

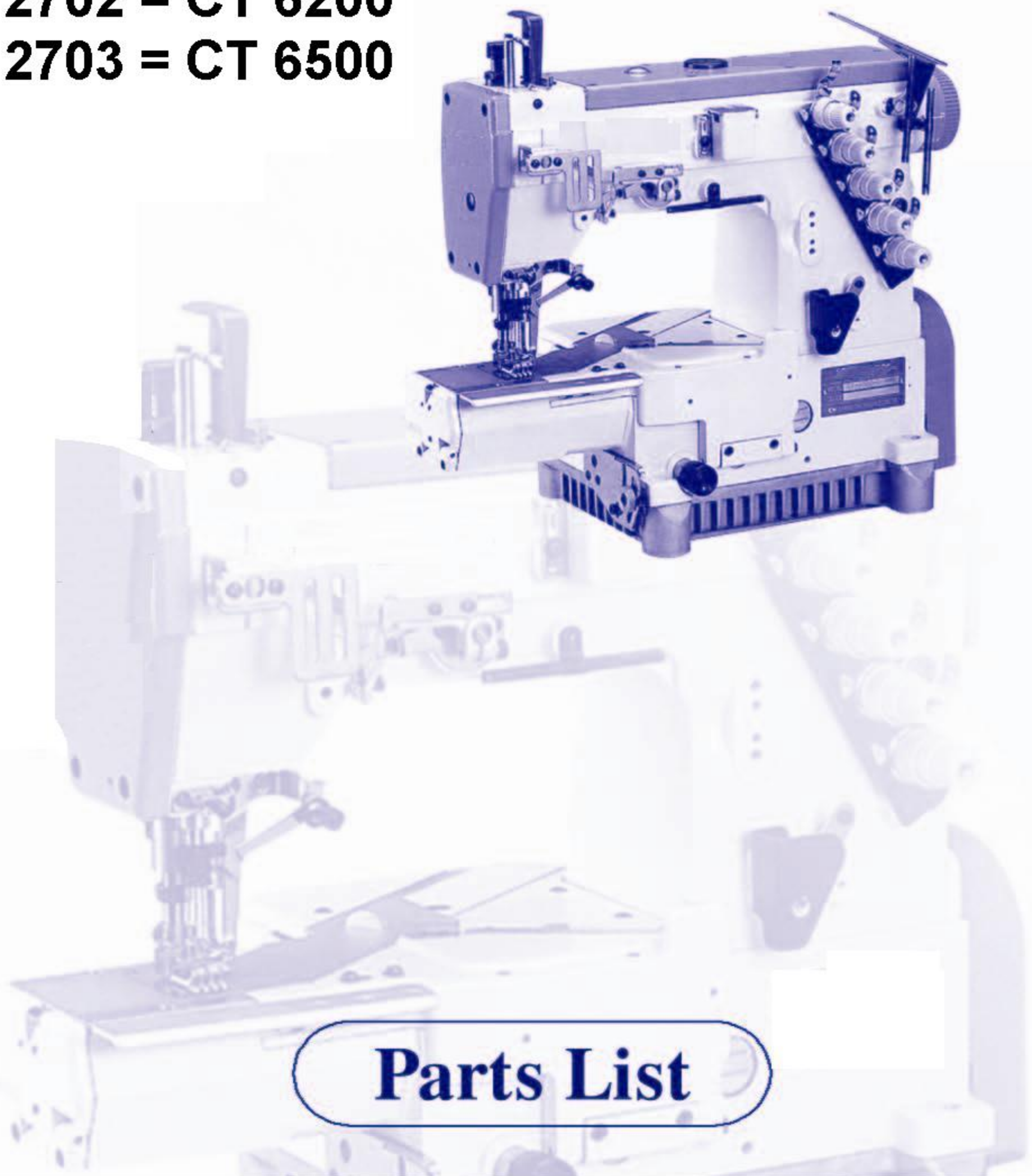
CB SERIES

INDUSTRIAL SEWING MACHINE

MODEL

CB 2702 = CT 6200

CB 2703 = CT 6500

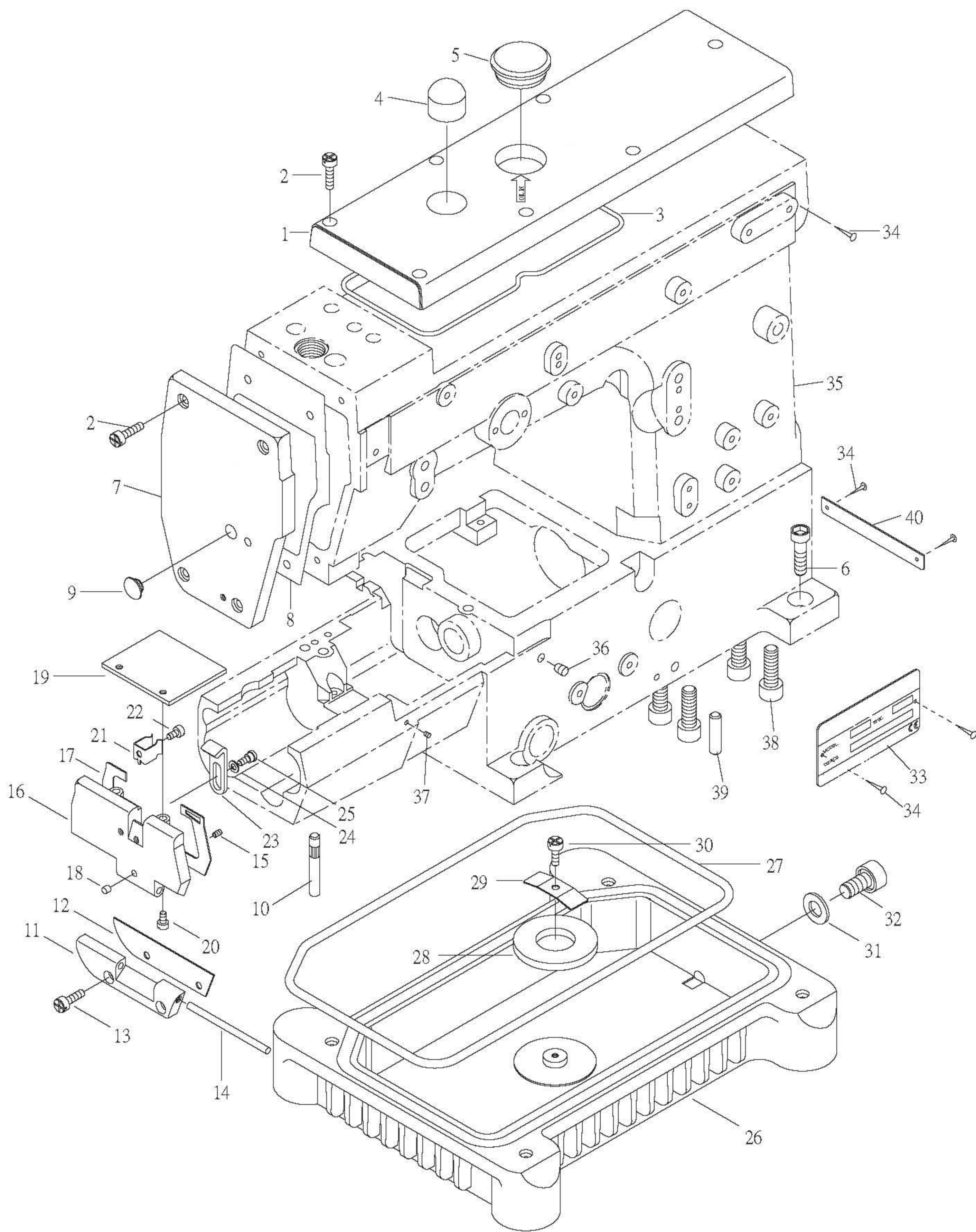


Parts List

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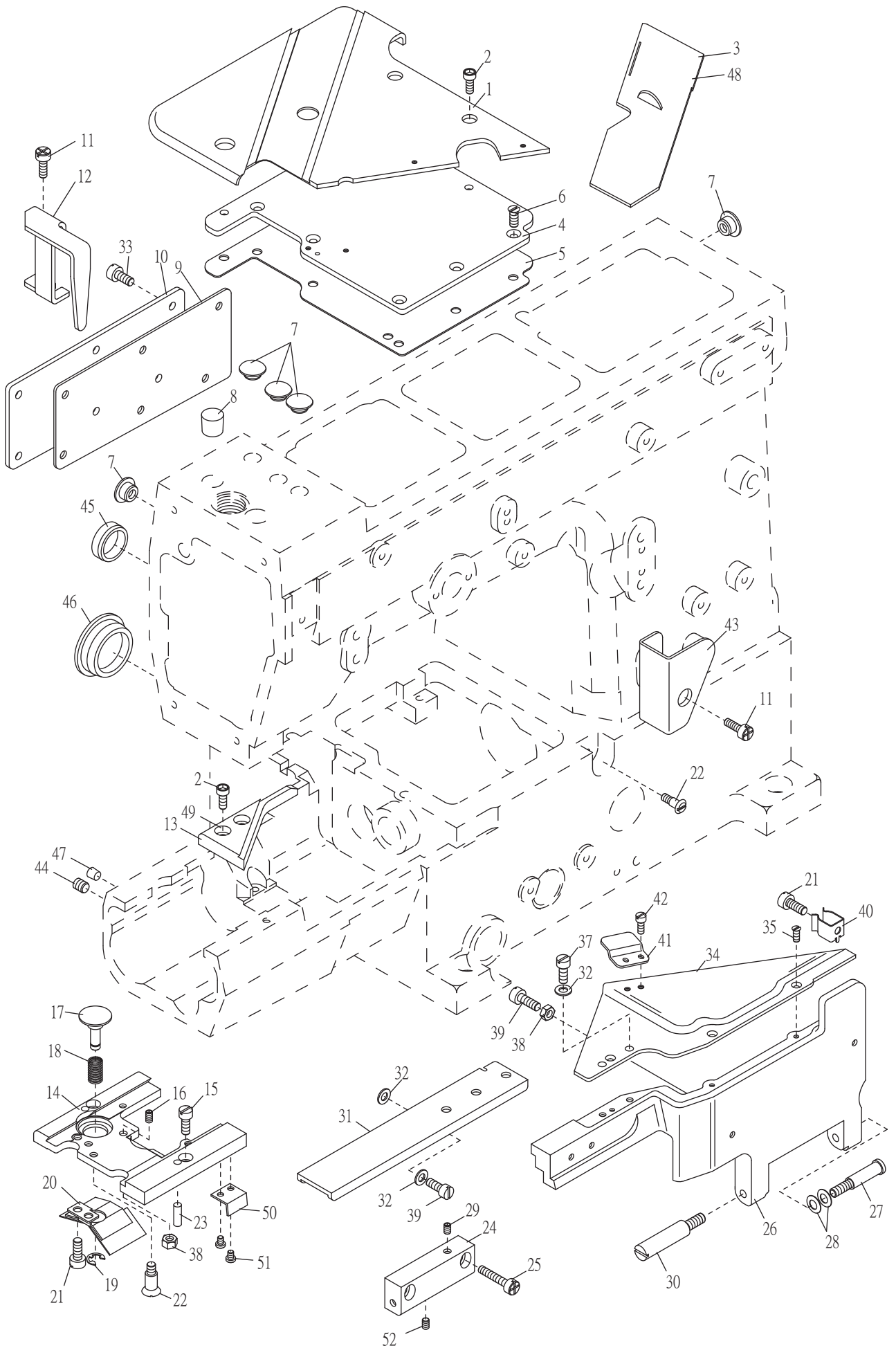
1.本體與外裝零件(一) Frame And Cover (一)



1.本體與外裝零件(一) Frame And Cover (一)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2200000101	上軸蓋 Top Cover -----	1
2	8MC04281407D	螺絲 Screw (C2-25) -----	11
3	2200000103	油封 Gasket -----	1
4	2200000104	油鏡 Oil Window -----	1
5	22000001051	孔塞 Plug (CT01051) 白色-----	1
6	8MM08502013A	螺絲 Screw (CT0106 M8-1.25*20) -----	4
7	2200000107	針棒蓋 Needle Cover -----	1
8	2200000108	油封 Gasket -----	1
9	22000001091	孔塞 Plug (CT01091) 白色-----	1
10	2200000110	下座腳樁 Supporting Bar -----	4
11	2200000111	絞鏈 Hinge -----	1
12	2200000112	油封 Gasket -----	1
13	8MC04281007D	螺絲 Screw -----	2
14	2200000114	樞銷 Hinge Pin -----	1
15	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
16	2200000116	下軸側蓋 Side Cover -----	1
17	2200000117	油封 Gasket -----	1
18	2200000118	橡膠護墊 Rubber Cushion -----	1
19	2200000119	防塵蓋 Dust Cover -----	1
20	8MC04280807A	螺絲 Screw (CT0120 M4-0.7*8) -----	2
21	2200000121	夾簧 Latch Spring -----	1
22	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	1
23	2200000123	閉鎖鉤 Close Hook -----	1
24	2200000124	孟形墊圈 Disc Washer -----	1
25	8MB04280910G	螺樁 Stud (CT0125 M4-0.7*8.5) -----	1
26	2200000126	油盤 Oil Reservoir -----	1
27	2200000127	油封 Gasket -----	1
28	2200000128	磁鐵 Magnet -----	1
29	2200000129	壓板 Holder -----	1
30	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	1
31	2100000244	油封 Seal -----	1
32	8SM95281017A	螺樁 Stud -----	1
33	66485-2	車型銘板 Model Plate-----	1
34	66620	鉚釘 Rivet -----	5
35	2200000135	車頭 Frame Unit -----	1
36	2200000136	孔塞 Plug -----	1
37	2200000137	孔塞 Plug -----	1
38	8MM10603016A	螺絲 Serew (CT0138 M10-1.5*30) -----	4
39	2200000139	定位銷 Knock Pin -----	2
40	66480-14	機器號碼牌 Machine No. -----	1

2.本體與外裝零件 Frame Components (二)

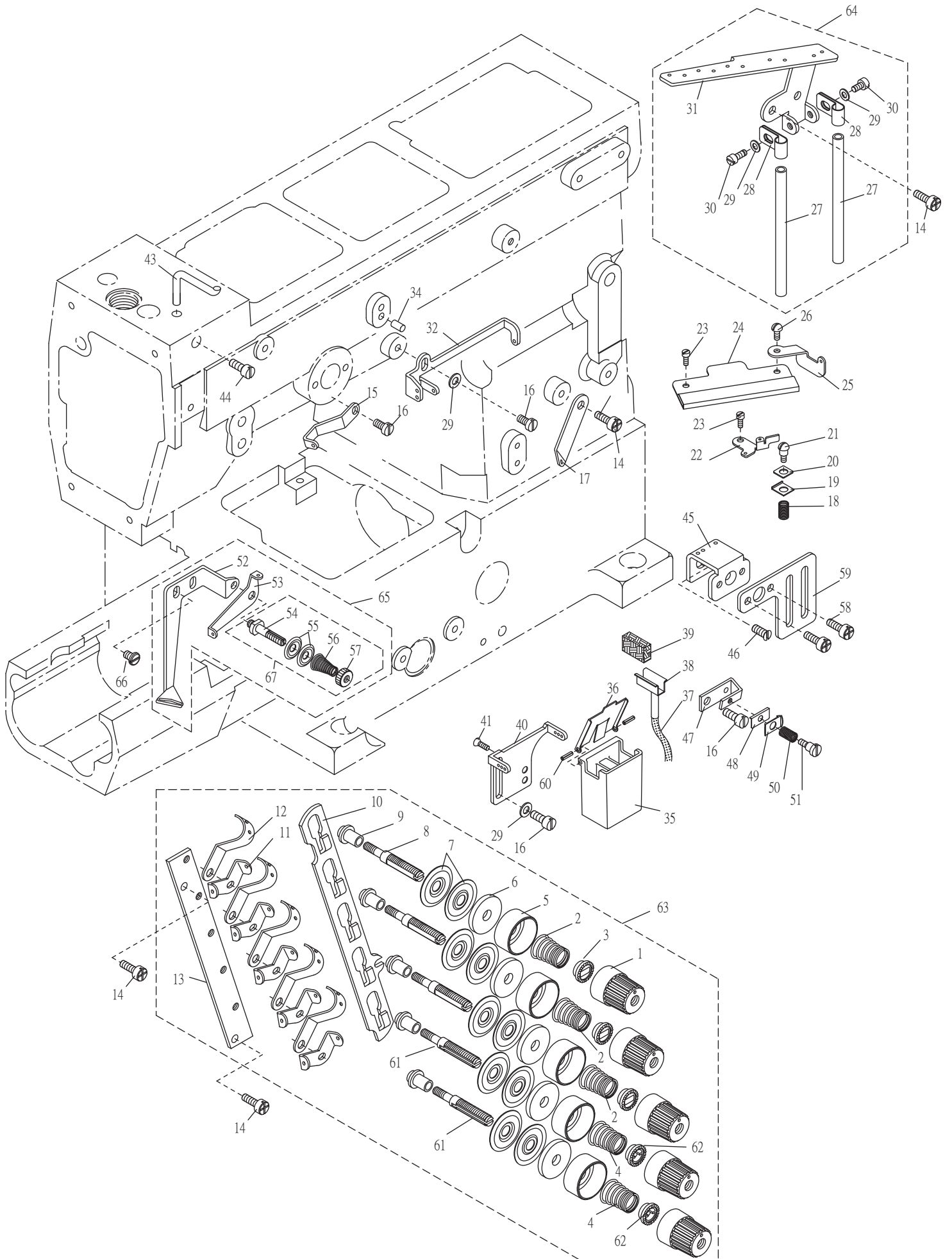


2.本體與外裝零件 Frame Components (二)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2200000201	下軸外蓋 Cloth Plate -----	1
2	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	5
3	2200000203	防塵蓋 Dust Cover -----	1
4	2200000204	下軸內蓋 Lower Shaft Cover -----	1
5	2200000205	油封 Gasket -----	1
6	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	7
7	22000001091	孔塞 Plug (CT01091) 白色-----	5
8	22000002081	孔塞 Plug (CT02081) 白色-----	1
9	2200000209	油封 Gasket -----	1
10	2200000210	上軸背蓋 Rear Cover -----	1
11	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	11
12	2200000212	針棒護蓋 Needle Bar Protector -----	1
13	2200000213	滑道 Guide -----	1
14	2200000214	針板座 Needle Plate Seat -----	1
15	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
16	8MN04281000A	螺絲 Screw (CT0216 M4-0.7*10) -----	1
17	2200000217	按鈕 Push Button -----	1
18	2200000218	彈簧 Spring -----	1
19	90ER040	E形扣環 E Ring -----	1
20	2200000220	油封 Oil Defender -----	1
21	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	3
22	8MD04281408C	螺樁 Stud (CT0222 M4-0.7*13.5) -----	2
23	90ST0410	定位銷 Knock Pin -----	2
24	2200000224	絞鏈 Hinge -----	1
25	8MC04281407D	螺絲 Screw (CT0225 M4-0.7*14) -----	2
26	2200000226	下座前蓋 Front Cover -----	1
27	8MB04283809E	螺樁 Stud (CT0227 M4-0.7*38) -----	1
28	2200000228	孟形墊圈 Disk Washer -----	2
29	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
30	8MB04280605M	螺樁 Stud (CT0230 M4-0.7*6) -----	1
31	2200000231	輔助緣板 Auxiliary Cloth Plate -----	1
32	2100000223	墊圈 Washer -----	6
33	8MC04280107D	螺絲 Screw (CT0113 M4-0.7*10) -----	6
34	2200000234	護線蓋 Cloth Plate -----	1
35	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6)-----	3
36	-----	-----	-
37	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
38	8MA04280307A	螺帽 Nut (CT0238 M4-0.7*3) -----	2
39	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	4
40	2200000121	夾簧 Latch Spring -----	1
41	2200000241	護線板 Thread Protect Plate -----	1
42	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	2
43	2200000243	底線護線罩 Thread Protect Plate -----	1
44	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
45	22000002451	孔塞 Plug (白色)-----	2
46	2200000246	孔塞 Plug -----	1
47	2200000247	孔塞 Plug -----	2
*48	2200000248	防塵蓋 Dust Cover -----	1
*49	2200000249	滑道 Guide -----	1
50	2200000250	擋片 Defender -----	1
51	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
52	8MN04280500C	螺絲 Screw (FT122 M4-0.7*5) -----	1

