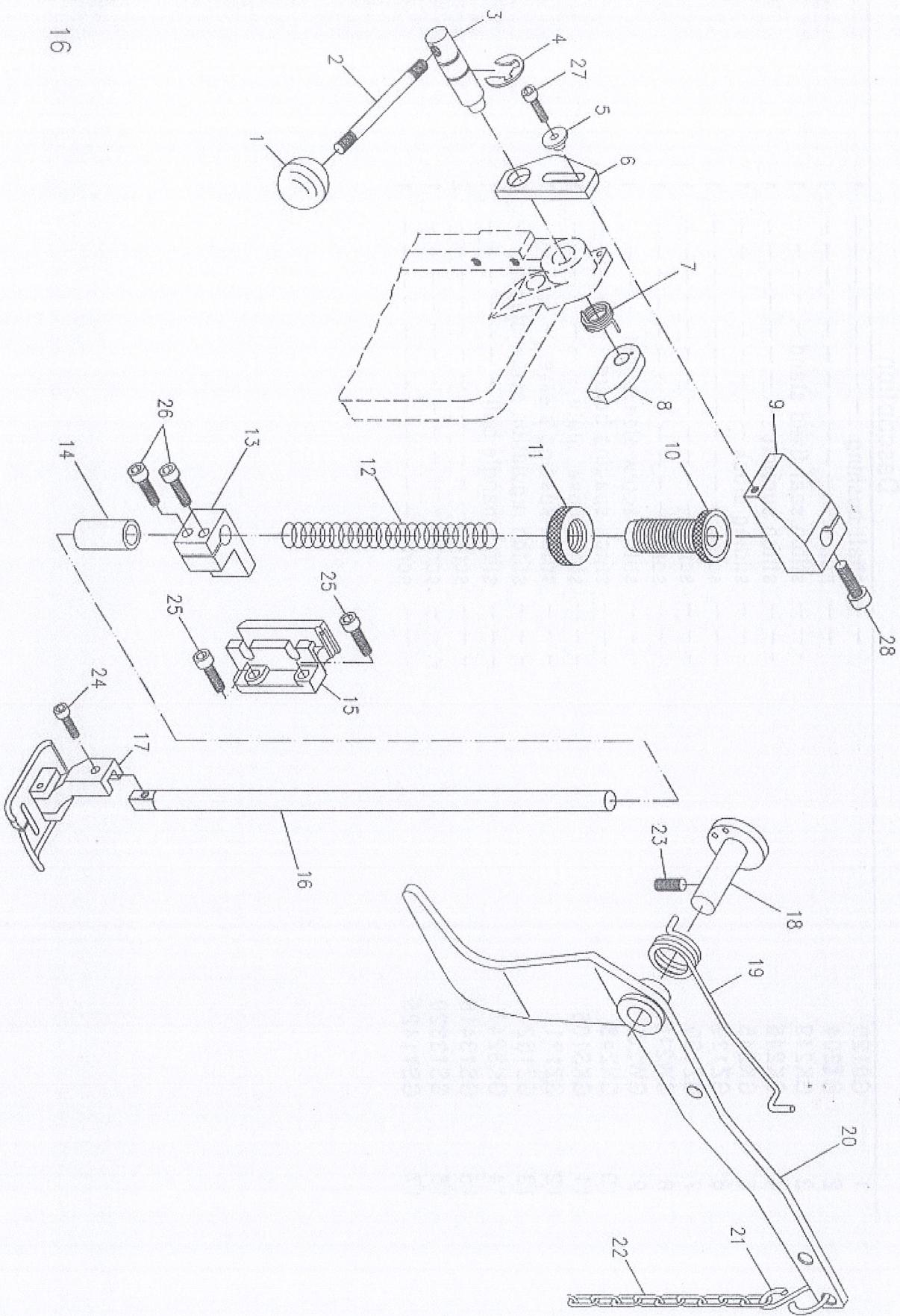
		Description
1	M0501	--- left helix bevel gear --- --- ---
2	M0504	--- front shaft bushing --- --- ---
3	M0505	--- back shaft bushing --- --- ---
4	M0506	--- blocking ring of lower shaft ---
5	M0508	--- lower shaft   --- --- --- ---
6	M0509	--- tight ring of lower shaft --- ---
7	M0512	--- blocking ring of lower shaft ---
8	M0513	--- back shaft bushing --- --- ---
9	GZ112	--- lower shaft (1) --- --- --- ---
10	GP107	--- small gear of lower shaft ---
11	GO130	--- bushing --- --- --- ---
12	GO132	--- bushing --- --- --- ---
13	M0522	--- swinging shaft --- --- ---
14	GZ128	--- shaft --- --- --- ---
15	M0524	--- pendulum axle stand ---
16	GP106	--- gear --- --- --- ---
17	M0519	--- washer --- --- ---
18	GS133'18	--- screw --- --- ---
19	GS10414	--- screw --- --- ---
20	M0415	--- pin --- --- ---
21	GS11406	--- screw --- --- ---
22	GS13416	--- screw --- --- ---
23	GS11306	--- screw --- --- ---
24	GS11406	--- screw --- --- ---



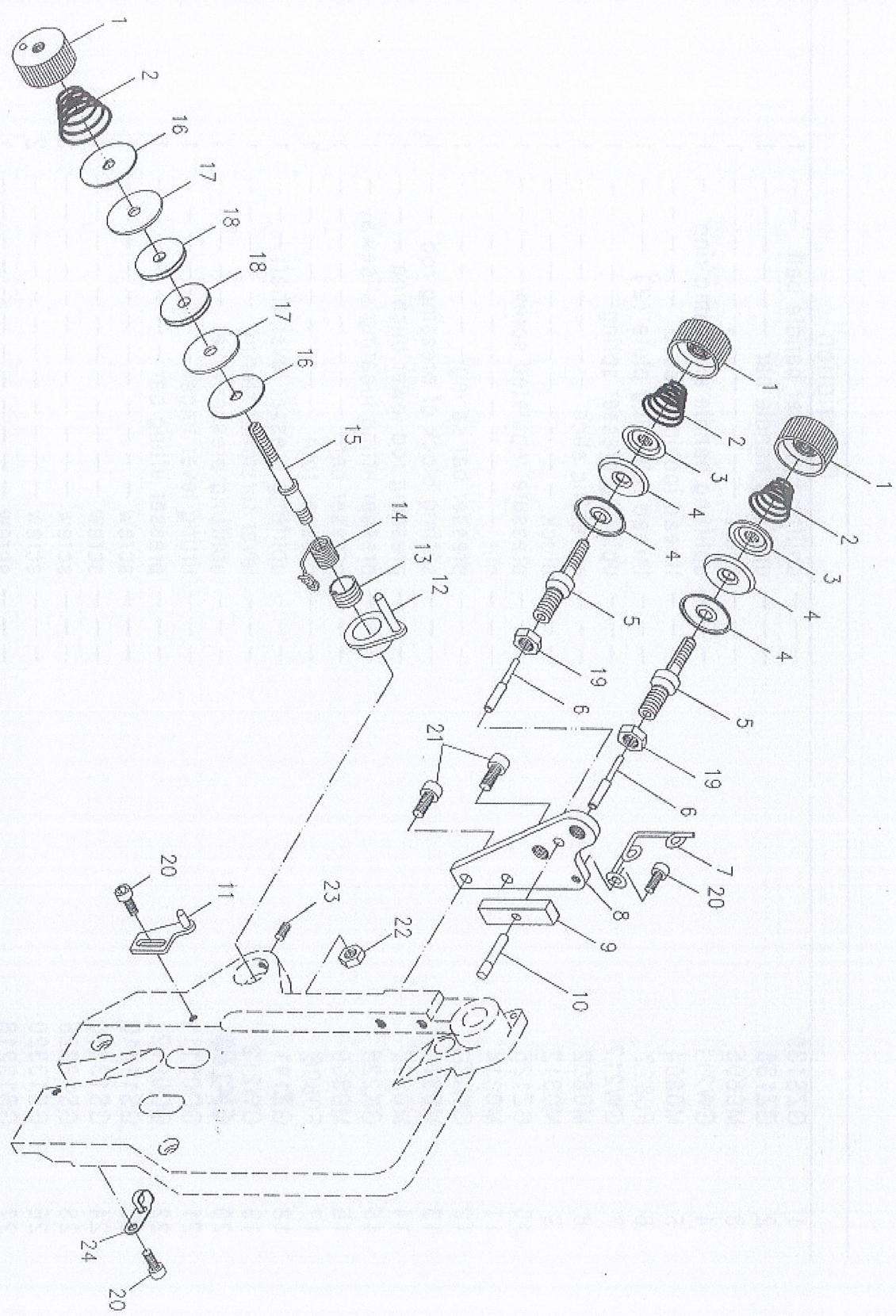
		Description
1	M0601	--- bottom feeding shaft --- --- --- 1
2	M0602	--- back bushing of feeding shaft --- 2