* FOR CT6500-064M

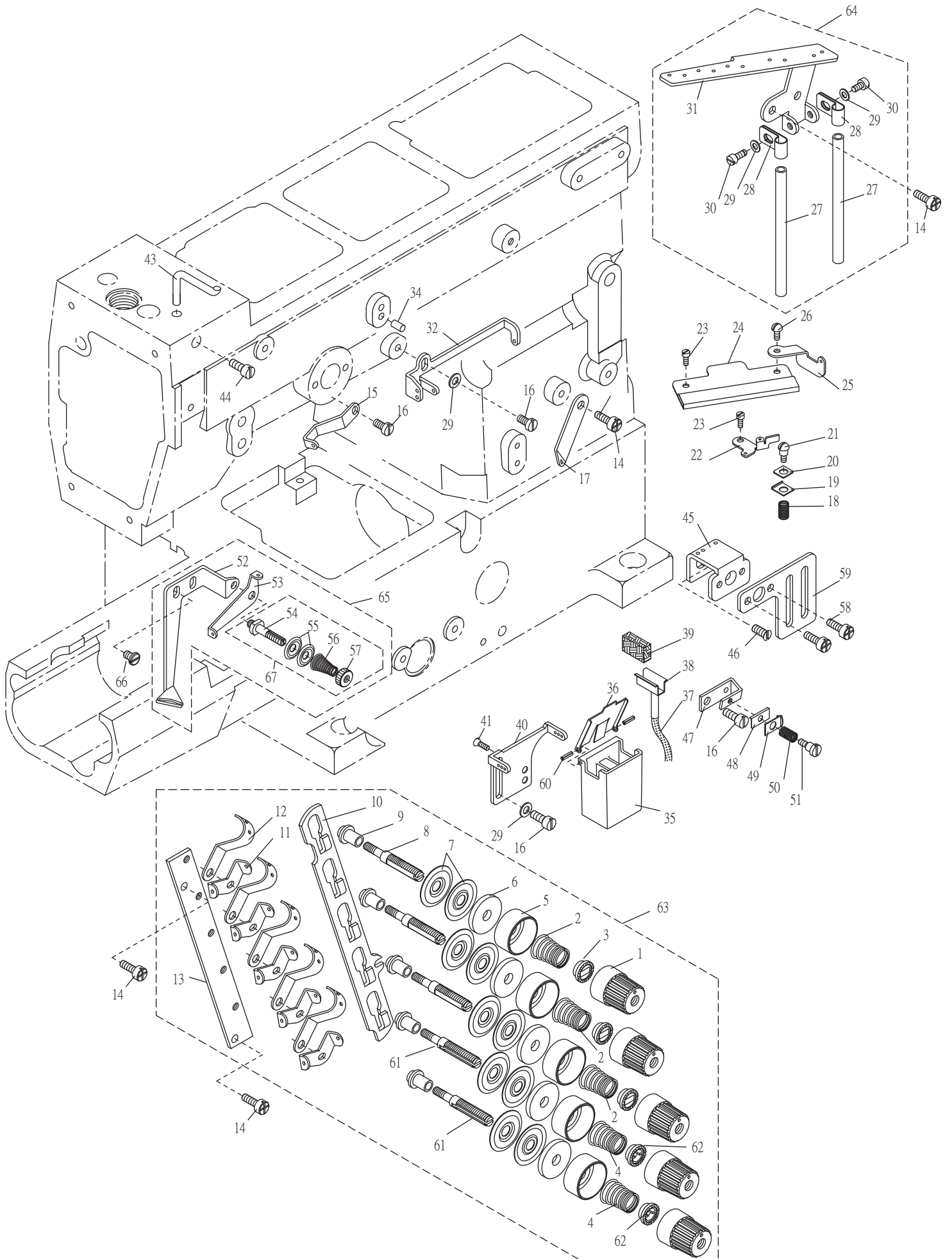
3.導針與張力調整零件(CT6500用) Thread Guide And Tension Components(For Ct6500)



3.導針與張力調整零件(CT6500用) Thread Guide And Tension Components(For CT6500)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut -----	5
2	2100001123	彈簧 Spring (Red) -----	3
3	2200000303	套管 Bushing -----	3
4	2100001131	彈簧 Spring (SH1131)(Yellow) -----	2
5	2200000305	彈簧座 Spring Seat -----	5
6	2100001127	羊毛氈 Felt -----	5
7	2100001126	張力控制盤 Tension Disc -----	10
8	22000003081	螺樁 Stud -----	3
9	22000003091	隔環 Spacer -----	5
10	2220000310	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	5
12	2200000312	導線 Thread Guide -----	5
13	2220000313	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	5
15	2210000317	導線 Thread Guide -----	1
16	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	4
17	2200000317	導線 Thread Guide -----	1
18	2200000318	彈簧 Spring -----	1
19	2200000319	底線控制板 Thread Guide -----	1
20	2200000320	底線控制壓板 Tension Control plate -----	1
21	8MD03201106B	螺樁 Stud (CT0321 M3-0.5*10) -----	1
22	2200000322	導線 Thread Guide -----	1
23	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	2
24	2200000324	導線 Thread Guide -----	1
25	2200000325	導線 Thread Guide -----	1
26	8MD03200606A	螺絲 Screw (CT0326 M3-0.5*6) -----	1
27	2200000327	導線管 Thread Guide Pipe -----	2
28	2100051110	導線管夾 Thread Guide Pipe Clamp (SH1110) -----	2
29	2100000223	墊圈 Washer -----	4
30	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
31	2200000331	導線架 Thread Guide Plate -----	1
32	2210000326	導線 Thread Guide -----	1
33	-----	-----	-
34	90ST0410	定位銷 Knock Pin -----	1
35	22000003351	油杯 Cooler Oil Tank -----	1
36	2200000336	油杯蓋 Cooler Oil Tank Cover -----	1
37	66800	油線 Oil Wick -----	1
38	2200000338	線夾 Wick Clamp -----	1
39	2200000339	羊毛氈 Felt -----	1
40	2200000340	導線 Thread Guide -----	1
41	8TE03440806A	螺絲Screw -----	2
42	-----	-----	-
43	2200000343	針線助導桿 Needle Thread Guide -----	1
44	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
45	2200000345	導線 Thread Guide -----	1
46	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	1
47	2200000347	張力控制組座 Thread Retainer Support -----	1
48	2200000348	針線控制板 Thread Guide Plate -----	1
49	2200000349	針線控制壓板 Tension Control plate -----	1
50	22000003501	彈簧 Spring -----	1

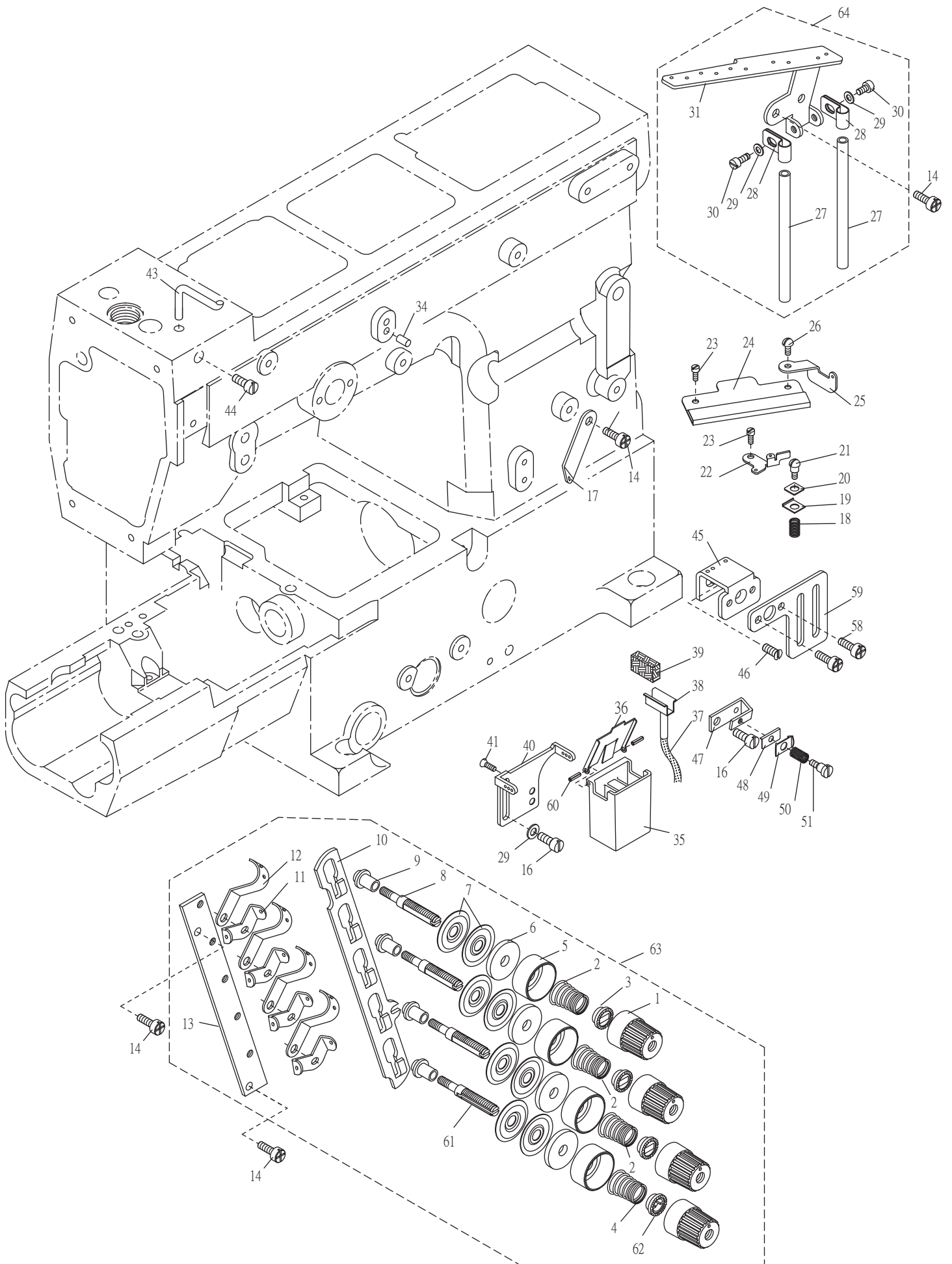
3.導針與張力調整零件(CT6500用) Thread Guide And Tension Components(For Ct6500)



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序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
51	8MC03200807G	螺樁 Stud (CT0351 M3-0.5*8) -----	1
52	2200000352	導線 Thread Guide -----	1
53	2200000353	導線 Thread Guide -----	1
54	2200000354	螺樁 Stud -----	1
55	2200000355	張力控制盤 Tension Disc -----	2
56	2200000356	彈簧 Spring -----	1
57	2200000357	螺帽 Nut -----	1
58	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
59	2200000359	揚線臂護線罩 Takeup Arm Protect -----	1
60	90SP0206	彈簧銷 Spring Pin -----	2
61	22000003611	螺樁 Stud -----	2
62	2100001122	套管 Bushing -----	2
63	222A0000370	鬆線組 Thread Tension Mechanism -----	1
64	220A0000364	鬆線組 Thread Tension Mechanism -----	1
65	220A0000365	鬆線組 Thread Tension Mechanism -----	1
66	8MB04280607K	螺絲 Screw(MT0233 M4-0.7*6) -----	2
67	227A0000342	螺絲 Screw (CT1242 M3-0.5*4) -----	1

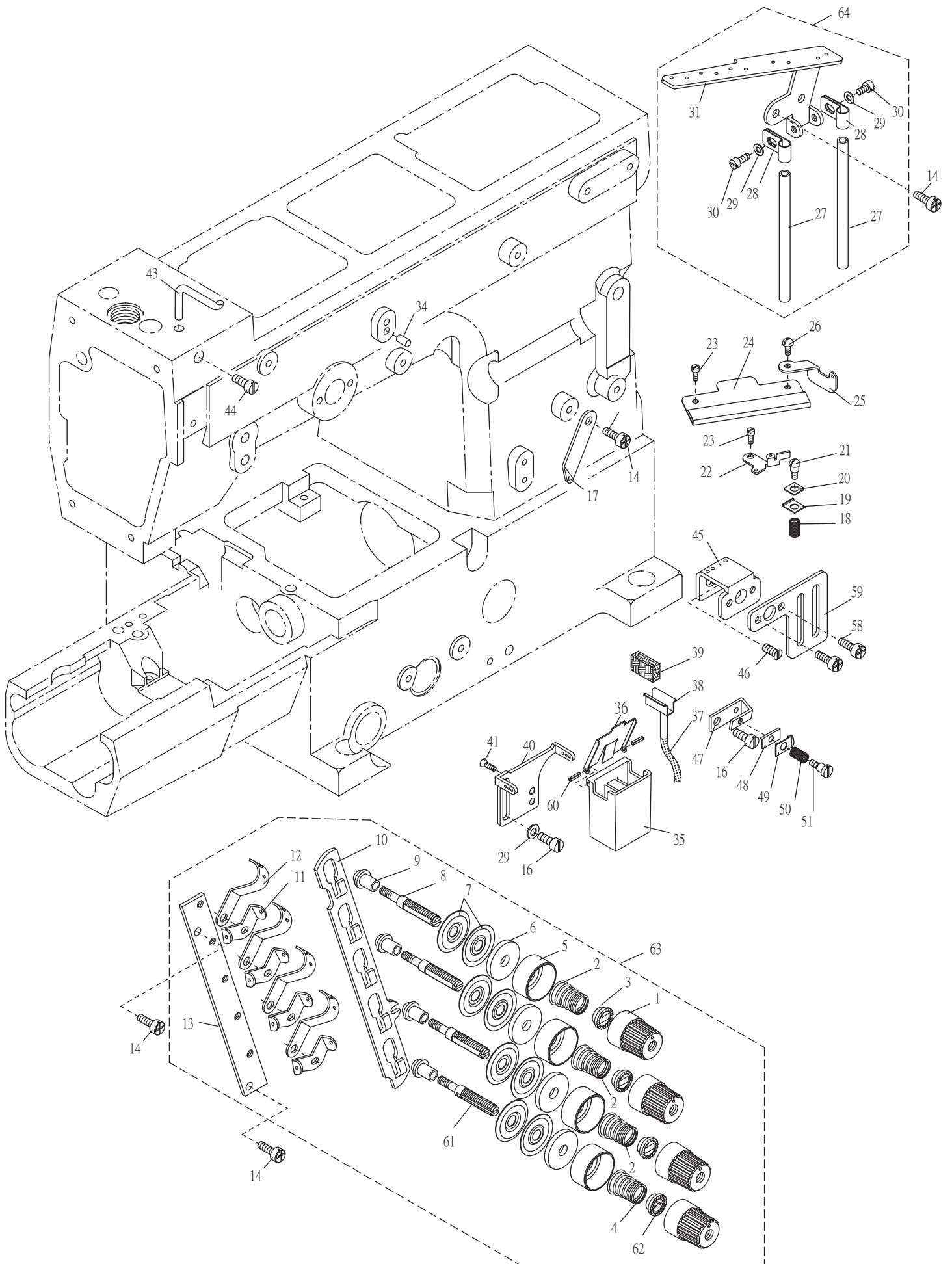
3.導針與張力調整零件(CT4700用) Thread Guide And Tension Components (For Ct4700)



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序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut -----	4
2	2100001123	彈簧 Spring (Red) -----	3
3	2200000303	套管 Bushing -----	3
4	2100001131	彈簧 Spring (SH1131)(Yellow) -----	2
5	2200000305	彈簧座 Spring Seat -----	4
6	2100001127	羊毛氈 Felt -----	4
7	2100001126	張力控制盤 Tension Disc -----	8
8	22000003081	螺樁 Stud -----	3
9	22000003091	隔環 Spacer -----	4
10	2220000310	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	4
12	2200000312	導線 Thread Guide -----	4
13	2220000313	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	5
15	-----	-----	-
16	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	2
17	2200000317	導線 Thread Guide -----	1
18	2200000318	彈簧 Spring -----	1
19	2200000319	底線控制板 Thread Guide -----	1
20	2200000320	底線控制壓板 Tension Control plate -----	1
21	8MD03201006B	螺樁 Stud (CT0321 M3-0.5*10) -----	1
22	2200000322	導線 Thread Guide -----	1
23	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	1
24	2200000324000	導線 Thread Guide -----	1
25	2200000325	導線 Thread Guide -----	1
26	8MD03200606A	螺絲 Screw (CT0326 M3-0.5*6) -----	1
27	2200000327	導線管 Thread Guide Pipe -----	2
28	2100051110	導線管夾Thread Guide Pipe Clamp -----	2
29	2200000223	墊圈 Washer -----	3
30	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
31	2200000331	導線架 Thread Guide Plate -----	1
32	-----	-----	-
33	-----	-----	-
34	90ST0410	定位銷 Knock Pin -----	1
35	22000003351	油杯 Cooler Oil Tank -----	1
36	2200000336	油杯蓋 Cooler Oil Tank Cover-----	1
37	66800	油線 Oil Wick -----	1
38	2200000338	線夾 Wick Clamp -----	1
39	2200000339	羊毛氈 Felt -----	1
40	2200000340	導線 Thread Guide -----	1
41	8TE03440806A	螺絲 Screw -----	2
42	-----	-----	-
43	2200000343	針線助導桿 Needle Thread Guide -----	1
44	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
45	2200000345	導線 Thread Guide -----	1
46	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	1
47	2200000347	張力控制組座 Thread Retainer Support -----	1
48	2200000348	針線控制板 Thread Guide -----	1
49	2200000349	針線控制壓板 Tension Control plate -----	1
50	22000003501	彈簧 Spring -----	1