3	M0604	--- front feeding crank --- --- --- 1
4	M0605	--- blocking ring of feeding axle --- 2
5	M0607	--- front bushing of feeding shaft --- 1
6	GH154	--- back feeding crack --- --- --- 1
7	GH125	--- teeth fork --- --- --- 1
8	GZ128	--- pin shaft --- --- --- 1
9	M0614	--- small oil seal --- --- --- 2
10	M0615	--- E-shaped snap spring --- --- --- 1
11	M0616	--- shaft of tooth-shelf --- --- --- 1
12	M0617	--- oil pipe joint --- --- --- 1
13	F0618	--- feed dog --- --- --- 1
14	M0621	--- shelf --- --- --- 1
15	M0624	--- connection board --- --- --- 1
16	M0623	--- bearing --- --- --- 2
17	M0627	--- tooth-lifting axle --- --- --- 1
18	M0626	--- front shaft bushing --- --- --- 1
19	M0605	--- lifting tooth axle retaining ring --- 1
20	M0628	--- crank --- --- --- 1
21	M0631	--- pin shaft --- --- --- 1
22	M0632	--- E-shaped snap spring --- --- --- 1
23	M0625	--- back shaft bushing --- --- --- 1
24	GS13416	--- screw --- --- --- 3
25	M0630	--- nut --- --- --- 1
26	GS11406	--- screw --- --- --- 7
27	M0620	--- nut --- --- --- 2
28	GS13420	--- screw --- --- --- 2
29	GS13308	--- screw --- --- --- 2
30	GS11204	--- screw --- --- --- 1



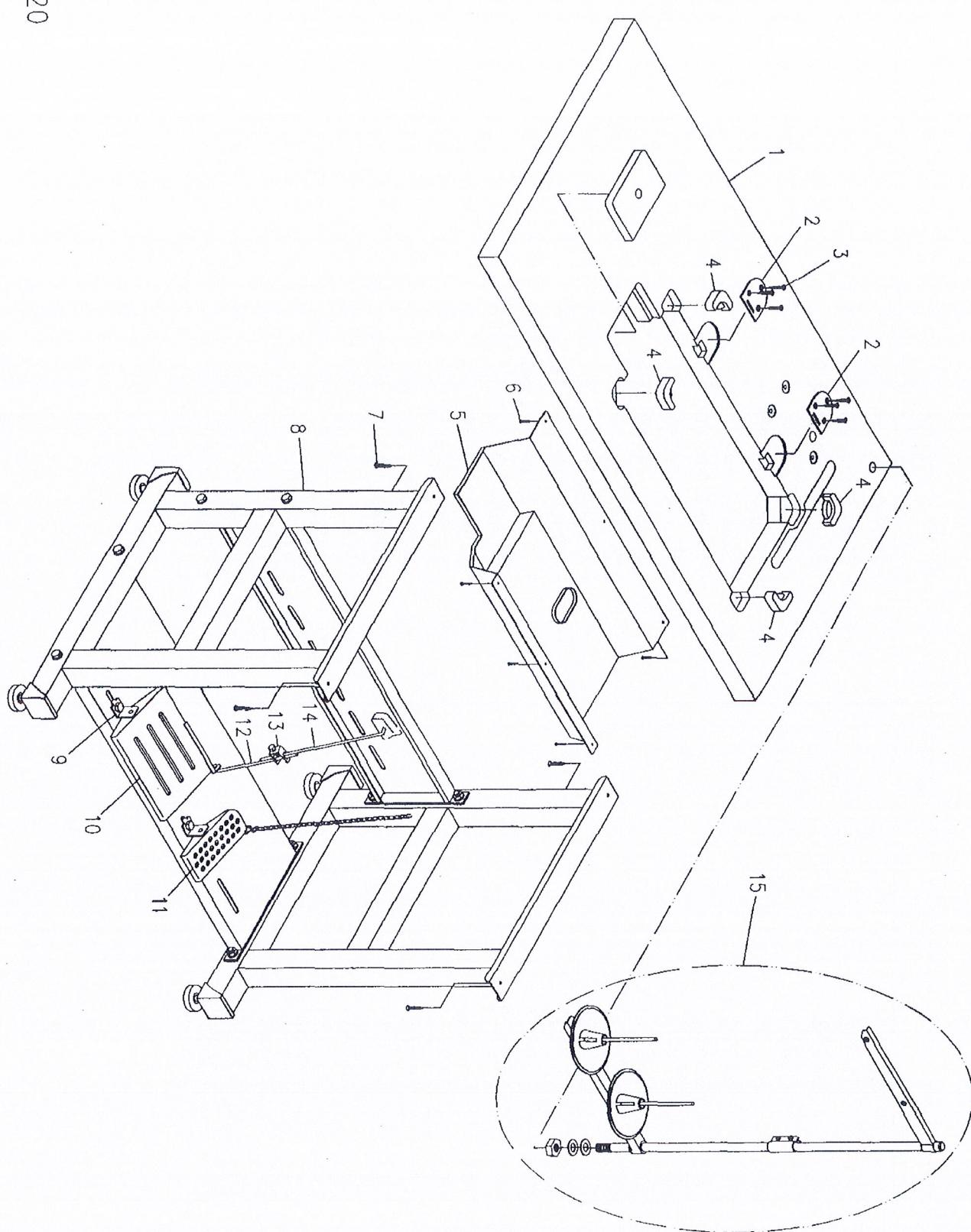
		Description
1	G0120	— shaft bushing — — — — —
2	GT204	— nut — — — — —
3	GK249	— stitch seat fixed stand — — —
4	GK246	— stitch support — — — — —
5	GK245	— sliding block — — — — —
6	GZ129	— screw — — — — —
7	GZ130	— screw — — — — —
8	GW210	— spring — — — — —
9	GW209	— stitch screw sleeve levf — — —
10	GK248	— stitch spacing board — — — 2
11	GKS105	— stitch cover plate — — — — —
12	GZ131	— stitch spacing sleeve — — — 1
13	GZ132	— stitch regulation screw sleeve — — —
14	GKS247	— stitch handle ball — — — — —
15	GS13416	— screw — — — — —
16	GS13320	— screw — — — — —
17	GS11425	— screw — — — — —



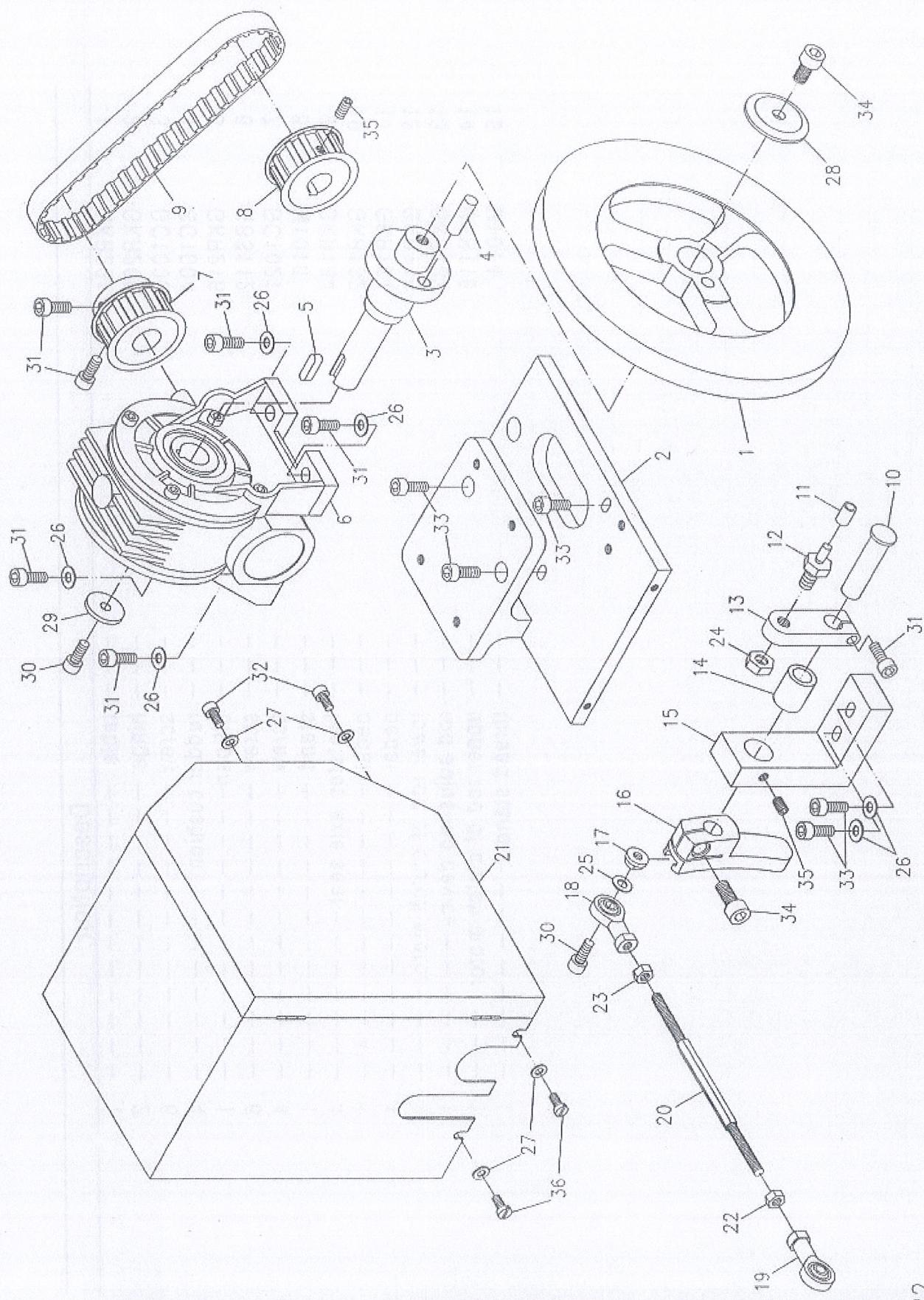
		Description
1	GZS139	— — — uplifting presser handle ball — — —
2	GZ138	— — — uplifting handle bar — — — — — —
3	M0805	— — — shaft — — — — — — — — — —
4	GW211	— — — uplifting handle axle jump ring — — —
5	M0804	— — — thread loosing sleeve — — — — — —
6	F0822	— — — thread releasing plate (2) — — — —
7	GW217	— — — uplifting presser spring — — — —
8	M0802	— — — eccentric slice — — — — — — — —
9	M0312	— — — block — — — — — — — — — —