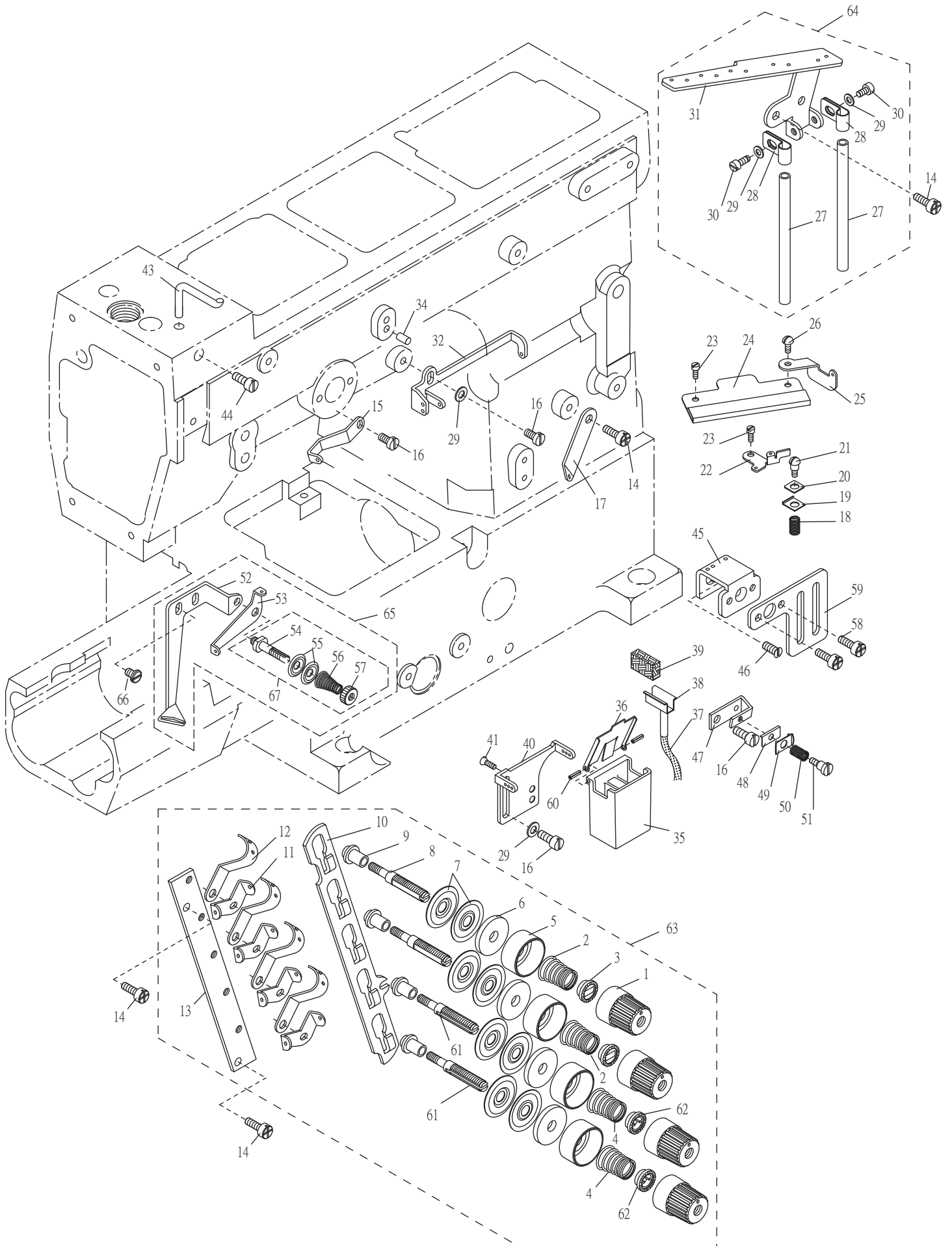
3.導針與張力調整零件(CT4700用) Thread Guide And Tension Components (For Ct4700)



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序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
51	8MC03200807G	螺樁 Stud -----	1
52	-----	-----	-
53	-----	-----	-
54	-----	-----	-
55	-----	-----	-
56	-----	-----	-
57	-----	-----	-
58	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
59	2200000359	揚線臂護線罩 Takeup Arm Protect -----	1
60	90SP0206	彈簧銷 Spring Pin -----	2
61	22000003611	螺樁 Stud -----	1
62	2100001122	套管 Bushing -----	1
63	222A00003701	鬆線組 Thread Tension Mechanism -----	1
64	220A0000364	鬆線組 Thread Tension Mechanism -----	1

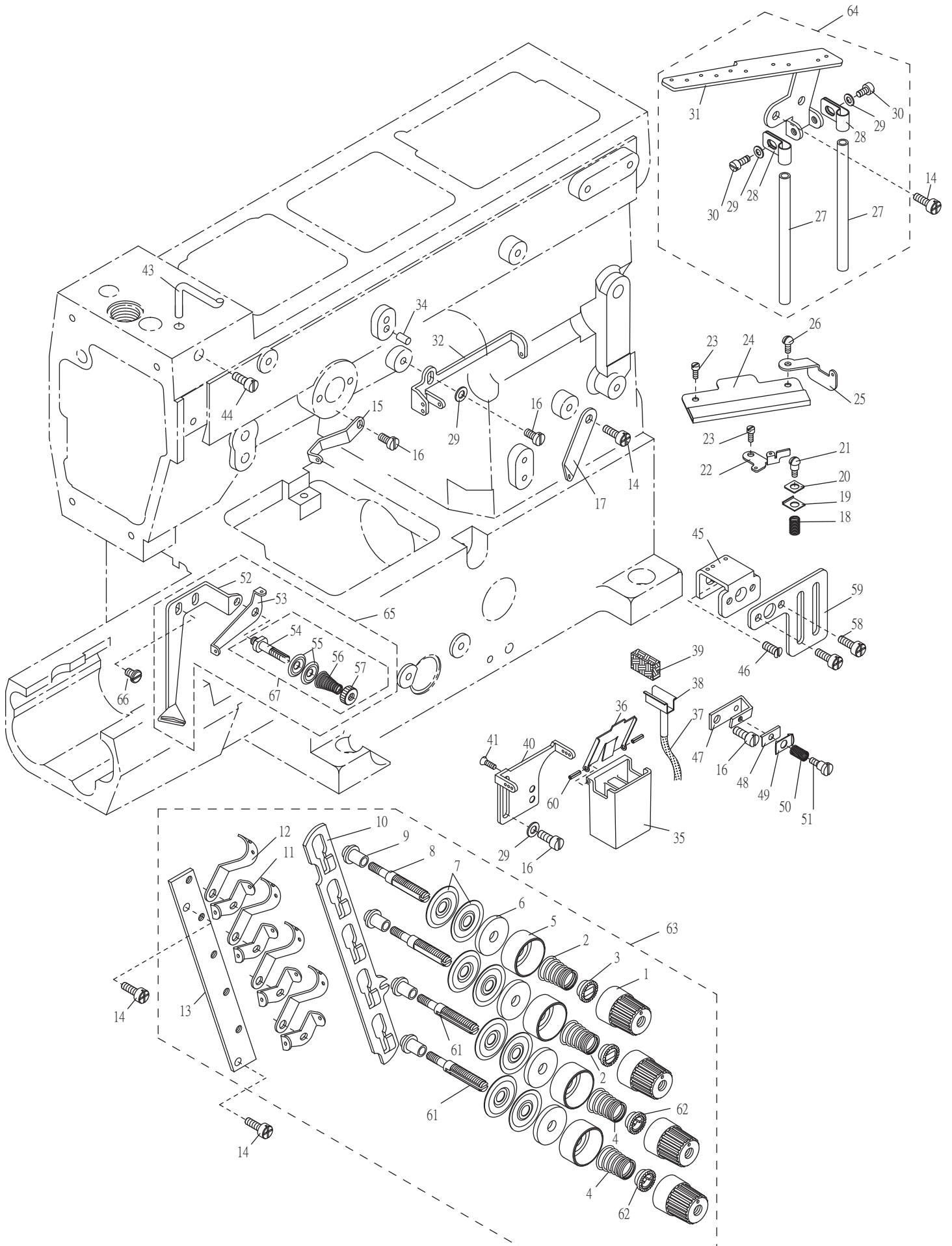
3.導針與張力調整零件(CT6200用) Thread Guide And Tension Components (For Ct6200)



3.導針與張力調整零件(CT6200用) Thread Guide And Tension Components (For CT6200)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2100001121	張力調整螺帽 Tension Nut -----	4
2	2100001123	彈簧 Spring (Red) -----	2
3	2200000303	套管 Bushing -----	2
4	2100001131	彈簧 Spring (SH1131)(Yellow) -----	2
5	2200000305	彈簧座 Spring Seat -----	4
6	6031127L700	羊毛氈 Felt -----	4
7	6031126D700	張力控制盤 Tension Disc -----	8
8	22000003081	螺樁 Stud -----	2
9	22000003091	隔環 Spacer -----	4
10	2220000310	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	4
12	2200000312	導線 Thread Guide -----	4
13	2220000313	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲 Screw (CT0130 M4-0.7*8) -----	5
15	2210000317	導線 Thread Guide -----	1
16	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	4
17	2200000317	導線 Thread Guide -----	1
18	2200000318	彈簧 Spring -----	1
19	2200000319	底線控制板 Thread Guide -----	1
20	2200000320	底線控制壓板 Tension Control plate -----	1
21	8MD03201106B	螺樁 Stud (CT0321 M3-0.5*10) -----	1
22	2200000322	導線 Thread Guide -----	1
23	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	1
24	2200000324	導線 Thread Guide -----	1
25	2200000325	導線 Thread Guide -----	1
26	8MD03200606A	螺絲 Screw (CT0326 M3-0.5*6) -----	1
27	2200000327	導線管 Thread Guide Pipe -----	2
28	2100051110	線管夾 Thread Guide PipeClamp (SH1110) -----	2
29	2200000223	導墊圈 Washer -----	4
30	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
31	2200000331	導線架 Thread Guide Plate -----	1
32	2210000326	導線 Thread Guide -----	1
33	-----	-----	-
34	90ST0410	定位銷 Knock Pin -----	1
35	22000003351	油杯 Cooler Oil Tank -----	1
36	2200000336	油杯蓋 Cooler Oil Tank Cover -----	1
37	66800	油線 Oil Wick -----	1
38	2200000338	線夾 Wick Clamp -----	1
39	2200000339	羊毛氈 Felt -----	1
40	2200000340	導線 Thread Guide -----	1
41	8TE03440806A	螺絲 Screw -----	2
42	-----	-----	-
43	2200000343	針線助導桿 Needle Thread Guide -----	1
44	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
45	2200000345	導線 Thread Guide -----	1
46	8ME04280708A	螺絲Screw (CT0206 M4-0.7*7) -----	1
47	2200000347	張力控制組座 Thread Retainer Support -----	1
48	2200000348	針線控制板 Thread Guide -----	1
49	2200000349	針線控制壓板 Tension Control plate -----	1
50	22000003501	彈簧 Spring -----	1

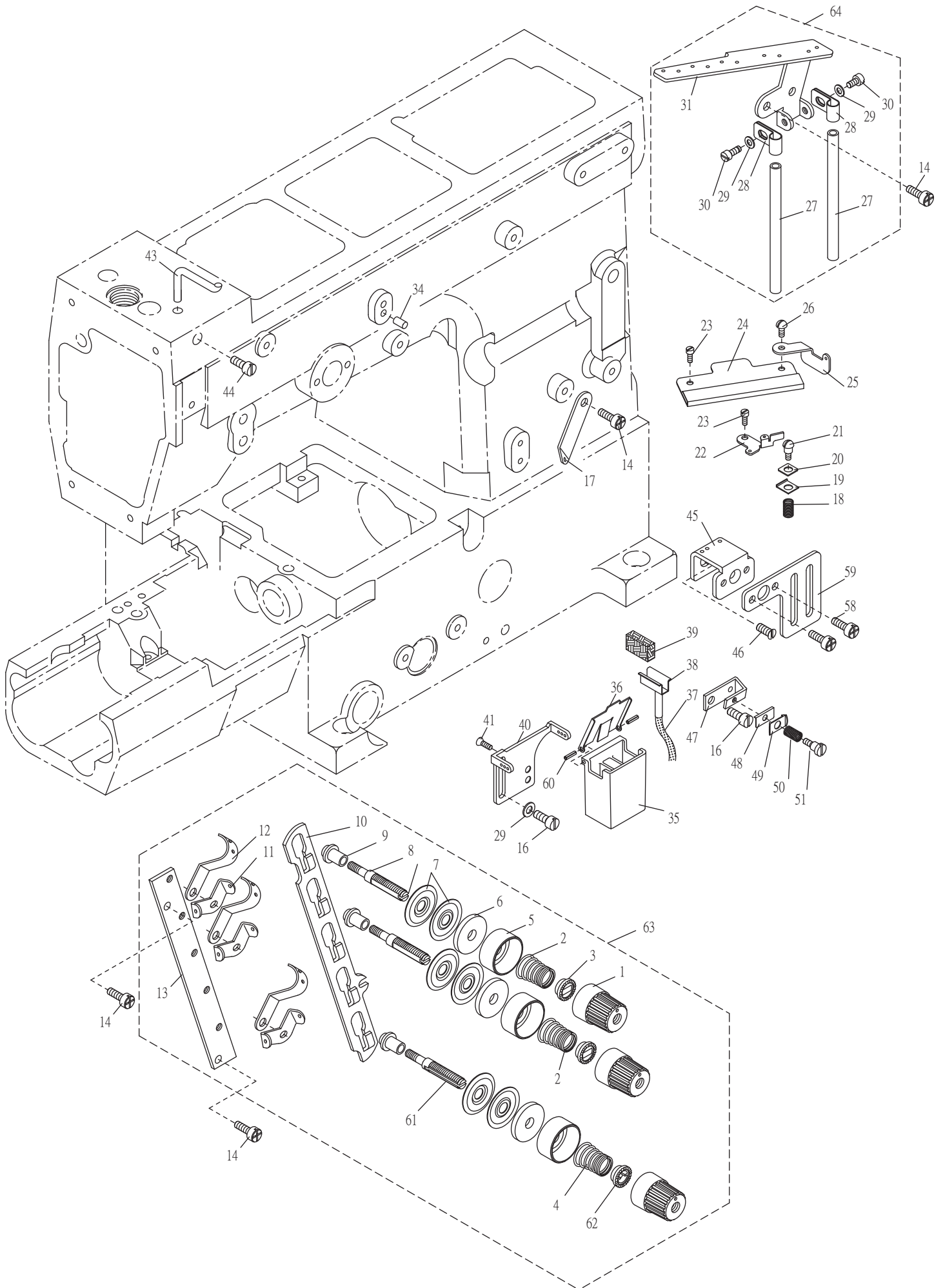
3.導針與張力調整零件(CT6200用) Thread Guide And Tension Components (For Ct6200)



3.導針與張力調整零件(CT6200用) Thread Guide And Tension Components (For CT6200)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
51	8MC03200807G	螺樁 Stud (CT0351 M3-0.5*8) -----	1
52	2200000352	導線 Thread Guide -----	1
53	2200000353	導線 Thread Guide -----	1
54	2200000354	螺樁 Stud -----	1
55	2200000355	張力控制盤 Tension Disc -----	2
56	2200000356	彈簧 Spring -----	1
57	2200000357	螺帽 Nut -----	1
58	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
59	2200000359	揚線臂護線罩 Takeup Arm Protect -----	1
60	90SP0206	彈簧銷 Spring Pin -----	2
61	22000003611	螺樁 Stud -----	2
62	2100001122	套管 Bushing -----	2
63	222A00003702	鬆線組 Thread Tension Mechanism -----	1
64	220A0000364	鬆線組 Thread Tension Mechanism -----	1
65	220A0000365	鬆線組 Thread Tension Mechanism -----	1
66	8MB04280607K	螺絲 Screw(MT0233 M4-0.7*6) -----	2
67	227A0000342	螺絲 Screw (CT1242 M3-0.5*4) -----	1

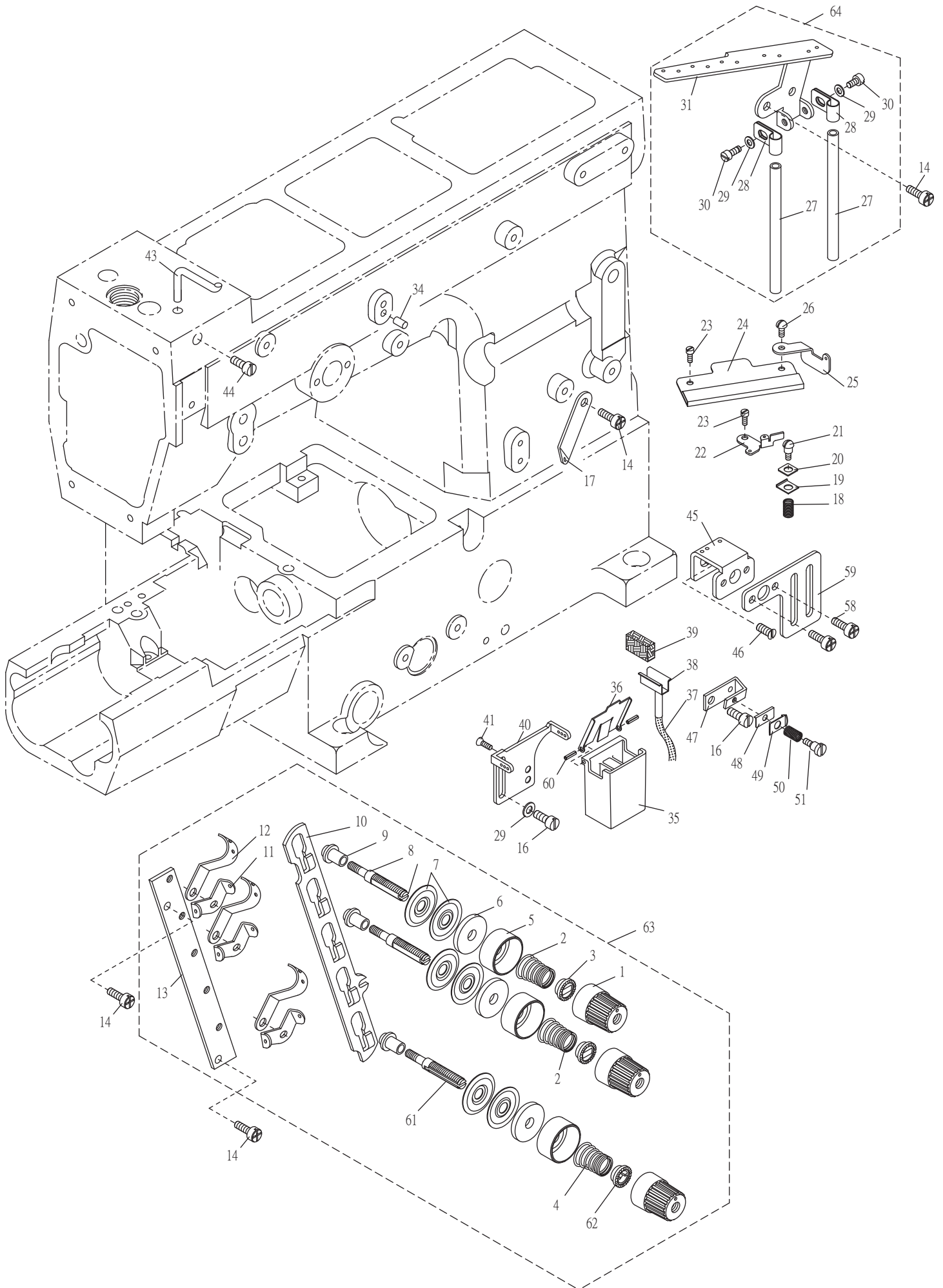
3. 導針與張力調整零件(CT4600用) Thread Guide And Tension Components(For Ct4600)