10	GZ125	— — — pressure regulated screw — — — —
11	M0314	— — — nut — — — — — — — — — —
12	GW201	— — — presser bar spring — — — — — —
13	M0310	— — — setting block of pressing rod — — —
14	M0307	— — — pressing rod lower bushing — — —
15	GK226	— — — presser lifting locating slideway — — —
16	M0309	— — — presser bar — — — — — — — —
17	F0808	— — — presser foot — — — — — — — —
18	GZ141	— — — uplifting presser lever shaft — — —
19	GW212	— — — lever torsional sloring — — — — —
20	<b>GR26P</b>	— — — uplifting presser lever — — — — —
21	GD0911	— — — lifting lever finger — — — — —
22	GD0912	— — — presser lifting bar — — — — —
23	GS11410	— — — screw — — — — — — — —
24	GS13210	— — — screw — — — — — — — —
25	GS13325	— — — screw — — — — — — — —
26	GS13320	— — — screw — — — — — — — —
27	GS13216	— — — screw — — — — — — — —
28	GS13420	— — — screw — — — — — — — —



		Description
1	GLS204	--- tension nut --- --- --- --- --- --- 3
2	GW115	--- thread tension spring --- --- --- --- --- --- 3
3	GK232	--- thread releasing plate --- --- --- --- --- --- 2
4	GK237V	--- tension plate --- --- --- --- --- --- 4
5	GZ126	--- tension screw --- --- --- --- --- --- 2