3.導針與張力調整零件(CT4600用) Thread Guide And Tension Components(For CT4600)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut -----	3
2	2100001123	彈簧 Spring (Red)-----	2
3	2200000303	套管 Bushing -----	2
4	2100001131	彈簧 Spring (SH1131)(Yellow) -----	2
5	2200000305	彈簧座 Spring Seat -----	3
6	2100001127	羊毛氈 Felt -----	3
7	2100001126	張力控制盤 Tension Disc -----	6
8	22000003081	螺樁 Stud -----	2
9	22000003091	隔環 Spacer -----	3
10	2220000310	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	3
12	2200000312	導線 Thread Guide -----	3
13	2220000313	張力控制組座 Tension Post Support -----	1
14	8MC04280807D	螺絲Screw (CT0130 M4-0.7*8) -----	5
15	-----	-----	-
16	8MB04280807K	螺絲 Screw(CT0215 M4-0.7*8) -----	2
17	2200000317	導線 Thread Guide -----	1
18	2200000318	彈簧 Spring -----	1
19	2200000319	底線控制板 Thread Guide -----	1
20	2200000320	底線控制壓板 Tension Control plate -----	1
21	8MD03201006B	螺樁 Stud (CT0321 M3-0.5*10) -----	1
22	2200000322	導線 Thread Guide -----	1
23	8MD03200306A	螺絲 Screw (CT0242 M3-0.5*3) -----	1
24	2200000324	導線 Thread Guide -----	1
25	2200000325	導線 Thread Guide -----	1
26	8MD03200606A	螺絲 Screw (CT0326 M3-0.5*6) -----	1
27	2200000327	導線管 Thread Guide Pipe -----	2
28	2100051110	導線管夾 Thread Guide Pipe Clamp -----	2
29	2200000223	墊圈 Washer -----	3
30	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
31	2200000331	導線架 Thread Guide Plate -----	1
32	-----	-----	-
33	-----	-----	-
34	90ST0410	定位銷 Knock Pin -----	1
35	22000003351	油杯 Cooler Oil Tank -----	1
36	2200000336	油杯蓋 Cooler Oil Tank Cover -----	1
37	66800	油線 Oil Wick -----	1
38	2200000338	線夾 Wick Clamp -----	1
39	2200000339	羊毛氈 Felt -----	1
40	2200000340	導線 Thread Guide -----	1
41	8TE03440806A	螺絲 Screw -----	2
42	-----	-----	-
43	2200000343	針線助導桿 Needle Thread Guide -----	1
44	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
45	2200000345	導線 Thread Guide -----	1
46	8ME04280708A	螺絲 Screw (CT0206 M4-0.7*7) -----	1
47	2200000347	張力控制組座 Thread Retainer Support -----	1
48	2200000348	針線控制板 Thread Guide -----	1
49	2200000349	針線控制壓板 Tension Control plate -----	1
50	22000003501	彈簧 Spring -----	1

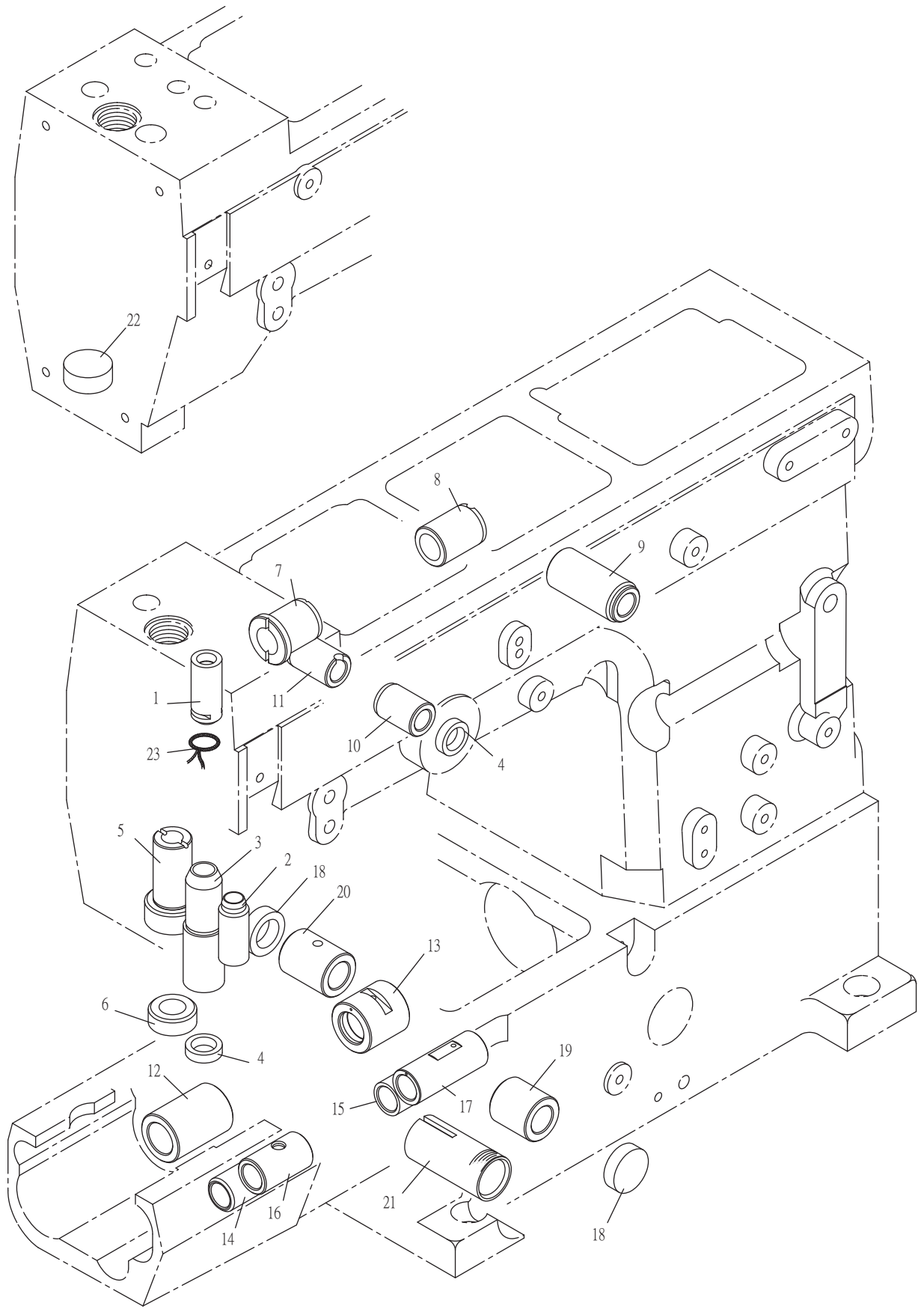
3. 導針與張力調整零件(CT4600用) Thread Guide And Tension Components(For Ct4600)



3.導針與張力調整零件(CT4600用) Thread Guide And Tension Components(For CT4600)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
51	8MC03200807G	螺樁 Stud -----	1
52	-----	-----	-
53	-----	-----	-
54	-----	-----	-
55	-----	-----	-
56	-----	-----	-
57	-----	-----	-
58	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
59	2200000359	揚線臂護線罩 Takeup Arm Protect -----	1
60	90SP0206	彈簧銷 Spring Pin -----	2
61	22000003611	螺樁 Stud -----	1
62	2100001122	套管 Bushing -----	1
63	222A00003703	鬆線組 Thread Tension Mechanism -----	1
64	220A0000364	鬆線組 Thread Tension Mechanism -----	1

4.軸襯與油封 Bushing And Seal



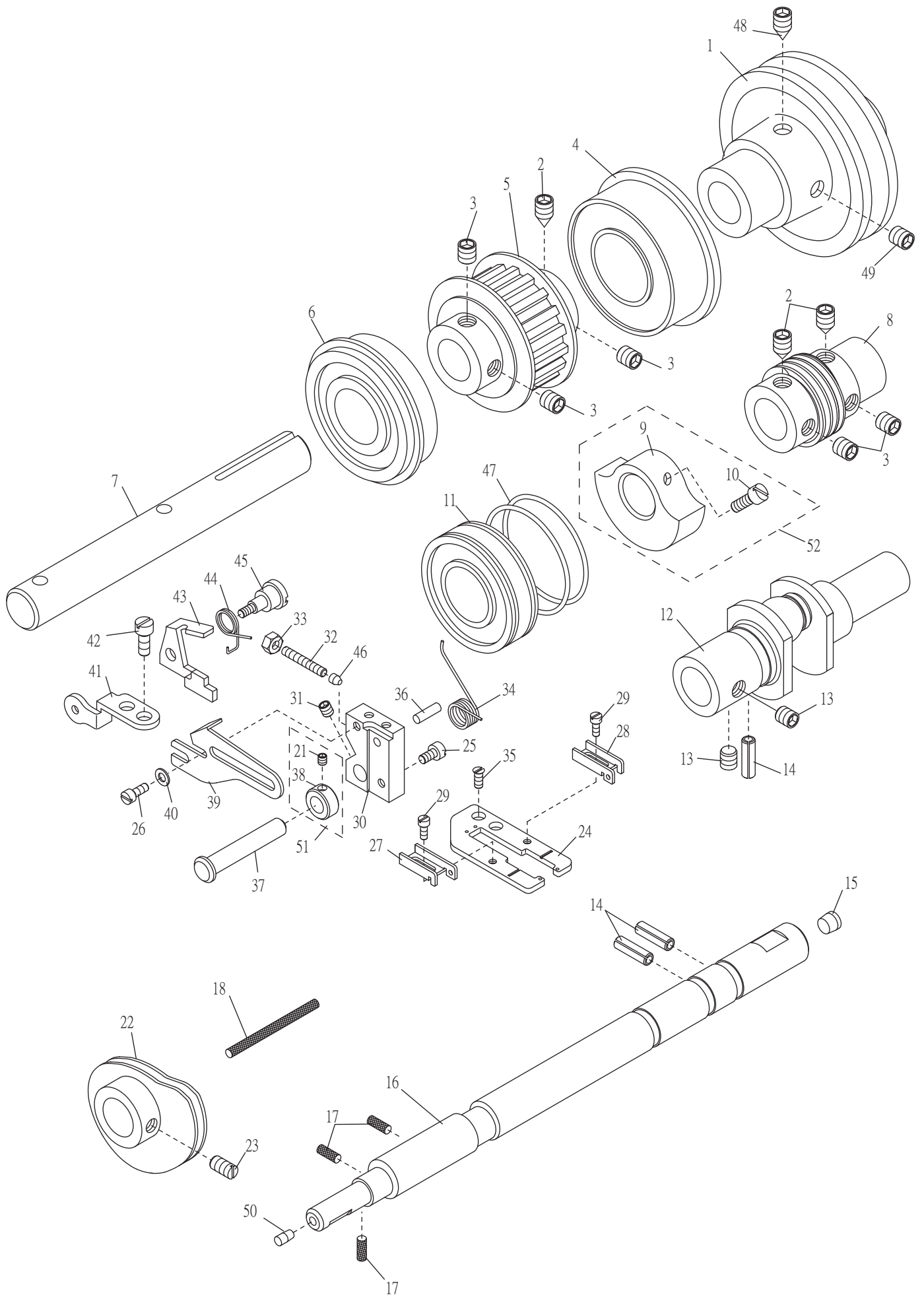
4.軸襯與油封 Bushing And Seal

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2210000401	軸襯 Bushing -----	1
2	2200000402	軸襯 Bushing -----	1
3	2200000403	軸襯 Bushing -----	1
4	2200000404	油封 Oil Seal -----	2
*5	2220000405	軸襯 Bushing -----	1
*6	2200000406	油封 Oil Seal -----	1
*7	2210000408	軸襯 Bushing -----	1
*8	2200000408	軸襯 Bushing -----	1
9	2200000409	軸襯 Bushing -----	1
10	2200000410	軸襯 Bushing -----	1
11	2200000411	軸襯 Bushing -----	1
12	2200000412	軸襯 Bushing -----	1
13	2200000413	軸襯 Bushing -----	1
14	2200000414	軸襯 Bushing -----	1
15	2200000415	軸襯 Bushing -----	1
16	2200000416	軸襯 Bushing -----	1
17	2200000417	軸襯 Bushing -----	1
18	22000002451	孔塞 Plug (白色) -----	2
19	2200000419	軸襯 Bushing -----	1
20	2200000420	軸襯 Bushing -----	1
21	2200000421	刻線套管 Graduation Bushing -----	1
**22	2200000422	孔塞 Plug -----	1
23	66800	油線 Oil Wick -----	1

* : CT6200 ,CT6500 用For CT6200,CT6500

** : CT4600,CT4700 用For CT4600,CT4700

5.CT6500 下軸與相關零件 Lower Main Shaft Components For Ct6500



5.CT6500 下軸與相關零件 Lower Main Shaft Components For Ct6500

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200000501	皮帶輪 Belt Pully -----	1
2	8MN06400800C	螺絲 Screw (CT0502 M6-1*8)-----	3
3	8MN06400600A	螺絲 Screw (CT0244 M6-1*6)-----	5
4	90BB2552154	滾珠軸承 Ball Bearing -----	1
5	2200000505	齒形皮帶輪 Timeing Pulley -----	1
6	90BB2047144	滾珠軸承 Ball Bearing -----	1
7	2200000507	軸 Shaft -----	1
8	2200000508	蝸桿 Worm -----	1
9	2200000509	平衡錘 Balance Weight -----	1
10	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
11	90BB2042122	滾珠軸承 Ball Bearing -----	1
12	2200000512	曲軸 Crank Shaft -----	1
13	8MN06400500A	螺絲 Screw (CT0513 M6-1*5)-----	2
14	90SP0206	彈簧銷 Pin -----	3
15	2200000515	孔塞 Plug -----	1
16	2200000516	軸 Shaft -----	1
17	66801	油線 Oil Wick -----	3
18	66800	油線 Oil Wick -----	1
19	-----	-----	-
20	-----	-----	-
21	-----	-----	-
22	2200000522	揚線凸輪 Looper Thread Takeup Cam -----	1
23	8MH05320400A	螺絲 Screw (CT0523 M5-0.8-4)-----	2
24	2200000524	導線 固定板Thread Guide Seat -----	1
25	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5)-----	1
26	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6)-----	1
27	2200000527	導線 Thread Guide -----	1
28	2200000528	導線 Thread Guide -----	1
29	8MB75180505A	螺絲 Screw (CTS0218 M2.5-0.45*5)-----	2
30	2200000530	承座 Bracket -----	1
31	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4)-----	1
32	8MN06403500B	螺絲 Screw (CT0532 M6-1*3.5)-----	1
33	8MA06400510A	螺帽 Nut (CT0533 M6-1*5)-----	1
34	2200000534	彈簧 Spring -----	1
35	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6)-----	2
36	90ST0308	直銷 Pin -----	1
37	2200000537	樞銷 Shaft -----	1
38	2200000538	定位環 Collar -----	1
39	2200000539	導線 Thread Guide -----	1
40	2100000223	墊圈 Washer -----	1
41	2200000541	止動片 Stopper -----	1
42	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8)-----	2
43	2200000543	止動片 Stopper -----	1
44	2200000544	彈簧 Spring -----	1
45	8MB03200810R	螺絲 Screw (CT0545 M3-0.5*8)-----	1
46	2200000546	減震墊 Rubber -----	1
47	2200000547	O形油環 O Ring -----	2
48	8MN06401100C	螺絲 Screw (CT0548 M6-1*11)-----	1
49	8MN06400800A	螺絲 Screw (CT0549 M6-1*8)-----	1
50	2200000550	孔塞 Plug -----	1
51	220A0000551	定位環組 Collar Asm. -----	1
52	222A0000647	平衡錘組 Balance Weight Asm -----	1