6	GX106	--- loosen bolt --- --- --- --- --- --- 2
7	M0908	--- thread passing ring --- --- --- --- --- --- 1
8	M0910	--- thread tension rack --- --- --- --- --- --- 1
9	M0911	--- thread releasing plate --- --- --- --- --- --- 1
10	M0912	--- pin --- --- --- --- --- --- 1
11	GKS108	--- drawing stand --- --- --- --- --- --- 1
12	GKS107	--- thread passing seat --- --- --- --- --- --- 1
13	GC0814	--- thread take-up soring --- --- --- --- --- --- 1
14	GC0818	--- thread take-up spring --- --- --- --- --- --- 1
15	M0925	--- tension screw --- --- --- --- --- --- 1
16	GK233	--- thread passing plate --- --- --- --- --- --- 2
17	GK234	--- washer --- --- --- --- --- --- 2
18	GP102	--- thread passing wheel --- --- --- --- --- --- 2
19	GL205	--- nut --- --- --- --- --- --- 2
20	GS13208	--- screw --- --- --- --- --- --- 2
21	GS13316	--- screw --- --- --- --- --- --- 2
22	M0913	--- nut --- --- --- --- --- --- 1
23	GS11206	--- screw --- --- --- --- --- --- 1
24	GC0819	--- finger --- --- --- --- --- --- 1



		Description
1	GKR221	table --- --- --- --- --- ---
2	GKR200	hinge --- --- --- --- ---
3	GC1005	screw --- --- --- --- ---