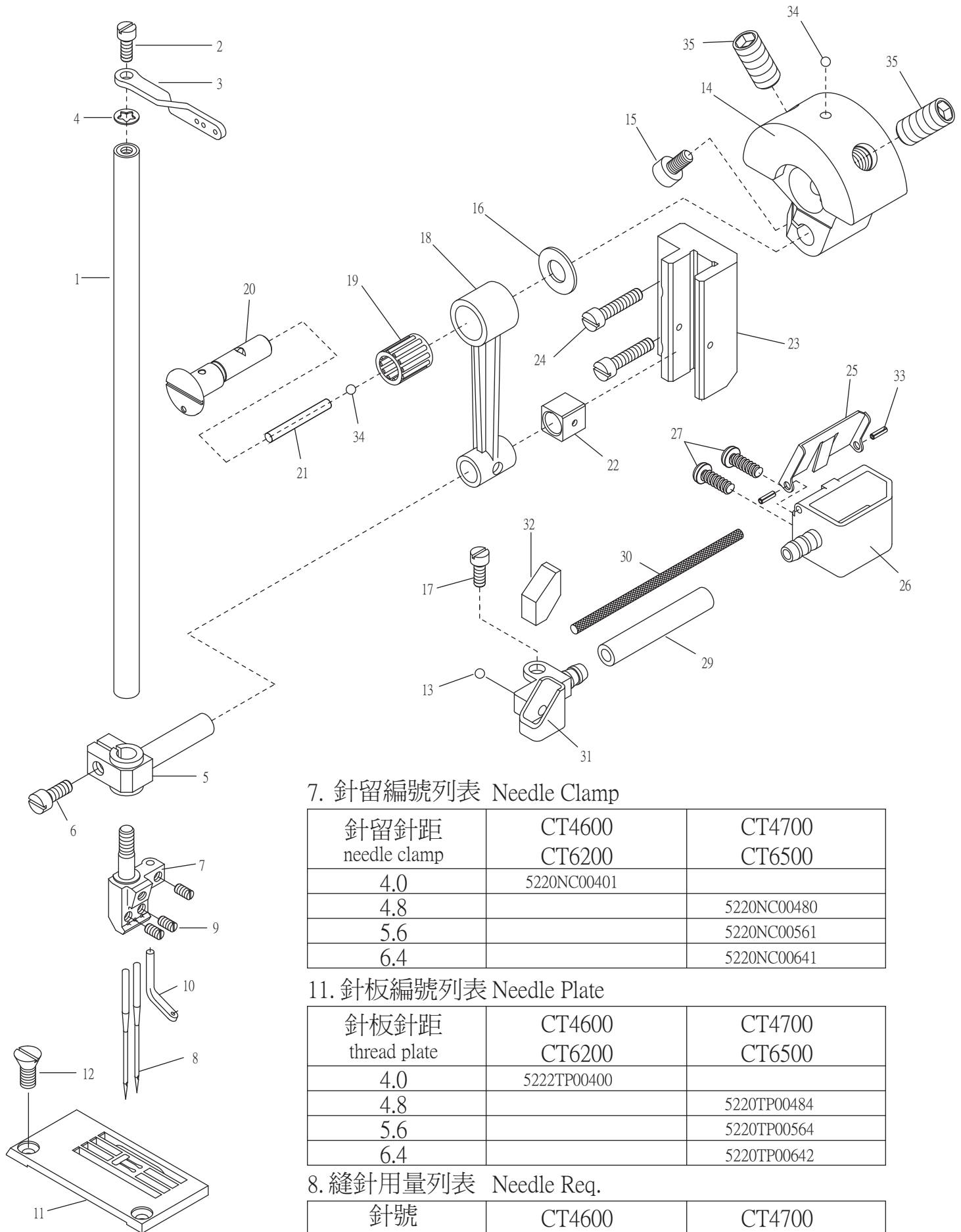
6.上軸與相關零件 Upper Main Shaft Components

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	220000601	手輪 Handwheel -----	1
2	8MN06400800C	螺絲 Screw (CT0502 M6-1*8) -----	1
3	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	9
4	220000604	軸端封蓋 Cover -----	1
5	90BB2047144	滾珠軸承 Ball Bearing -----	2
6	220000606	套管接頭 Joint -----	1
7	220000607	齒形皮帶 Timeing Belt -----	1
8	220000608	齒形皮帶輪 Timeing Pulley -----	1
9	220000609	軸 Shaft -----	1
10	220000610	套管接頭 Joint -----	1
11	220000509	平衡錘 Balance Weight -----	1
12	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
13	221000613	曲軸 Crank Shaft -----	1
14	90SCR150	C形軸用扣環 C Ring -----	1
15	90BB1535115	滾珠軸承 Ball Bearing -----	2
16	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	2
17	220000617	墊片 Rubber Seat -----	1
18	8MN05320600A	螺絲 Screw(MT0729 M5-0.8*6) -----	-
19	220000619	連桿 Connecting Rod -----	1
20	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14) -----	2
21	8MB85241006K	螺絲 Screw (CT0621 M3.5-0.6*10) -----	2
22	220000622	定向導軌 Orient Guide -----	1
23	8MB03200806K	螺絲 Screw (CT0623 M3-0.5*8) -----	2
24	220000624	曲柄 Ball Lever -----	1
25	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
26	8MM05321009A	螺絲 Screw (CT0626 M5-0.8*10) -----	1
27	220000627	墊圈 Washer -----	1
28	220000628	隔環 Spacer -----	1
29	220000629	軸 Shaft -----	1
30	220000630	承座 Bracket -----	1
31	90SW050	彈簧墊圈 Spring Washer -----	1
32	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	1
33	220000633	針線揚線桿 Thread Take-up -----	1
*34	221000634	裝飾線揚線桿 Thread Take-up -----	1
*35	8MB85240806K	螺絲 Screw (CT0635 M3.5-0.6*8) -----	2
36	-----	-----	1
**37	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	2
38	8MN06401100C	螺絲 Screw (CT0548 M6-1*11) -----	1
39	8MN06400800A	螺絲 Screw (CT0549 M6-1*8) -----	1
40	2100001404	孔塞 Plug (SH1404) -----	1
41	66800	油線 Oil Wick -----	1
42	221000636	聚油環 Oil Sleeve -----	1
43	222A0000649	曲柄組 Ball Lever Asm -----	1
44	222A0000650	連桿組 Connecting Rod Asm -----	1
45	222A0000645	套管接頭組 Joint Asm -----	1
46	222A0000646	套管接頭組 Joint Asm -----	1
47	222A0000647	平衡錘組 Balance Weight Asm -----	1
48	222A0000648	連桿組 Connecting Rod Asm -----	1

* : CT6200,CT6500 用For CT6200,CT6500 Only

** : CT4600,CT4700 用For CT4600,CT4700 Only

7. CT6500 針棒與相關零件 Needle Bar Components For Ct6500



7. 針留編號列表 Needle Clamp

針留針距 needle clamp	CT4600 CT6200	CT4700 CT6500
4.0	5220NC00401	
4.8		5220NC00480
5.6		5220NC00561
6.4		5220NC00641

11. 針板編號列表 Needle Plate

針板針距 thread plate	CT4600 CT6200	CT4700 CT6500
4.0	5222TP00400	
4.8		5220TP00484
5.6		5220TP00564
6.4		5220TP00642

8. 縫針用量列表 Needle Req.

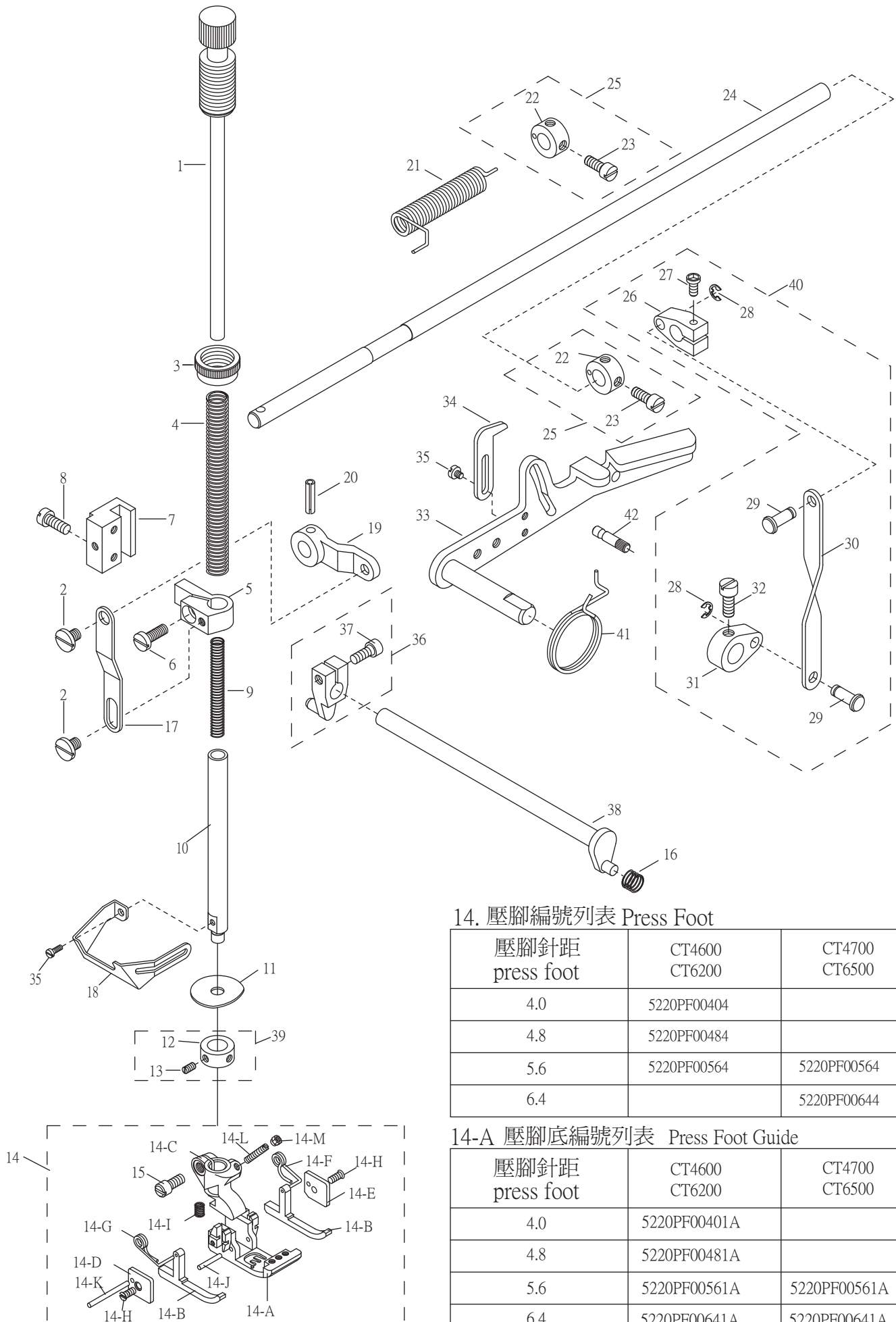
針號 UY128GAS	CT4600 CT6200	CT4700 CT6500
數量 Amt.Req.	2	3

7. CT6500 針棒與相關零件 Needle Bar Components For CT6500

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200000701	針棒 Needle Bar -----	1
2	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	1
3	2200000703	導線 Thread Guide -----	1
4	2200000704	墊圈 Washer -----	1
5	2210000705	針棒驅動銷 Needle Bar Clamp (F0705)-----	1
6	8MB95301107K	螺絲 Screw (CT0706 M4.5-0.75*11) -----	1
7	-----	針留 Needle clamp (See Left Page) -----	1
8	-----	針 Needle --(UYX128GAS70/10 See Left Page) -----	*
9	8SH32440300A	螺絲 Screw (SH0465 1/8"-44*2.5) -----	3
*10	2200000710	導線 Thread Guide -----	1
11	-----	針板 Needle Plate (See Left Page) -----	1
12	8SF36400706C	螺絲 Screw (CT0712 9/64"-40*7) -----	2
13	2100000403	孔塞 Plug -----	1
14	2270000714	平衡錘 Balance Weight -----	1
15	8MM05321209A	螺絲 Screw (FT0524 M5-0.8*12) -----	1
16	2270000716	墊圈 Washer -----	1
17	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
18	2210000720	連桿 Connecting Rod -----	1
19	90NB081113	滾針軸承 Needle Bearing -----	1
20	2270000720	曲柄銷 Rod Pin -----	1
21	66800	油線 Oil Wick -----	1
22	2200000722	滑塊 Slide Block -----	1
23	2210000727	滑道 GuideBlock -----	1
24	8MB04281607A	螺絲 Screw (CT0724 M4-0.7*16) -----	2
25	2200000725	冷卻油槽蓋 Cooler Oil Tank Cover -----	1
26	22000007261	冷卻油槽 Cooler Oil Tank -----	1
27	8TC85521006A	螺絲 Screw -----	2
28	-----	-----	-
29	2200000729	油管 Oil Tube -----	1
30	66800	油線 Oil Wick -----	1
31	22000007311	羊毛氈承座 Felt Seat -----	1
32	2200000732	羊毛氈 Felt -----	1
33	90SP0206	彈簧銷 Spring Pin -----	2
34	2100001404	孔塞 Plug (SH1404) -----	2
35	8MN08401600E	螺絲 Screw (CT0618 M8-1*16) -----	2

* : 056M,064M 用For 056M,064M Only

8. 壓腳與相關零件 Presser Foot Components



14. 壓腳編號列表 Press Foot

壓腳針距 press foot	CT4600 CT6200	CT4700 CT6500
4.0	5220PF00404	
4.8	5220PF00484	
5.6	5220PF00564	5220PF00564
6.4		5220PF00644

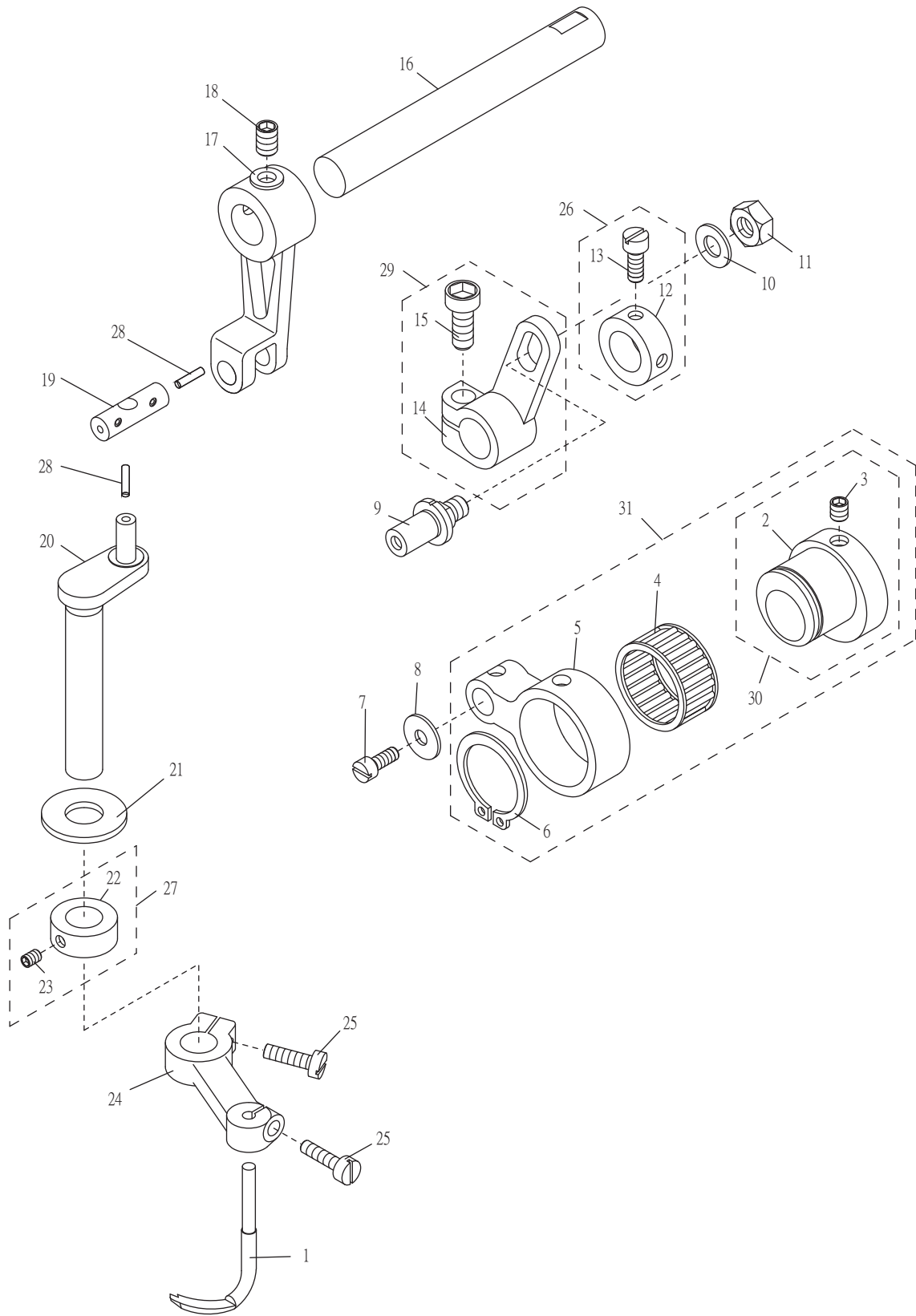
14-A 壓腳底編號列表 Press Foot Guide

壓腳針距 press foot	CT4600 CT6200	CT4700 CT6500
4.0	5220PF00401A	
4.8	5220PF00481A	
5.6	5220PF00561A	5220PF00561A
6.4	5220PF00641A	5220PF00641A

8.壓腳與相關零件 Presser Foot Components

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200000801	壓力調整螺椿 Spring Regulator -----	1
2	8MB05320509G	螺椿 Stud (CT0802 M5-0.8*5) -----	2
3	2200000803	螺帽 Nut -----	1
4	2200000804	彈簧 Spring -----	1
5	2200000805	壓腳棒連結臂 Presser Bar Clamp -----	1
6	8MC95300808E	螺絲 Screw (CT1038 M4.5-0.75*8) -----	1
7	2200000807	滑道 Guide Block -----	1
8	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14) -----	2
9	2200000809	彈簧 Spring -----	1
10	2200000810	壓腳棒 Presser Bar -----	1
11	2200000811	阻油片 Oil Separator -----	1
12	2200000812	限動環 Stop Collar -----	1
13	8MH85240300A	螺絲 Screw (CT0813 M3.5-0.6*3) -----	2
14	-----	壓腳 Presser Foot(See Left Page) -----	1
14-A	-----	壓腳底 Presser Foot Guide -----	1
14-B	5220PF00561B	輔助壓腳底 Presser Foot Guide -----	2
14-C	5220PF0056C	壓腳柄 Press Foot Arm -----	1
14-D	5220PF0056D	側蓋 Filter Cover -----	1
14-E	5220PF0056E	側蓋 Filter Cover -----	1
14-F	5220PF00561F	彈簧 Spring -----	1
14-G	5220PF00561G	彈簧 Spring -----	1
14-H	8SE24560504A	螺絲 Screw -----	2
14-I	5220PF0056I	彈簧 Spring -----	1
14-J	5220PF0056J	結合銷 Pin -----	1
14-K	5220PF0056K	結合銷 Pin -----	1
14-L	5221PF0956C	螺絲 Screw -----	1
14-M	5220PF0356D	螺絲 Screw -----	1
15	5220PF0356M	螺帽 Nut -----	1
16	2200000816	彈簧 Spring -----	1
17	2200000817	連桿 Link -----	1
18	2200000818	護指擋片 Safety Plate Holder -----	1
19	2200000819	連桿 Lever -----	1
20	90SP0416	彈簧銷 Spring Pin -----	1
21	2200000821	彈簧 Spring -----	1
22	2200000822	定位環 Collar -----	2
23	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5.5) -----	4
24	2200000824	軸 Shaft -----	1
25	220A0000825	定位環組 Collar Asm.-----	2
26	2200000826	連桿 Lever -----	1
27	8MM05321409A	螺絲 Screw (CT0632 M5-0.8*14) -----	1
28	90ER030	E形扣環 E Ring -----	2
29	2200000829	連結銷 Connecting Pin -----	2
30	2200000830	連桿 Link -----	1
31	2200000831	連桿 Lever -----	1
32	8MC06401008E	螺絲 Screw (CT0832 M6-1*9.5) -----	1
33	2200000833	揚昇臂 Lifter Arm -----	1
34	2200000834	揚昇臂限位片 Stopper -----	1
35	8MB85240607K	螺絲 Screw (CT0637 M3.5-0.6*6) -----	2
36	2200000836	曲柄 Drive Arm -----	1
37	8MK95301407A	螺絲 Screw -----	1
38	2200000838	曲軸 Shift -----	1
39	220A0000839	定位環組 Collar Asm.-----	1
40	220A0000840	連桿組 Link Asm. -----	1
41	2270000839	彈簧 Spring -----	1
42	2220000840	銷 Pin -----	1

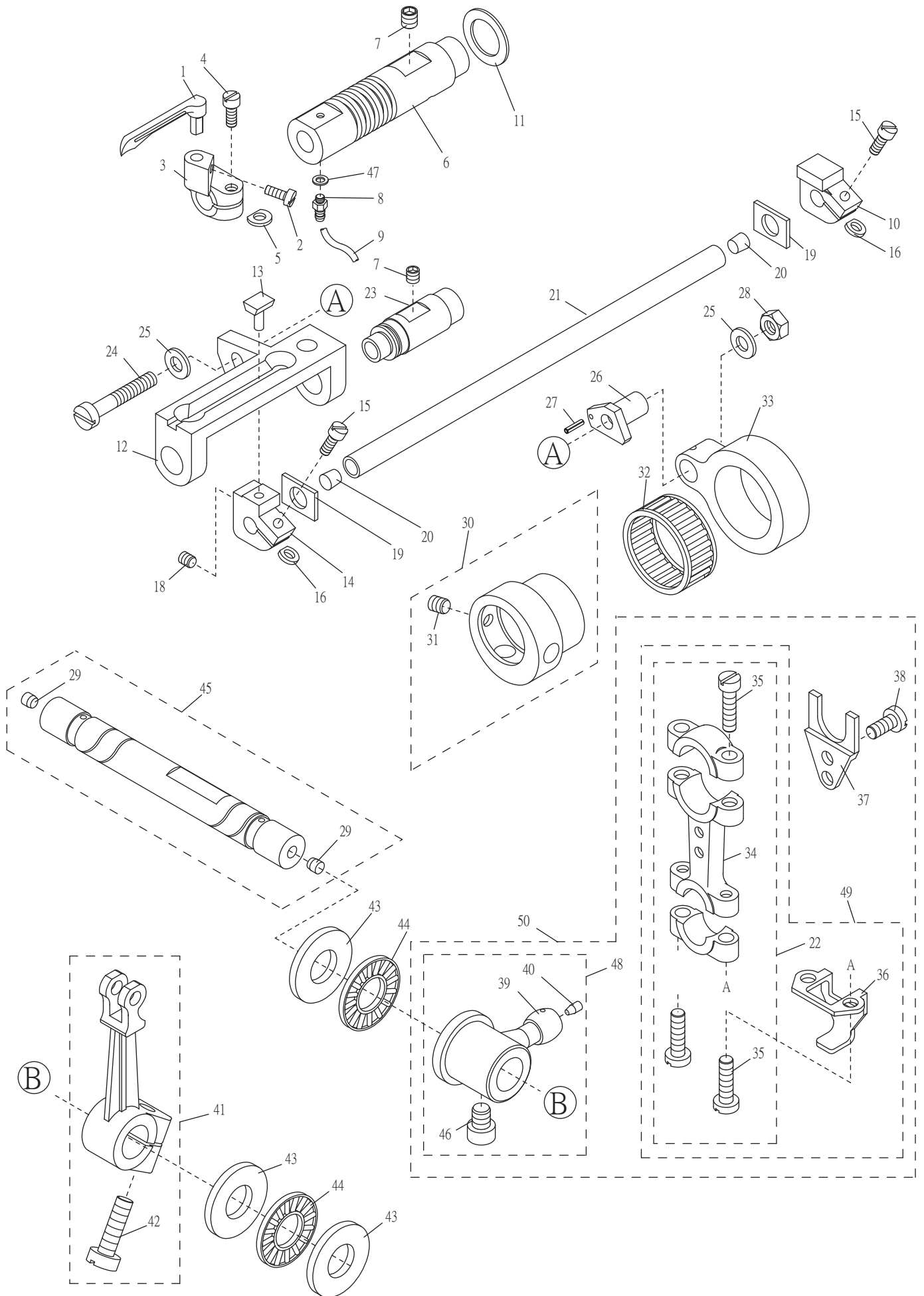
9.裝飾線驅動機構 Spreader Mechanism



9.裝飾線驅動機構 Spreader Mechanism

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	5220SL00560	裝飾線結線鉤 Spreader -----	1
2	2200000902	偏心輪 Eccentric -----	1
3	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
4	90NB222613	滾針軸承 Needle Bearing -----	1
5	2200000905	連桿 Connecting Rod -----	1
6	90SCR220	軸用C形扣環 C Ring -----	1
7	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
8	2200000908	墊圈 Washer -----	1
9	2200000909	曲柄銷 Rod Pin -----	1
10	2200000910	墊圈 Washer -----	1
11	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
12	2200000912	定位環 Collar -----	1
13	8MC95300606F	螺絲 Screw (CT0823 M4.5-0.75*5.5) -----	2
14	2200000914	變距曲柄 Lever -----	1
15	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
16	2200000916	軸 Shaft -----	1
17	2220000917	連桿 Connecting Rod -----	1
18	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
19	2220000919	連桿銷 Rod Pin -----	1
20	2220000920	曲軸 Crank Shaft -----	1
21	2200000921	墊圈 Washer -----	1
22	2200000922	定位環 Collar -----	1
23	8MH85240500A	螺絲 Screw (CT0923 M3.5-0.6*4.5) -----	2
24	22000009241	擺動臂 Spreader Arm -----	1
25	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	2
26	220A0000926	定位環組 Collar Asm -----	1
27	220A0000927	定位環組 Collar Asm -----	1
28	66801	油線 Oil Wick -----	2
29	222A0000929	變距曲柄 Lever -----	1
30	222A0000930	偏心輪組 Collar Asm -----	1
31	222A0000931	偏心輪組 Collar Asm -----	1

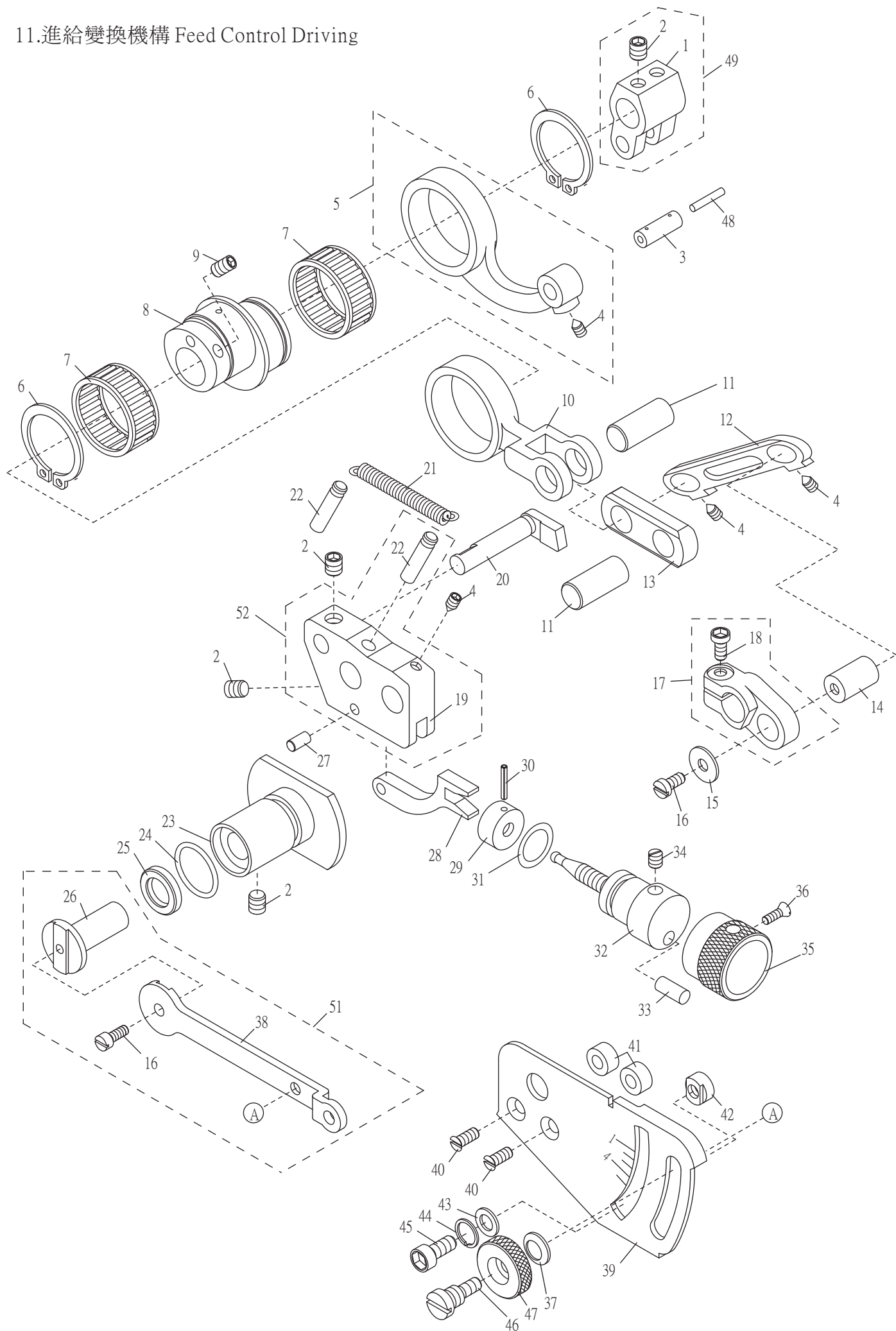
10. CT6500 結線鉤驅動機構 Looper Driving Mechanism For Ct6500



10. CT6500 結線鉤驅動機構 Looper Driving Mechanism For CT6500

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	5220LL00560	下結線鉤 Looper -----	1
2	8MB85240605A	螺絲 Screw (CT1002 M3.5--0.6*6) -----	1
3	2200001003	結線鉤座 Looper Holder -----	1
4	8MB85241006K	螺絲 Screw (CT0621 M3.5-0.6*10) -----	1
5	2200001005	墊圈 Washer -----	1
6	2200001006	軸襯 Bushing -----	1
7	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
8	2100001505	油嘴 Oil Tube Joint (SH1505) -----	1
9	66692	油管 Oil Tube -----	1
10	2220001010	滑塊固定座 Slider Holder -----	1
11	2200001011	墊圈 Washer -----	1
12	2220001012	滑道 Guide Block -----	1
13	2200001013	滑塊 Slide block -----	1
14	2200001014	滑塊固定座 Slider Holder -----	1
15	8MB85241106A	螺絲 Screw (CT1015 M3.5-0.6*11) -----	2
16	2200001016	墊圈 Washer -----	2
17	-----	-----	1
18	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
19	2200001019	止推墊片 Thrust Plate -----	2
20	2200000247	孔塞 Plug -----	2
21	2220001021	結線鉤驅動軸 Looper Drive Bar -----	1
22	220A0001022	連桿組 Connecting Rod Asm -----	1
23	22200010231	導桿 Guide Bar -----	1
24	8MB05323009B	螺絲 Screw (CT1024 M5-0.8*30) -----	1
25	2200001025	墊圈 Washer -----	2
26	2200001026	變距連桿銷 Adjusting Pin -----	1
27	2200001027	彈簧銷 Spring Pin -----	1
28	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
29	2200001029	孔塞 Plug -----	2
30	2200001030	偏心輪 Eccentric -----	1
31	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	1
32	90NB263013	滾針軸承 Needle Bearing -----	1
33	2200001033	連桿 Rod -----	1
34	2200001034	連桿 Connecting Rod -----	1
35	8MB95301407K	螺絲 Screw (CT0620 M4.5-0.75*14) -----	4
36	2200001036	潑油片 Oil Splasher -----	1
37	2200001037	定向導片 Orient Guide -----	1
38	8MC95300808E	螺絲 Screw (CT0806 M4.5-0.75*8) -----	2
39	2200001039	曲柄 Lever -----	1
40	2100000327	孔塞 Plug -----	1
41	2200001041	擺動臂 Rocker Arm -----	1
42	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	1
43	2200001043	止推墊圈 Thrust Washer -----	3
44	2200001044	止推軸承 Thrust Bearing -----	2
45	2200001045	軸 Shaft -----	1
46	8MM06401210C	螺絲 Screw (CT1046 M6-1*12) -----	2
47	2200001047	墊圈 Washer -----	1
48	220A0001048	曲柄組 Lever Asm -----	1
49	220A0001049	連桿組 Connecting Rod Asm -----	1
50	220A0001050	連桿組 Connecting Rod Asm -----	1

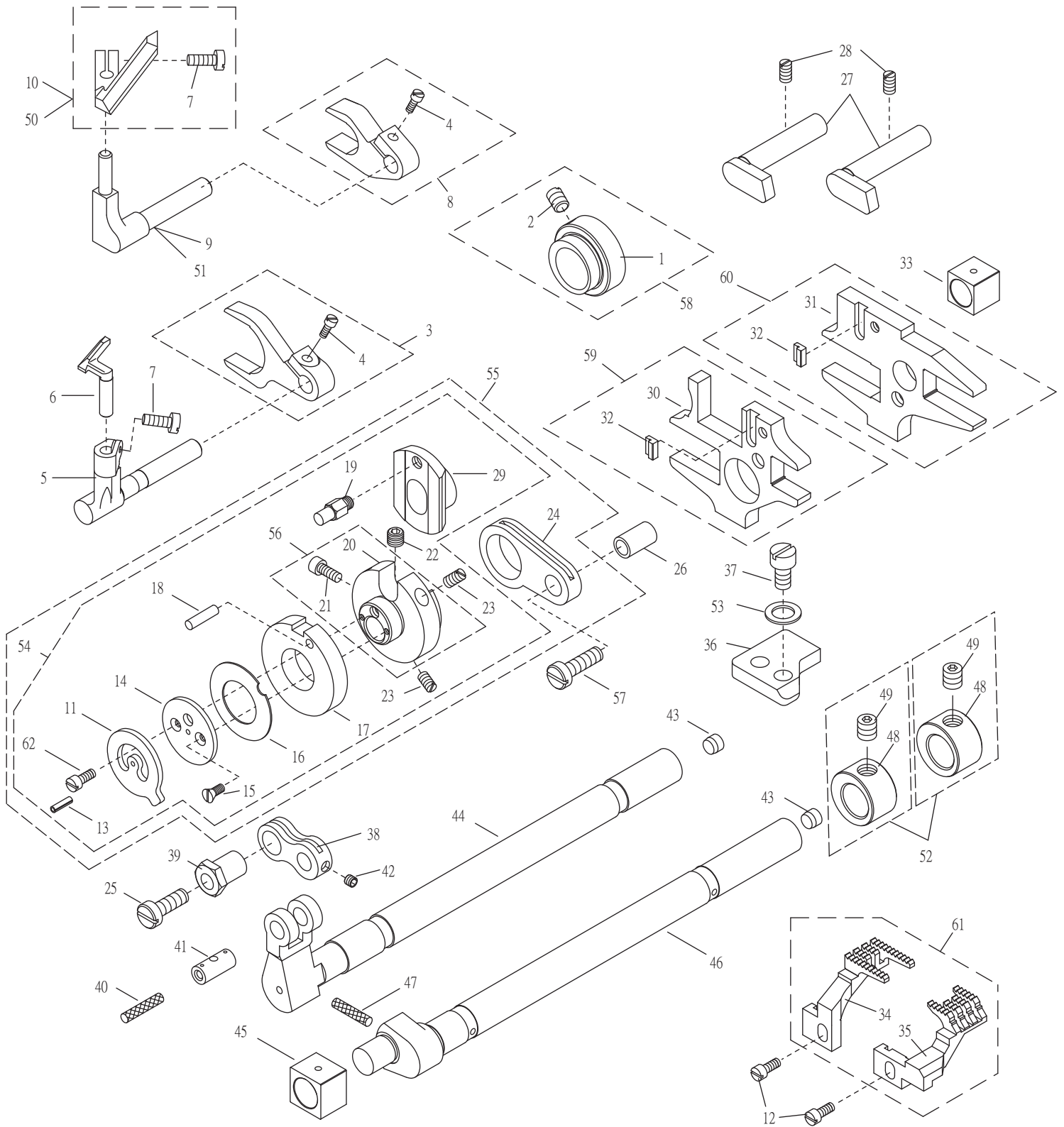
11.進給變換機構 Feed Control Driving



11.進給變換機構 Feed Control Driving

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200001101	曲柄 Lever -----	1
2	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	5
3	2200001103	曲柄銷 Rod Pin -----	1
4	8MN04280600C	螺絲 Screw (CT1104 M4-0.7*6) -----	4
5	2200001105	連桿 Rod -----	1
6	2200001106	C形軸用扣環 C Ring -----	2
7	90NB252910	滾針軸承 Needle Bearing -----	2
8	2200001108	偏心輪 Eccentric -----	1
9	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
10	2200001110	連桿 Rod -----	1
11	2200001111	連桿銷 Rod Pin -----	2
12	2200001112	連桿 Link -----	1
13	2200001113	連桿 Link -----	1
14	2200001114	曲柄銷 Lever Pin -----	1
15	2200001115	墊圈 Washer -----	1
16	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	2
17	2200001117	曲柄 Lever -----	1
18	8MM04281207A	螺絲 Screw (CT0202 M4-0.7*12) -----	1
19	2200001119	承座 Bracket -----	1
20	2200001120	懸臂式滑軌 Guide -----	1
21	2200001121	彈簧 Spring -----	1
22	2200001122	彈簧掛鉤 Pin -----	2
23	2200001123	軸襯 Bushing -----	1
24	90OR160	O形油環 O Ring -----	1
25	2200001125	油封 Oil Seal -----	1
26	2200001126	差動游標軸 Shaft -----	1
27	90ST0410	連桿銷 Pin -----	1
28	2200001128	差動微調頂桿 Link -----	1
29	2200001129	引動螺帽 Nut -----	1
30	90SP0206	彈簧銷 Spring Pin -----	1
31	90OR120	O形油環 O Ring -----	1
32	2200001132	差動微調螺桿 Stud -----	1
33	2200001133	止動銷 Stopper Pin -----	1
34	8MH04280400A	螺絲 Screw (CT1134 M4-0.7*4) -----	1
35	2200001135	差動微調旋鈕 Knob -----	1
36	8ME03200606A	螺絲 Screw (CT0235 M3-0.5*6) -----	1
37	2200001137	皿形墊圈 Disc Washer -----	1
38	2200001138	差動變換桿 Lever -----	1
39	2200001139	差動刻記板 Regulator Plate -----	1
40	8ME04281408A	螺絲 Screw (CT1140 M4-0.7*14) -----	2
41	2200001141	隔環 Spacer -----	2
42	2200001142	止動環 Stopper -----	1
43	2200001025	墊圈 Washer -----	1
44	90SW050	彈簧墊圈 Spring Washer -----	1
45	8MM05320809A	螺絲 Screw (CT1145 M5-0.8*8) -----	1
46	8MB06401108Q	螺樁 Stud (CT1146 M4.5-0.75*11) -----	1
47	2200001147	螺帽 Nut -----	1
48	66800	油線 Oil Wick -----	1
49	220A0001149	曲柄組 Lever Asm.-----	1
50	-----	-----	-
51	220A0001151	差動變換桿組 Lever Set -----	1
52	220A0001152	承座組 Bracket Set -----	1