4	GC1004	rudder cushion --- --- ---
5	GKR216	oil pan --- --- --- ---
6	GBS112	screw --- --- --- --- ---
7	GC1021	screw --- --- --- --- ---
8	M1010	stand --- --- --- --- ---
9	GKR184	footstep axle seat --- ---
10	GKR182	pedal --- --- --- --- ---
11	GKR111	pedal --- --- --- --- ---
12	GKR116	lower rod of clutch motor ---
13	GKR183	rod adjusting device --- ---
14	GKR118	upper rod of clutch motor ---
15	M1014	thread stand --- --- ---



		Description	
1	F1101	cam	—
2	F1102	cam bracket	—
3	F1106	shaft	—
4	F1107	pin	—
5	F1109	shaft key	—
6	F1108	speed reducer	—
7	F1114	wheel	—
8	F1116	wheel	—
9	F1118	teeth belt	—
10	F1134	shaft	—
11	F1133	roller	—
12	F1131	screw	—
13	F1130	rocket	—
14	F1129	bushing	—
15	F1128	T-bar	—
16	F1126	Synchro rocker	—
17	F1125	Synchro rocker slide	—
18	F1122	bear (right)	—
19	F1121	bear (left)	—
20	F1120	screw rod	—
21	F1119	hood	—
22	F1123	nut	—
23	F1124	nut	—
24	F1132	nut	—
25	F1127	washer	—
26	F1111	washer	—
27	F1142	washer	—
28	F1105	washer	—
29	F1113	washer	—
30	GS13416	screw	—
31	GS13420	screw	—
32	GS12412	screw	—
33	GS13425	screw	—
34	GS13520	screw	—
35	GS11406	screw	—
36	GS1172	screw	—