12. CT6500 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving For Ct6500

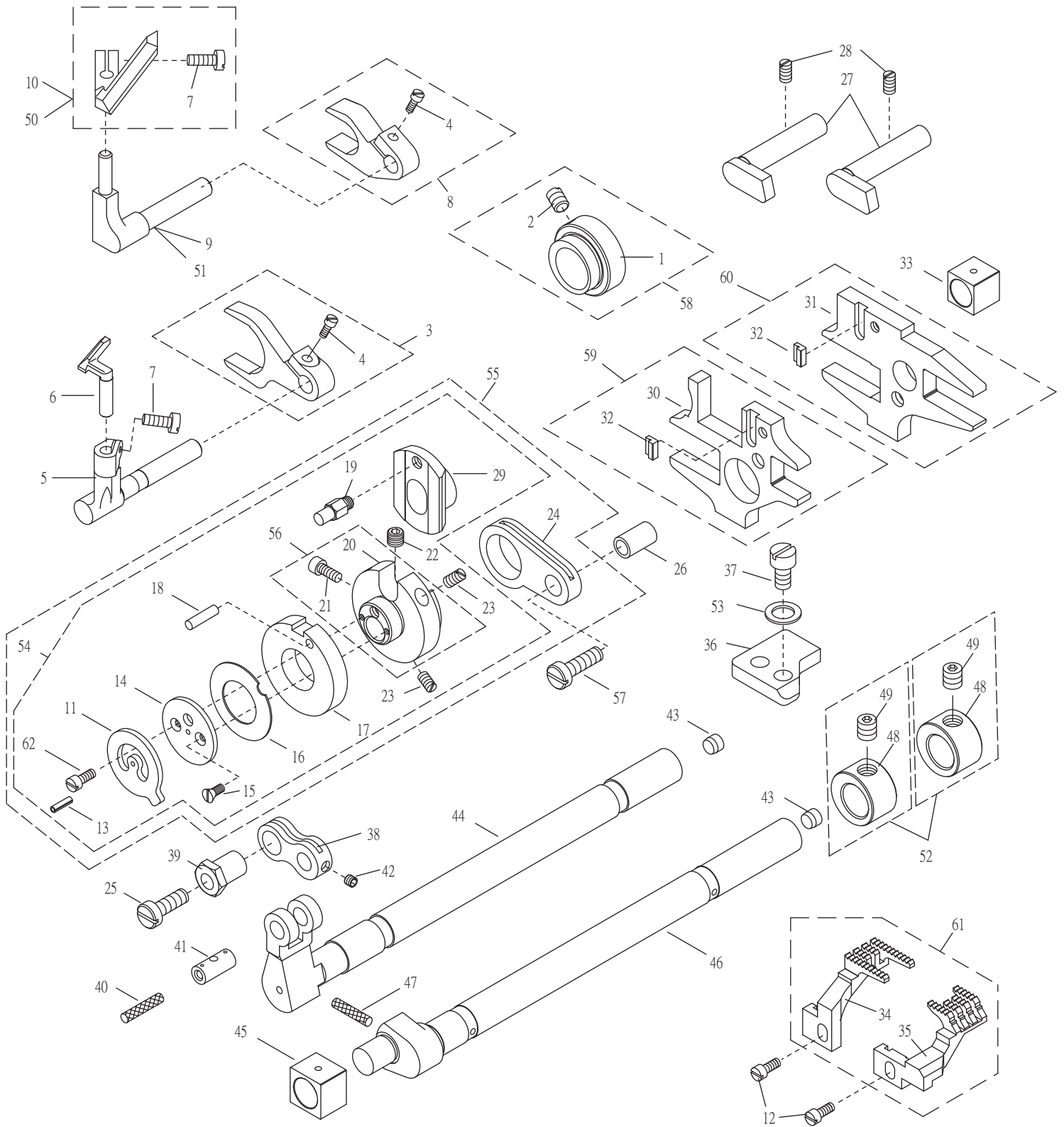


序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
34	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
35	副送布齒 Diff Feed Dog	5220DF00560	5220DF00560	5220DF00560	5220DF00640
61	送布齒組 Feed Dog Asm.	5220DG0016	5220DG0016	5220DG0016	5220DG0017

12. CT6500 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving For CT6500

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200001201	導針擺動凸輪 Eccentric Cam -----	1
2	8MN05320500E	螺絲 Screw (CT0903 M5-0.8*5) -----	2
3	2200001203	導針擺動曲柄 Lever -----	1
4	8MB03201006A	螺絲 Screw (CT1204 M3-0.5*10) -----	2
5	2200001205	前導針座 Needle Guide Holder -----	1
6	5220NG00563	前導針器 Needle Guide -----	1
7	8MB03200606K	螺絲 Screw (CT1207 M3-0.5*6) -----	2
8	2200001208	導針擺動曲柄 Lever -----	1
9	2200001251	後導針座 Needle Guide Holder -----	1
10	5220NG00562	後導針器 Needle Guide -----	1
11	2200001211	限動片 Stopper -----	1
12	8MB85240806K	螺絲 Screw (CT0635 M3.5-0.6*8) -----	2
13	2200001027	彈簧銷 Spring Pin -----	1
14	2200001214	壓板 Presser -----	1
15	8ME02160404A	螺絲 Screw (CT1215 M2-0.4*4) -----	2
16	2200001216	緊迫簧片 Disc Spring -----	1
17	2200001217	變距凸輪 Cam -----	1
18	90SP0308	止動銷 Stopper Pin -----	1
19	2200001219	引動銷 Drive Pin -----	1
20	2200001220	變距滑道 Slide Guide -----	1
21	8MB85240605K	螺絲 Screw (CT1221 M3.5-0.6*6) -----	1
22	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
23	8MN04280600A	螺絲 Screw (CT1223 M4-0.7*6) -----	2
24	2200001224	連桿 link -----	1
25	8MB05321809K	螺絲 Screw (CT1225 M5-0.8*17.8) -----	1
26	2200001226	連桿銷 Pin -----	1
27	2200001227	懸臂式滑軌 Guide -----	2
28	8MN06400600A	螺絲 Screw (CT0244 M6-1*6) -----	2
29	2200001229	變距滑塊 Slide Block -----	1
30	2200001230	主送齒驅動座 Feed Dog Seat -----	1
31	2200001231	副送齒驅動座 Feed Dog Seat -----	1
32	2200001232	送布齒定位鍵 Locator Key -----	2
33	2200001233	滑塊 Slide Block -----	1
34	-----	主送布齒 Main Feed Dog(See Left Page) -----	1
35	-----	副送布齒 Diff.Feed Dog(See Left Page) -----	1
36	2200001236	送齒座側導塊 Guide Block -----	1
37	8MB04281007K	螺絲 Screw (CT1237 M4-0.7*10) -----	2
38	2200001238	連桿 Link -----	1
39	2200001239	連桿銷 Pin -----	1
40	66800	油線 Oil Wick -----	1
41	2200001241	連桿銷 Pin -----	1
42	8MN03200400C	螺絲 Screw (CT1242 M3-0.5*4) -----	1
43	2200001243	孔塞 Plug -----	2
44	2200001244	曲柄 Shaft -----	1
45	2200001245	滑塊 Slide Block -----	1
46	2200001246	曲軸 Crank Shaft -----	1
47	66802	油線 Oil Wick -----	1
48	2200001248	定位環 Collar -----	2
49	8MN06400500A	螺絲 Screw (CT0513 M6-1*5) -----	2
*50	5220NG00561	後導針器 Needle Guide -----	1

12. CT6500 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving For Ct6500



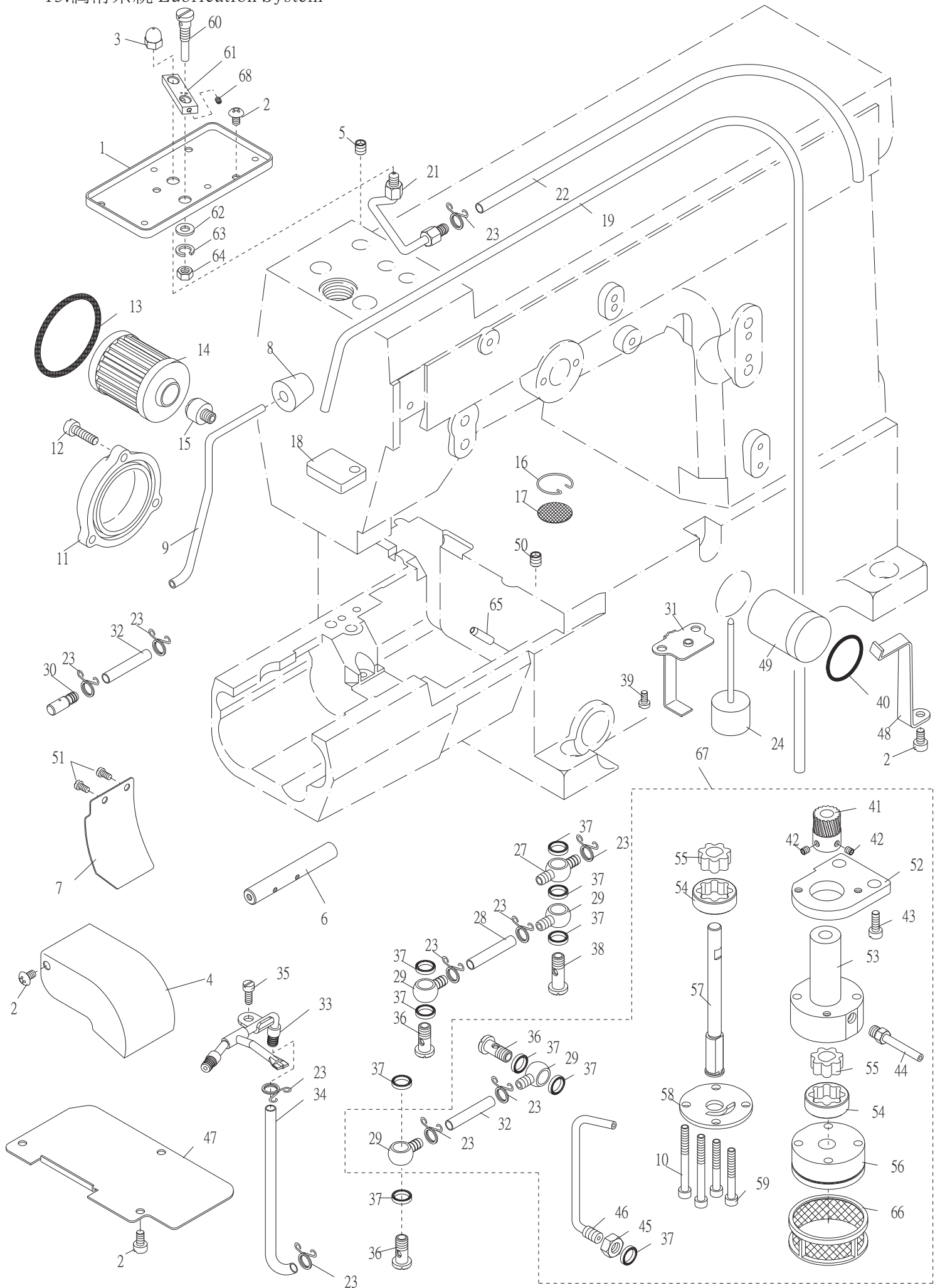
序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		4.0	4.8	5.6	6.4
34	主送布齒 Main Feed Dog	5220FD00563	5220FD00563	5220FD00563	5220FD00643
35	副送布齒 Diff Feed Dog	5220DF00560	5220DF00560	5220DF00560	5220DF00640
61	送布齒組 Feed Dog Asm.	5220DG0016	5220DG0016	5220DG0016	5220DG0017

12. CT6500 導針與送布齒驅動機構 Needle Guide And Feed Dog Driving For CT6500

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
*51	2200001209	後導針座 Needle Guide Holder -----	1
52	220A0001252	定位環組 Collar Asm. -----	2
53	2100000223	墊圈 Washer -----	2
54	220A0001254	變距滑道組 Slide Guide Asm. -----	1
55	220A0001255	變距滑道組 Slide Guide Asm. -----	1
56	220A0001256	變距滑塊組 Slide Block Asm. -----	1
57	8MB05321807K	螺絲 Screw (NCT1250 M5-0.8*18) -----	1
58	222A0001252	導針擺動凸輪組 Eccentric Cam Asm -----	1
59	222A0001253	主送齒驅動座組 Feed Dog Seat Asm -----	1
60	222A0001254	副送齒驅動座組 Feed Dog Seat Asm -----	1
61	-----	送布齒組 Feed Dog Asm. (See Left Page) -----	1
62	8MB85240807K	螺絲 Screw (FT0555 M3.5-0.6*8) -----	1

* 特註品 Custom-Item

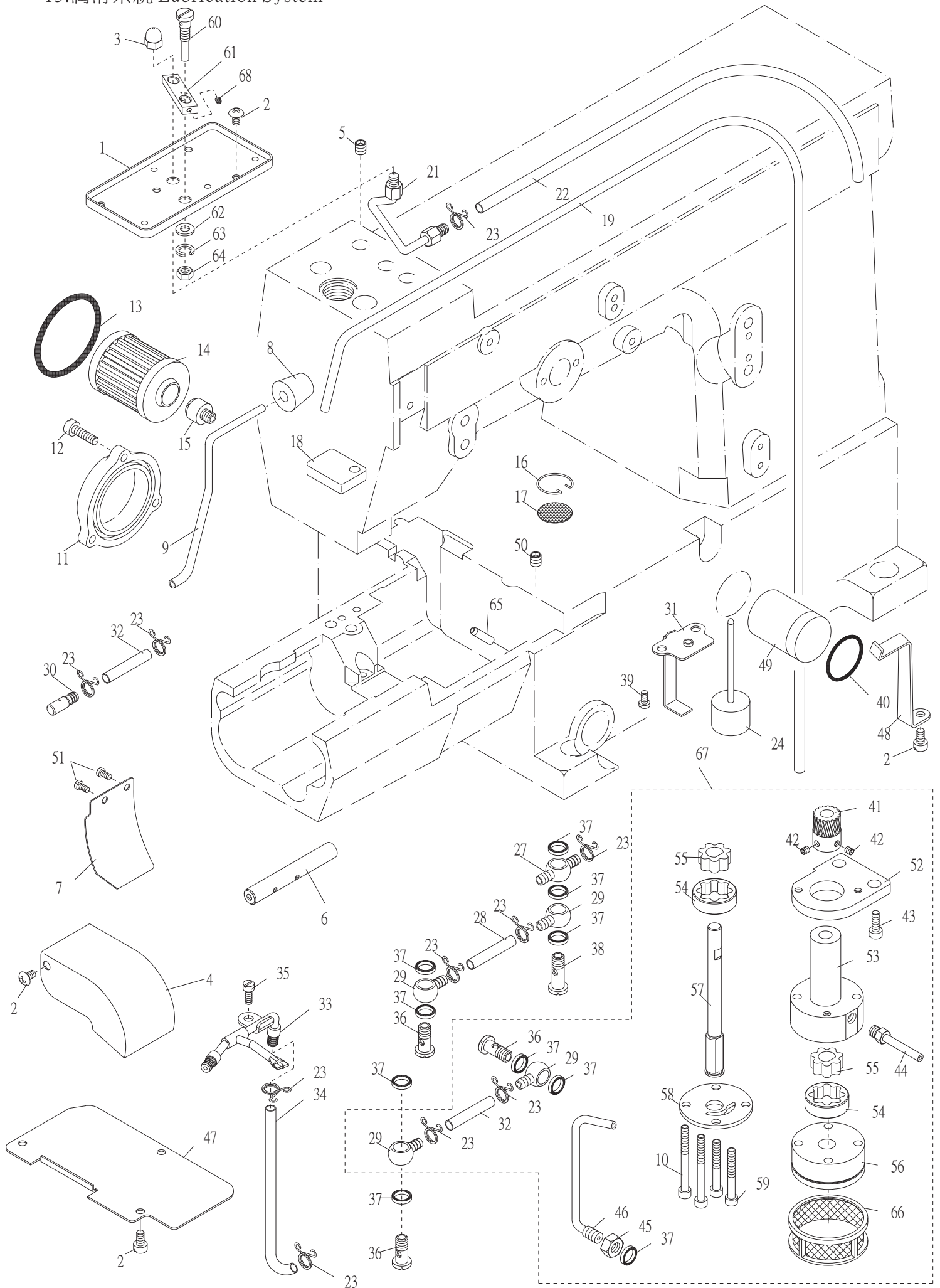
13. 潤滑系統 Lubrication System



13.潤滑系統 Lubrication System

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	2210001301	承油盤 Oil Receiver -----	1
2	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	7
3	2210001304	噴油嘴 Nozzle -----	1
4	2210001354	防油蓋 Cover -----	1
5	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	1
6	2210001352	軸 Shaft -----	1
7	2210001353	防油蓋 Cover -----	1
8	2210001311	孔塞 Plug -----	1
9	2210001310	油線 Oil Tube -----	1
10	8MM04284007B	螺絲 Screw (CT1310 M4-0.7*40) -----	2
11	2200001311	封蓋 Oil Filter Cover -----	1
12	8MB04281207K	螺絲 Screw (CT0239 M4-0.7*12) -----	3
13	2200001313	O形油環 O Ring -----	1
14	2100001521	過濾器 Oil Filter -----	1
15	2200001315	過濾器接頭 Oil Filter Joint -----	1
16	2200001316	扣簧 Filter Screen Clamp -----	1
17	2200001317	網板 Filter Screen -----	1
18	2200001318	羊毛氈 Felt -----	1
19	66792	油管 Oil Tube -----	1
20	-----	-----	-
21	2210001322	噴油嘴 Nozzle -----	1
22	66790	油管 Oil Tube -----	1
23	2100001536	夾簧 Latch Spring -----	10
24	2200001324	油面浮標 Indicator -----	1
25	-----	-----	-
26	-----	-----	-
27	2200001327	油管接頭 Oil Tube Joint -----	1
28	2200001328	油管 Oil Tube -----	1
29	2100001535	油管接頭 Oil Tube Joint -----	4
30	2200001330	噴油嘴 Nozzle -----	1
31	2200001331	浮標座 Indicator Support -----	1
32	2200001332	油管 Oil Tube -----	1
33	22000013331	油管 Oil Tube -----	1
34	2200001334	油管 Oil Tube -----	1
35	8MB04280807K	螺絲 Screw (CT0215 M4-0.7*8) -----	1
36	2100001533	螺樁 Stud -----	3
37	2100001534	墊圈 Washer -----	10
38	2200001338	螺樁 Stud -----	1
39	8MC04280507D	螺絲 Screw (CT0122 M4-0.7*5) -----	2
40	2100000320	O形油環 O Ring -----	1
41	2200001341	蝸母 Worm Gear -----	1
42	8MN04280400A	螺絲 Screw (CT0229 M4-0.7*4) -----	2
43	8MM06401610A	螺絲 Screw (CT0625 M6-1*16) -----	2
44	2200001344	油管 Oil Tube -----	1
45	8MA06400510A	螺帽 Nut (CT0533 M6-1*5) -----	1
46	2200001346	噴油嘴 Nozzle -----	1
47	2200001347	隔板 Separate -----	1
48	2200001348	油管支持臂 Oil Tube Holder -----	1
49	2200001349	油面計 Oil Gauge -----	1
50	8MN06400600A	螺絲 Screw (CT0244 M6-1*5) -----	1

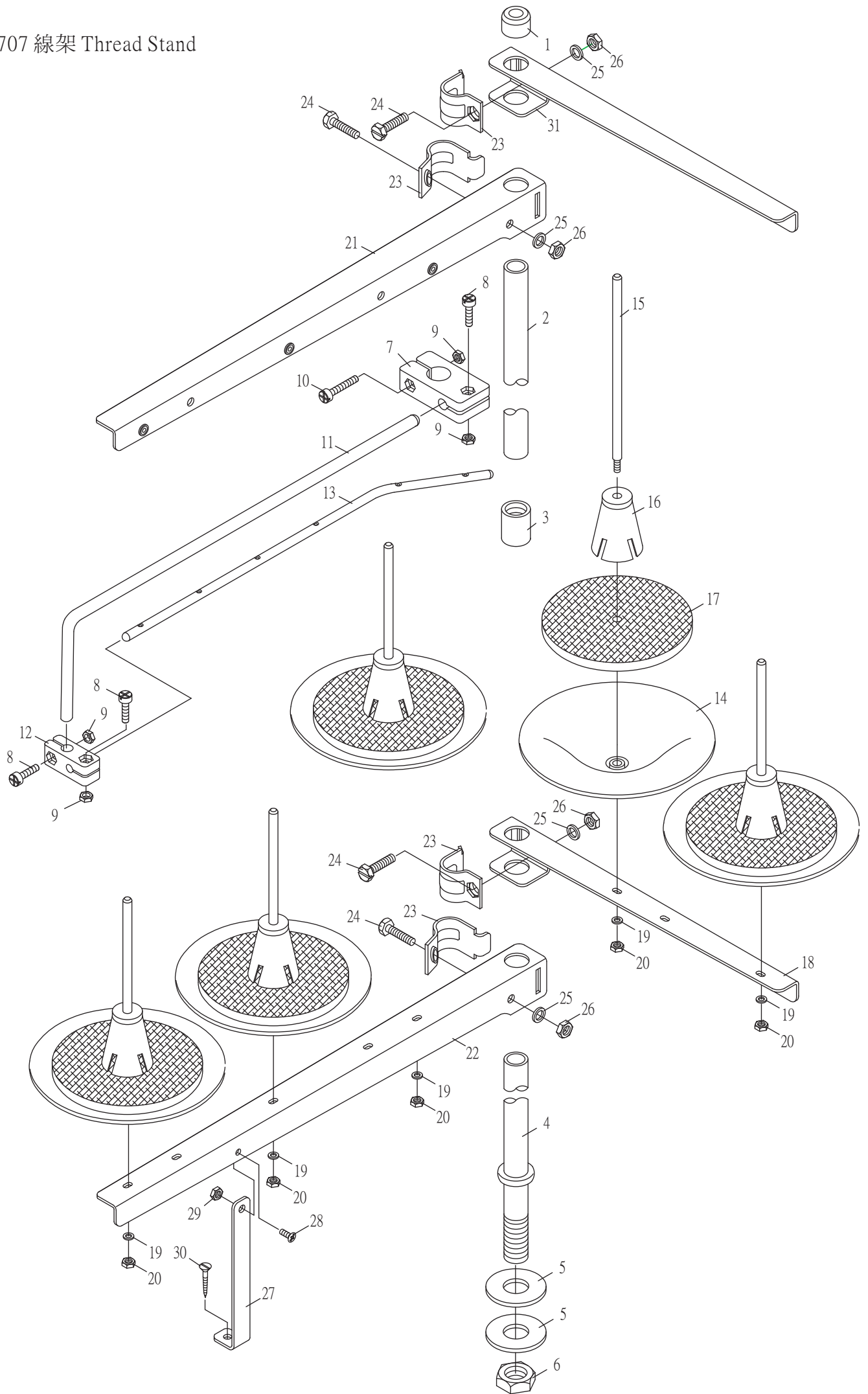
13. 潤滑系統 Lubrication System



13.潤滑系統 Lubrication System

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
51	8MB03200506K	螺絲 Screw (CT0525 M3-0.5*5) -----	2
52	2200001352	泵座 Pump Seat -----	1
53	2200001353	回收泵 Pump Body -----	1
54	2200001354	外轉子 Outside Rotor -----	2
55	2200001355	內轉子 Inside Rotor -----	2
56	2200001356	壓出泵 Rotor Case -----	1
57	2200001357	軸 Shaft -----	1
58	2200001358	封蓋 Cover -----	1
59	8MM04283007B	螺絲 Screw (CT1359 M4-0.7*30) -----	2
60	2210001305	注油管 Oil Pipe -----	1
61	22100013031	導油歧管 LubricantGuidihgBlock -----	1
62	2200001025	墊圈 Washer -----	1
63	90SW050	彈簧墊圈 Spring Washer -----	1
64	8MA05320408A	螺帽 Nut (CT1028 M5-0.8*4) -----	1
65	2200001365	油管 Oil Tube -----	1
66	2200001366	油網 Oil Mesh -----	1
67	220A0001367	回收泵組 Pump Body Asm. -----	1
68	8SG24560300A	螺絲 Screw (F600130 3/32"-56) -----	1

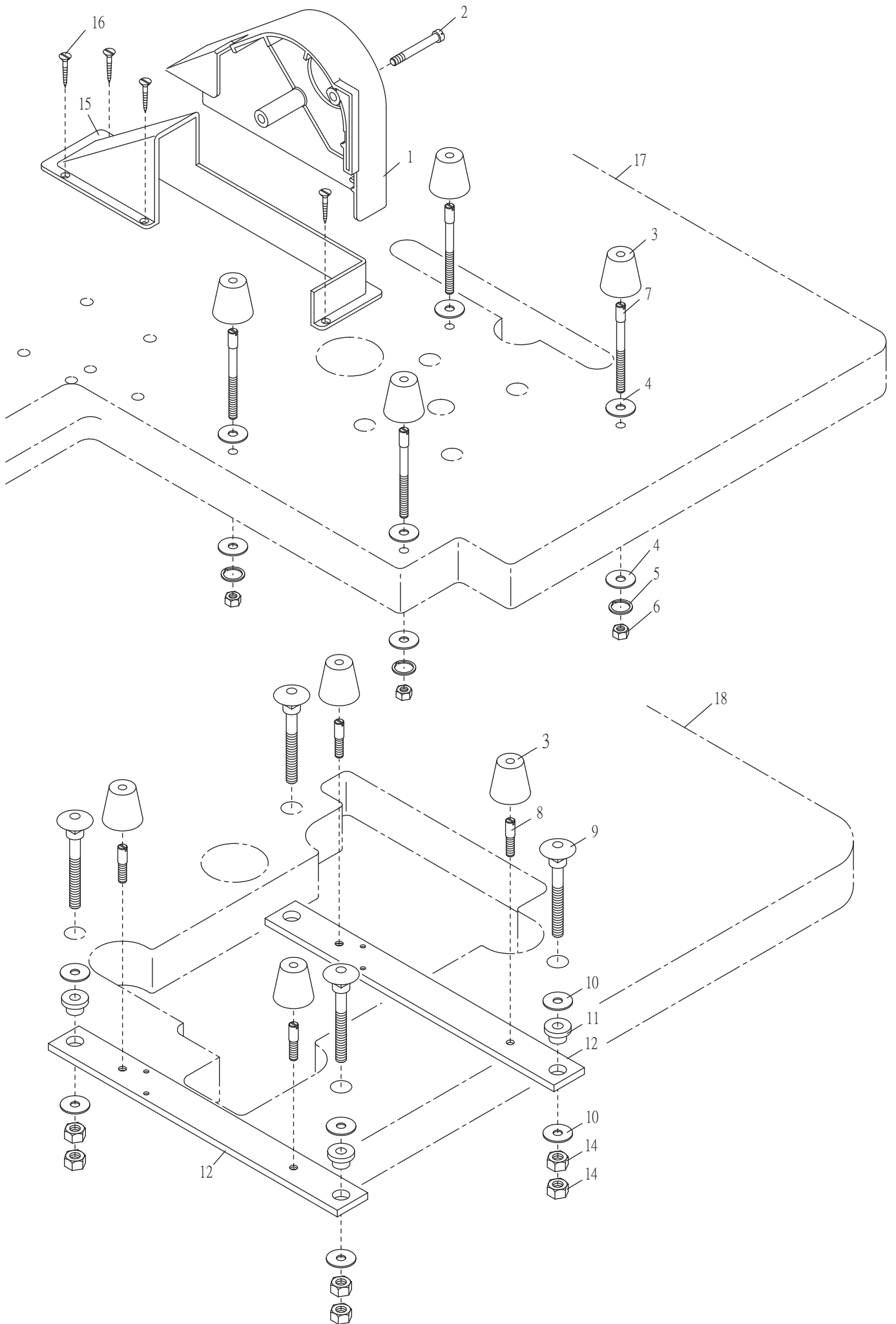
14.66707 線架 Thread Stand



14.66707 線架 Thread Stand

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	667051	柱帽 Rod Cup -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	5
15	6670515	線盤軸 Spool Pin -----	5
16	6670516	定心錐 Spool Retaining Fig -----	5
17	6670517	緩衝墊 Seat -----	5
18	667061	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670531	導線 Thread Guide -----	1

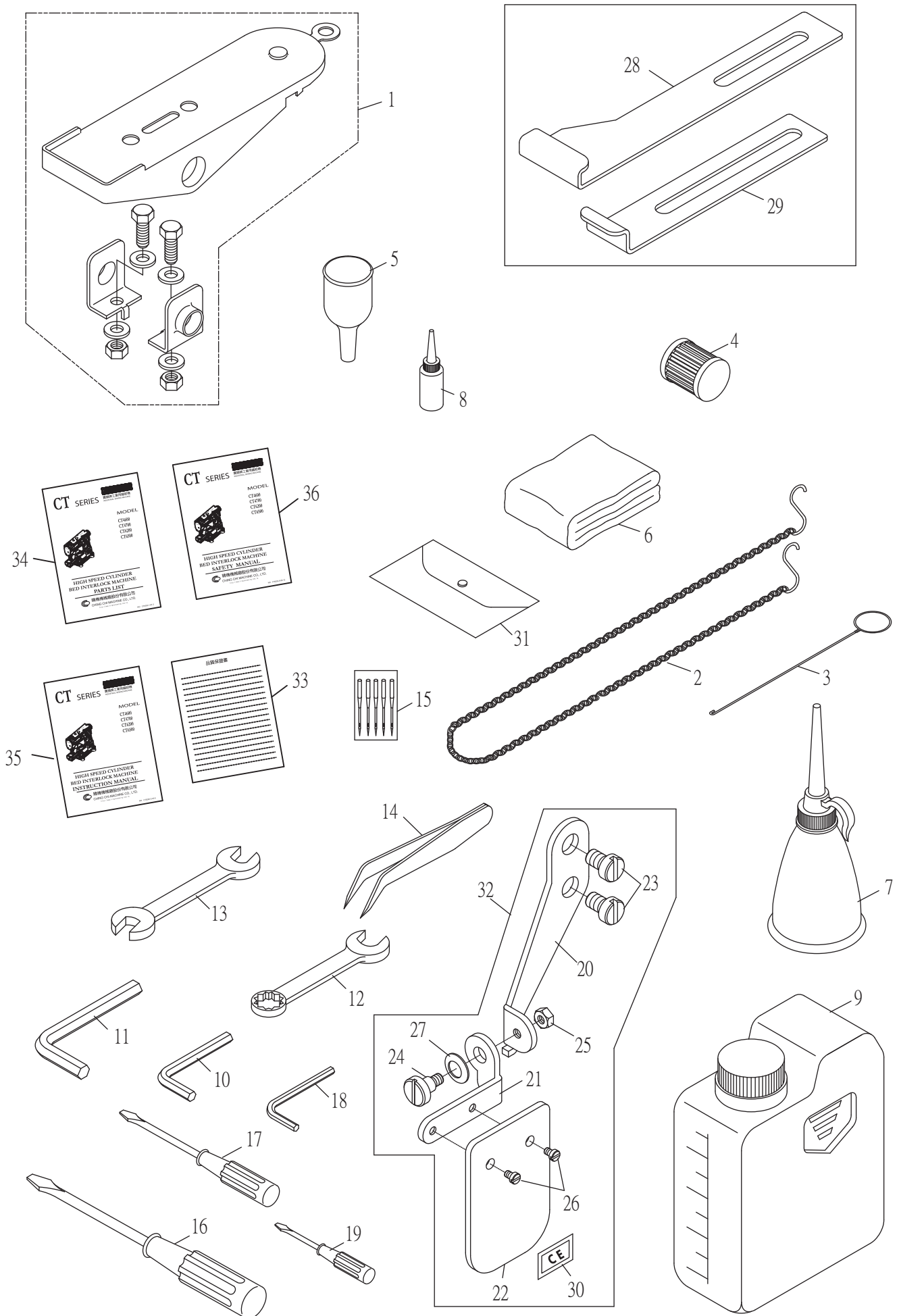
15. 裝載附件 Supporting Board



15.裝載附件 Supporting Board

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2200001501	皮帶蓋 Belt Cover -----	1
2	8MB06404609S	螺絲 Screw (CT1502 M6-1*46) -----	2
上載式安裝			
3	66943	減震橡膠 Rubber Cushion -----	4
4	2200001504	墊圈 Washer -----	8
5	90SW070	彈簧墊圈 Spring Wahsher -----	4
6	8MA06400612A	螺帽 Nut (SH0242 M6-1*6) -----	4
7	8MB06406507B	螺椿 Bolt (CT1507 M6-1*65) -----	4
17	66811-1	上載式車板 Supporting Board -----	1
半沉式安裝			
3	66943	減震橡膠 Rubber Cushion -----	4
8	8MB06401607M	螺椿 Stud (CT1508 M6-1*16) -----	4
9	8SC79187827B	懸吊螺椿 Bolt (CT1509 5/16"-18*78) -----	4
10	2200001510	墊圈 Washer -----	8
11	2200001511	橡膠環 Rubber Washer -----	4
12	2200001512	車頭承板 Supporting Board -----	2
13	-----	-----	-
14	8SA79180613A	螺帽 Nut (CT1514 5/16"-18*6) -----	8
15	2200001515	皮帶蓋 Belt Cover -----	1
16	8WF03131706A	木螺釘 Wood Screw -----	5
18	66811-2	半沉式車板 Supporting Board -----	1

16.工具及附件 Accessories



16.工具及附件 Accessories

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	66700	踏板組 Pedel Complete -----	1
2	66695	鍊條組 Chain Set -----	1
3	66840	穿線鋼絲 Threading Bar -----	1
4	2100001521	過濾器 Oil Filter -----	1
5	66720	漏斗 Oil Funnel -----	1
6	66846	防塵罩 Mechine Cover -----	1
7	66721	油壺 Oiler -----	1
8	66722	矽油 Silicon Oil -----	1
9	66715	油罐 Oil Container -----	1
10	66636	六角扳手 Spanner 3MM -----	1
11	66637	六角扳手 Spanner 4MM -----	1
12	66612	梅花扳手 Wrench 10MM -----	1
13	66613	開口扳手 Wrench 7/8MM -----	1
14	66690	鑷子 Tweezer -----	1
15	66725-10	備用針 Retainer Needle -----	5
16	66665	長起子 Screw Driver (Large) -----	1
17	66666	中起子 Screw Driver (Medium) -----	1
18	66639	六角板手 Spanner 1.5MM -----	1
19	66667	小起子 Screw Driver (Small) -----	1
20	2200001620	護目鏡座 Safety Plate Support -----	1
21	2200001621	護目鏡架 Safety Plate Holder -----	1
22	2200001622	護目鏡 Safety Plate -----	1
23	8MC06401008E	螺絲 Screw (CT0832 M6-1*9.5) -----	2
24	8SB36400810E	螺絲 Screw (CT1624 9/64"-40*7.7) -----	1
25	8SA36400406A	螺帽 Nut (CT1625 9/64"-40*4) -----	1
26	8MB03200405A	螺絲 Screw (FT0548 M3-0.5*4) -----	2
27	2200000228	墊圈 Washer -----	1
28	66857	左導模 Fabric Guide (L) -----	1
29	66858	右導模 Fabric Guide (R) -----	1
30	66451	貼紙 Paster -----	1
31	66831	工具袋 Tools Bag -----	1
32	220A0001632	護目鏡組 Safety Plate Asm. -----	1
33	66620	品質保證書 Guarautee -----	1
34	CT6300-1-97-2	零件冊 Parts List -----	1
35	CT62E0-2-03-5	使用說明書 User Manuel -----	1
36	FT6202-6-95-12	安全手冊 Safety Instruction -----	1